

KONICA MINOLTA

PARTS GUIDE MANUAL

MARCH 2017

bizhub 224e/284e/364e
A61F

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

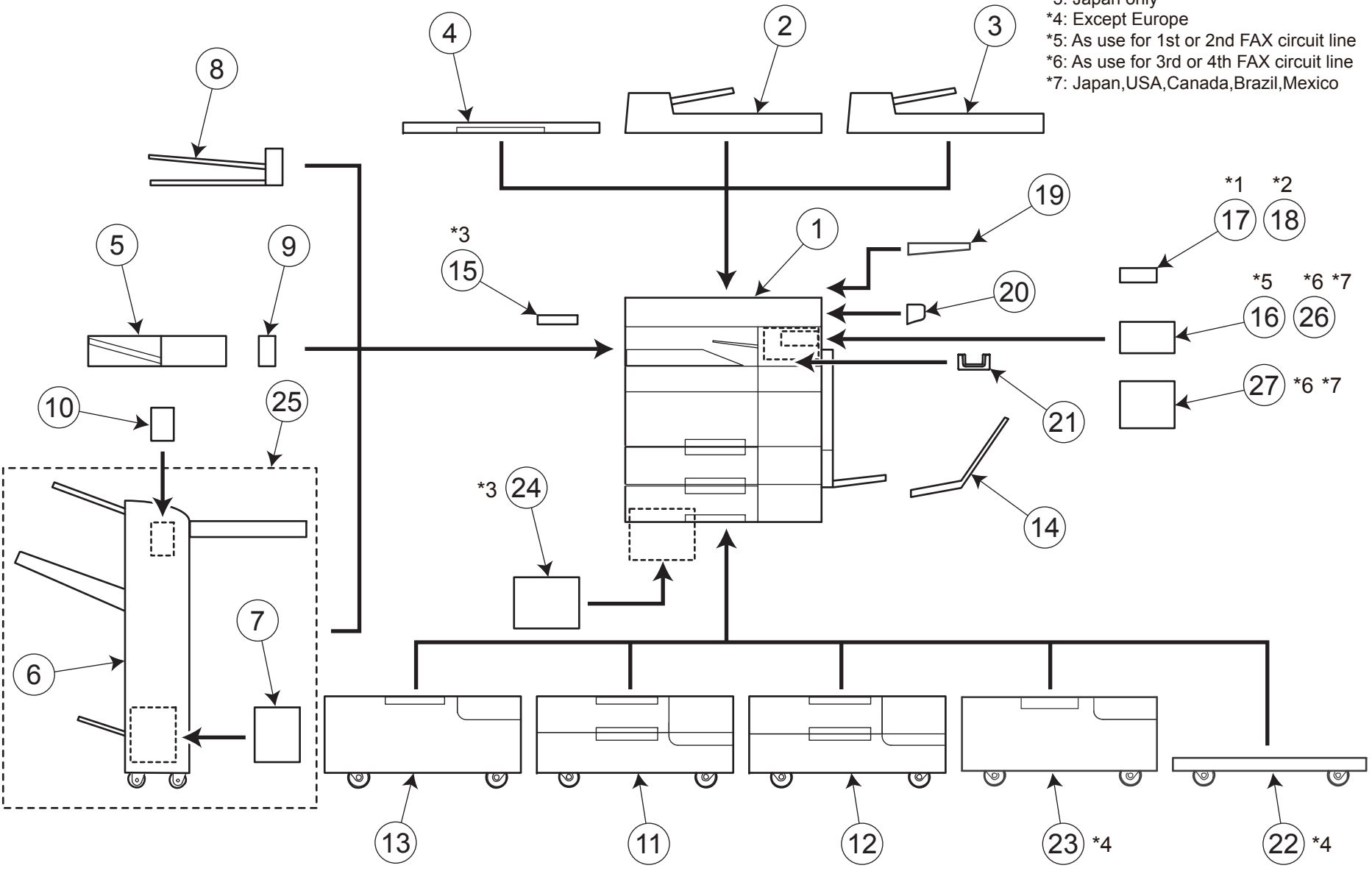
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“ パーツガイドマニュアルの活用にあたって ”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,…… で表示し、イラストにも a,b,c,…… 表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

SYSTEM OUTLINE



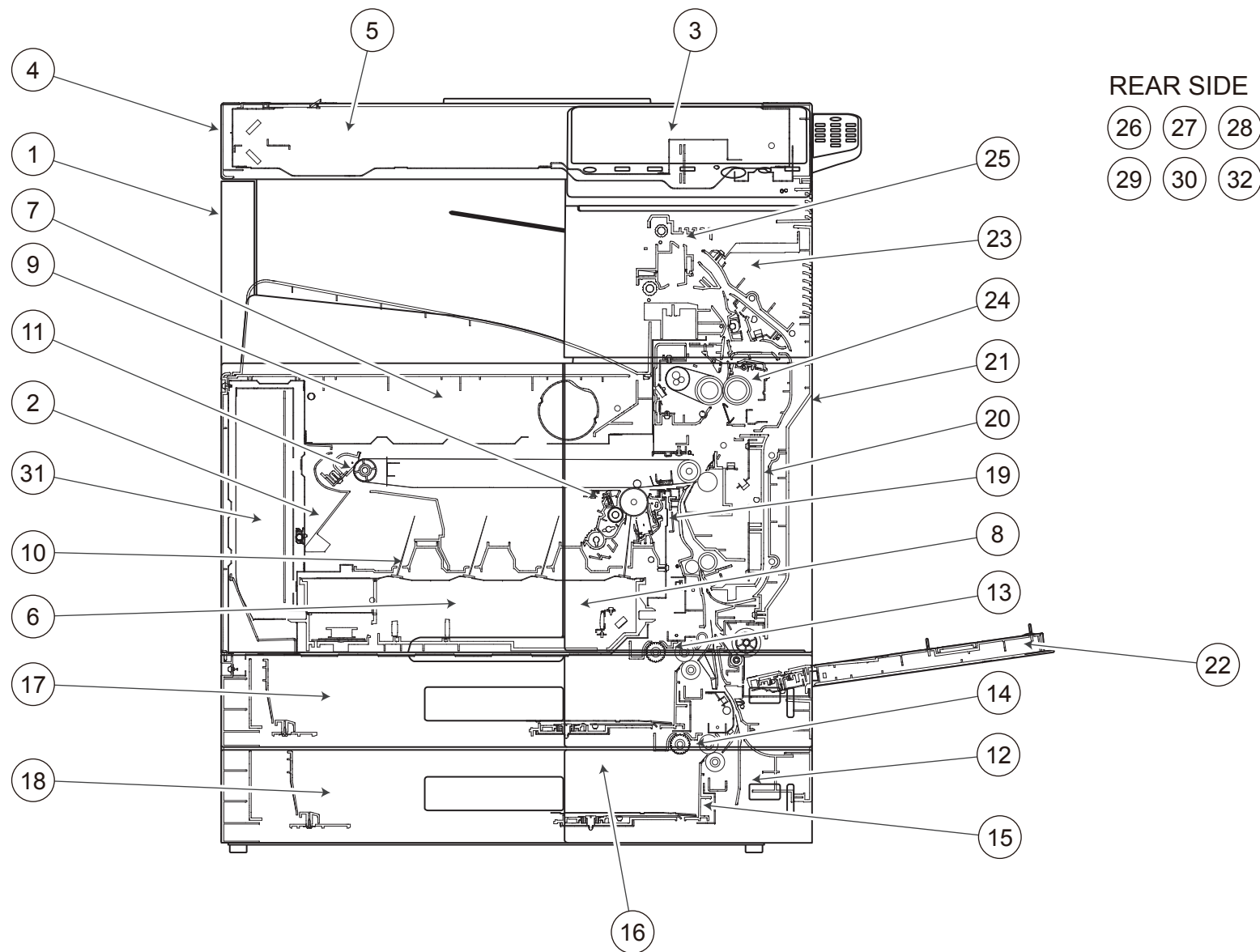
- *1: Non Bluetooth Type
- *2: Bluetooth Type
- *3: Japan only
- *4: Except Europe
- *5: As use for 1st or 2nd FAX circuit line
- *6: As use for 3rd or 4th FAX circuit line
- *7: Japan,USA,Canada,Brazil,Mexico

GENERAL CONTENTS

No.	Description	Model
1	Digital MFP B/W	bizhub 224e/bizhub 284e/bizhub 364e
2	Document Feeder	DF-624
3	Document Feeder	DF-701
4	Original Cover	OC-511
5	Finisher/Sorter	FS-533
6	Finisher/Sorter	FS-534
7	Saddle Unit	SD-511
8	Job Separator	JS-506
9	Punch Unit	PK-519
10	Punch Unit	PK-520
11	Paper Feeder	PC-110
12	Paper Feeder	PC-210
13	Paper Feeder	PC-410
14	Mount Kit	MK-730
15	Heater	HT-510
16	Fax Kit	FK-511
17	Local IF Kit	EK-606
18	Local IF Kit	EK-607
19	Working Table	WT-506
20	Other Option	KP-101
21	Mount Kit	MK-735
22	Desk	DK-705

No.	Description	Model
23	Desk	DK-510
24	Other Option	MK-719
25	Finisher/Sorter	FS-534SD
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A161403600	10-11	A161563300	20-13	A161591000	32-32	A161620400	26-10	A161626502	23-9
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A161403800	10-9	A161563901	20-14	A161591300	31-25	A161620600	26-6	A161626602	25-11
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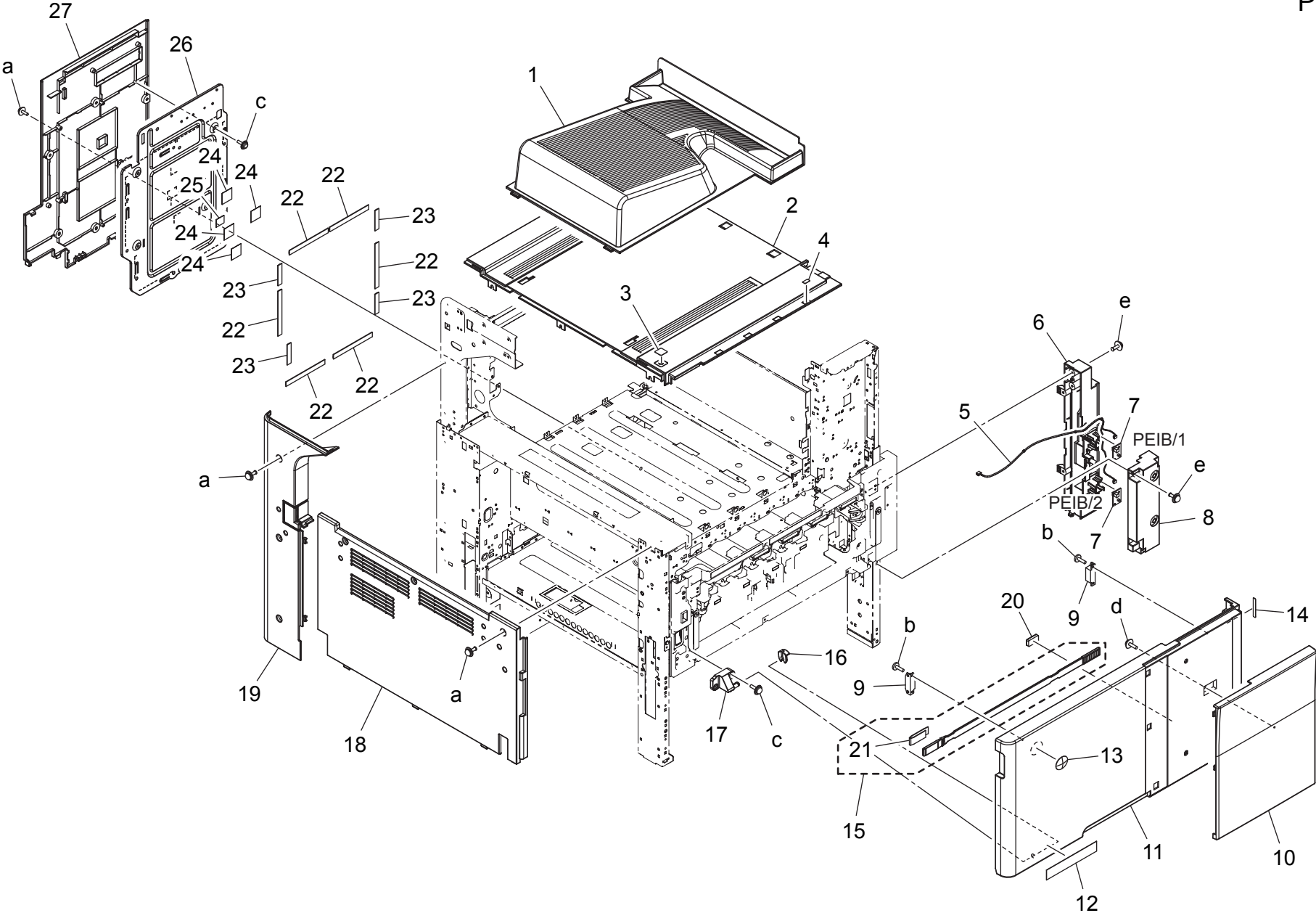
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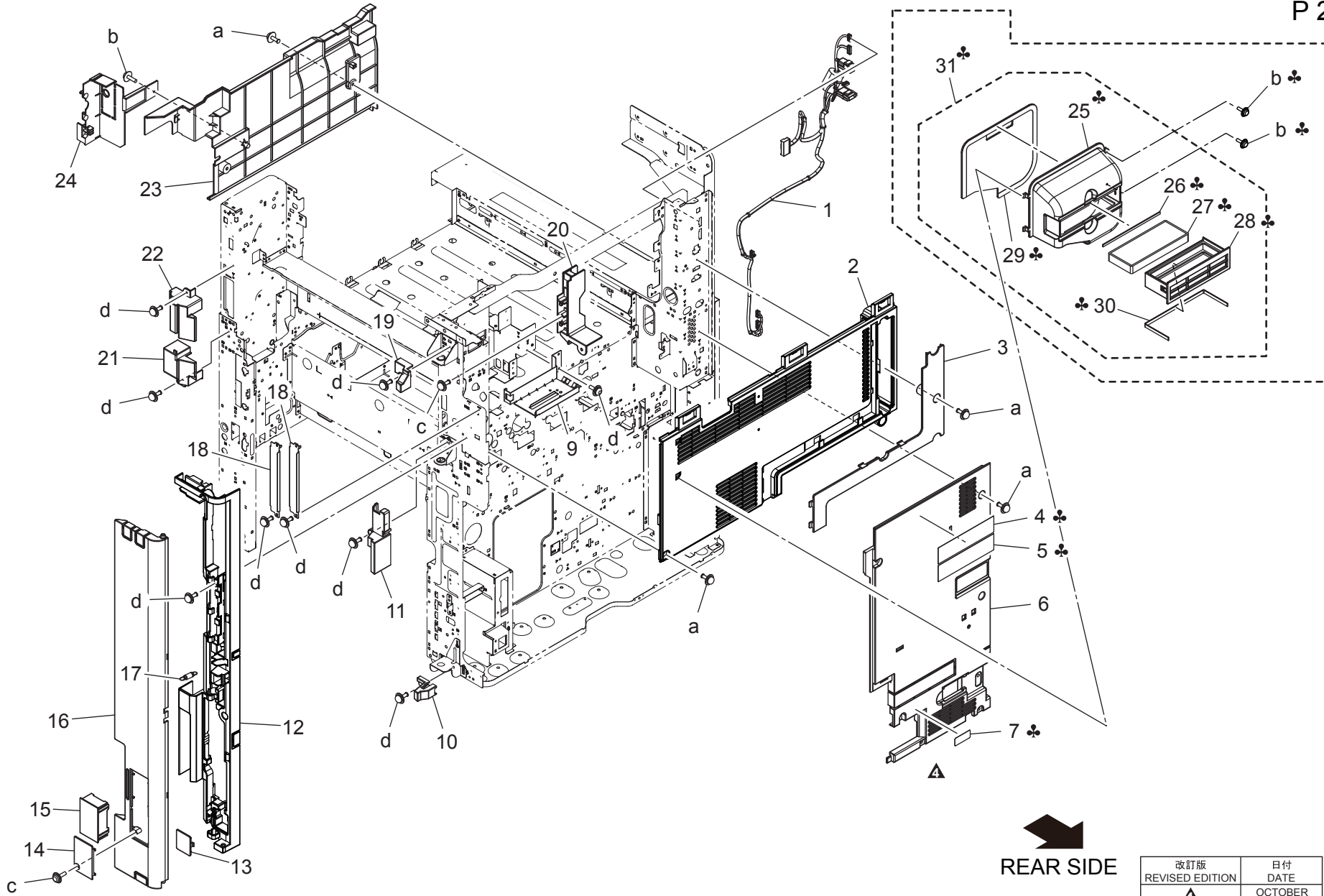
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1	A161161002	Tray		C	1	a-V116030804 b-V149030803 c-V153030803 d-V153031004 e-V116030803
2	A161160103	Cover /Upper		C	1	
3	A0ED163000	Seal		C	1	
4	A0ED940700	Label Toner 2		D	1	
5	A161N10K00	Indicating Wiring		D	1	
6	A5C1160401	Cover		C	1	
7	A00JH00D00	PWB Assembly LED1		C	2	
8	A161160300	Cover		C	1	
9	4475260302Old	MAGNET CATCH		D	2	
9	A0G6411200	Magnet /X		D	2	
10	A161161303	Open/close Cover /Front		C	1	
11	A161160205	Open/close Cover /Front		C	1	
12	A61F940100	Label bizhub 364e	{364e}	C	1	
12	A61G940100	Label bizhub 284e	{284e}	C	1	
12	A61H940100	Label bizhub 224e	{224e}	C	1	
13	A00J945500	Logo Mark		C	1	
14	A161940400	Label		C	1	
15	A5C1R71600	Cleaning Material		C	1	
16	56AA40490	SHAFT STOPPER 4		C	1	
17	A161165602	Support Shaft		C	1	
18	A161160702	Cover /Left		C	1	
19	A161160801	Cover /Left		C	1	
20	A161164902	Cushion		C	1	
21	A00J106202	Cleaning Pad		C	1	
22	A61F130300	Seal		D	6	
23	A61F130400	Seal		D	4	
24	A0P0264800	Tape		D	4	
25	A61D148200	Seal		D	1	
26	A5C1132301Old	Shield Plate		C	1	
26	A5C1132302	Shield Plate		C	1	
27	A5C1160601	Cover		C	1	

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REAR SIDE

改訂版 REVISED EDITION	日付 DATE
	OCTOBER 2015

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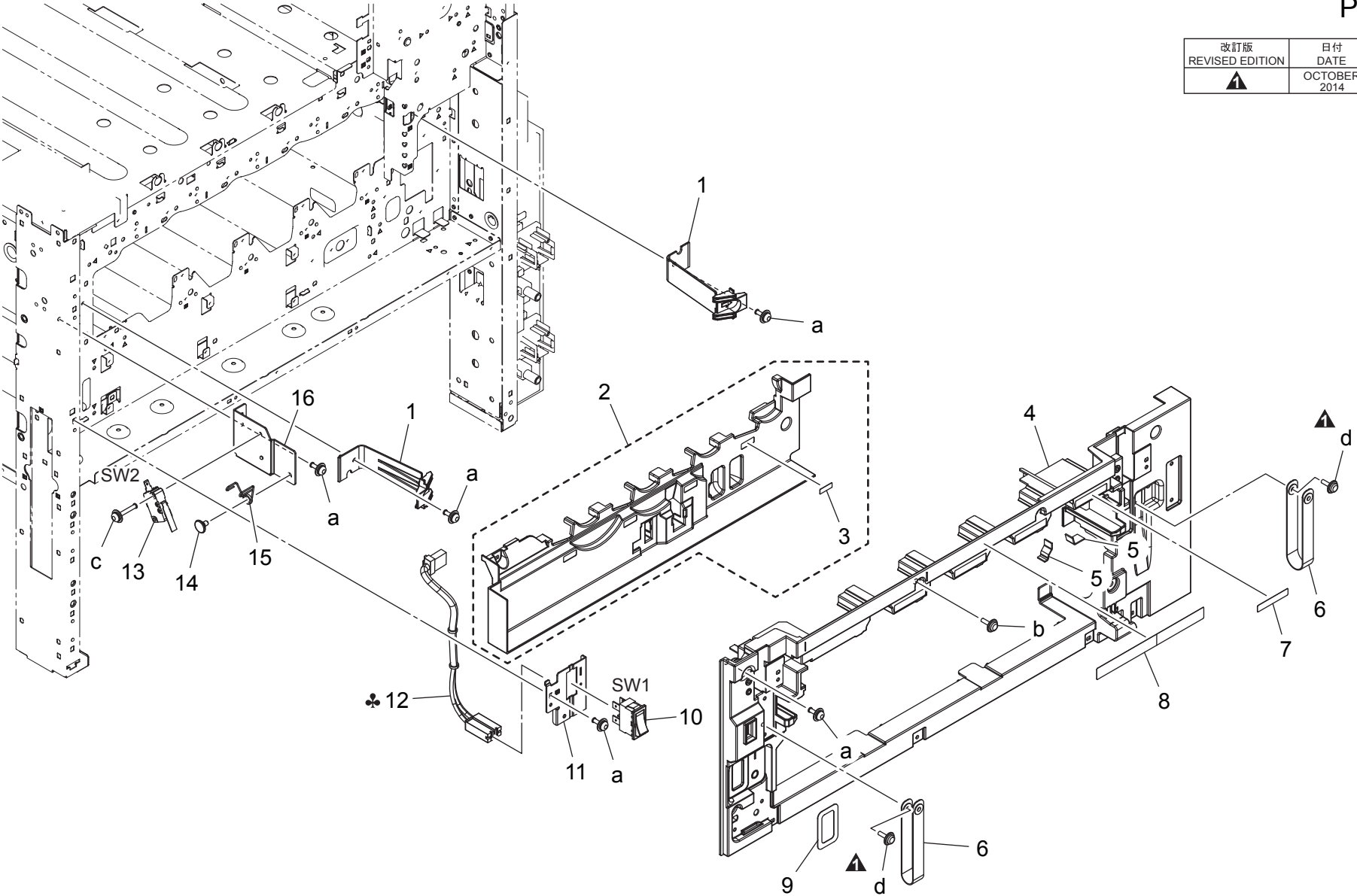
EXTERNAL PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1N10M01	FNS Relay harness	F N S 中継束線	D	1	a-V116030804 b-V153030804 c-V153030803 d-V116030803
2	A161162102Old	Cover	カバー (背面・上)	C	1	
2	A5C1162100	Cover	カバー (背面・上)	D	1	
3	A161163503	Cover	カバー (目隠し・後上)	C	1	
4	A2X0945701	Label	ラベル (2 プラグ注意)	C	1	
5	A7PU941701	Label Caution	ラベル アース注意	C	1	
6	A161166302	Cover	カバー (背面・左)	C	1	
7	A02E149900	Label	ラベル (定格)	C	1	
9	A5C1133700	Ground Plate	アース板 (F A X)	D	1	
10	A161164800	Regulating Part /Lower	規制部材／下	D	1	
11	A161164702	Regulating Part /Middle	規制部材／中	D	1	
12	A5C1161801	Cover	カバー	C	1	
13	A161164401	Cover	蓋	C	1	
14	A5C1166501	Cover	カバー	C	1	
15	A161166400	Cover	カバー (右後・小)	C	1	
16	A5C1160901	Cover	カバー	C	1	
17	A161163900	Pulling Coil spring	引張りコイルばね	C	1	
18	A161139800	Cover	カバー (F a x)	D	2	
19	A161164600	Regulating Part /Upper	規制部材／上	D	1	
20	A5C1132001	Guide	ガイド	D	1	
21	A161161201	Cover	カバー (右前・定着 1 次)	D	1	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H
22	A161162900	Cover	カバー (右前・定着 2 次)	D	1	
23	A161162201	Cover	カバー (排紙・奥)	C	1	
24	A161162803	Cover	カバー (排紙・奥右)	C	1	
25	A5C1148500	Duct	ダクト (背面)	D	1	
26	A5C1148700	Seal	シール	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	C	1
27	A5C1149000	Filter	フィルタ (臭気)	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	C	1
28	A5C1149100	Holder	ホルダ (臭気フィルタ)	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	D	1
29	A5C1148600	Seal	シール	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	C	1
30	A5C1149200	Holding Seal	ホルダシール (臭気)	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	C	1
31	A5C1R71900	Duct (Smell) Assy	ダクト (臭気) A s s y	A,A1,B,C,D1,D3,E,F2 .G1,G2,I,K,H	D	1

INNER COVER SECTION

P 3

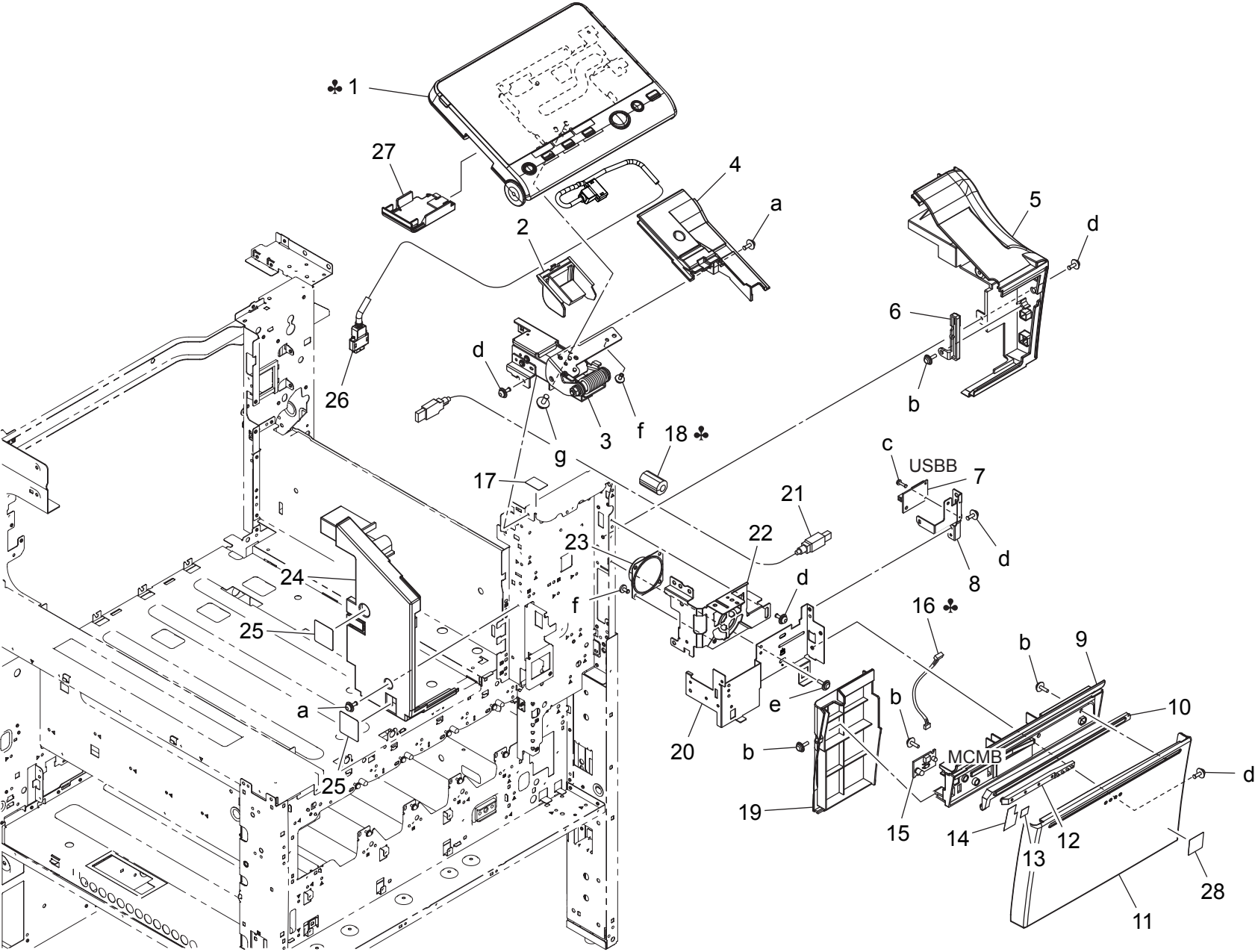
改訂版 REVISED EDITION	日付 DATE
	OCTOBER 2014



INNER COVER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161165700	Fixing Claw		D	2	a-V116030803 b-V153030803 c-V116031603 d-V153031003
2	A61FR71311	Cover /Front (2nd) Assy		C	1	
3	A161943000	Label		C	1	
4	A161165007	Cover /Front		C	1	
5	A161165300	Protection Part		C	2	
6	A0ED162401	Band		D	2	
7	A161942500	Label DR/K		D	1	
8	A61F942601	Label		D	1	
9	A161942000	Label		D	1	
10	4038M60000	SEESAW-SWITCH		C	1	
11	A161135100	Mounting Plate		D	1	
12	A161N12A00	AC Wiring /A	A,A1,H B,C,D1,D3,E,F2,G1,G 2,I,K,J	D	1	
12	A61FN12A00	AC Wiring /A		D	1	
13	9J06M60100	MICRO SWITCH		C	1	
14	4038228702	SHOULDER SCREW		C	1	
15	A161151300	Torsion Coil spring		D	1	
16	A161151100	Mounting Plate		D	1	

OPERATION PANEL SECTION

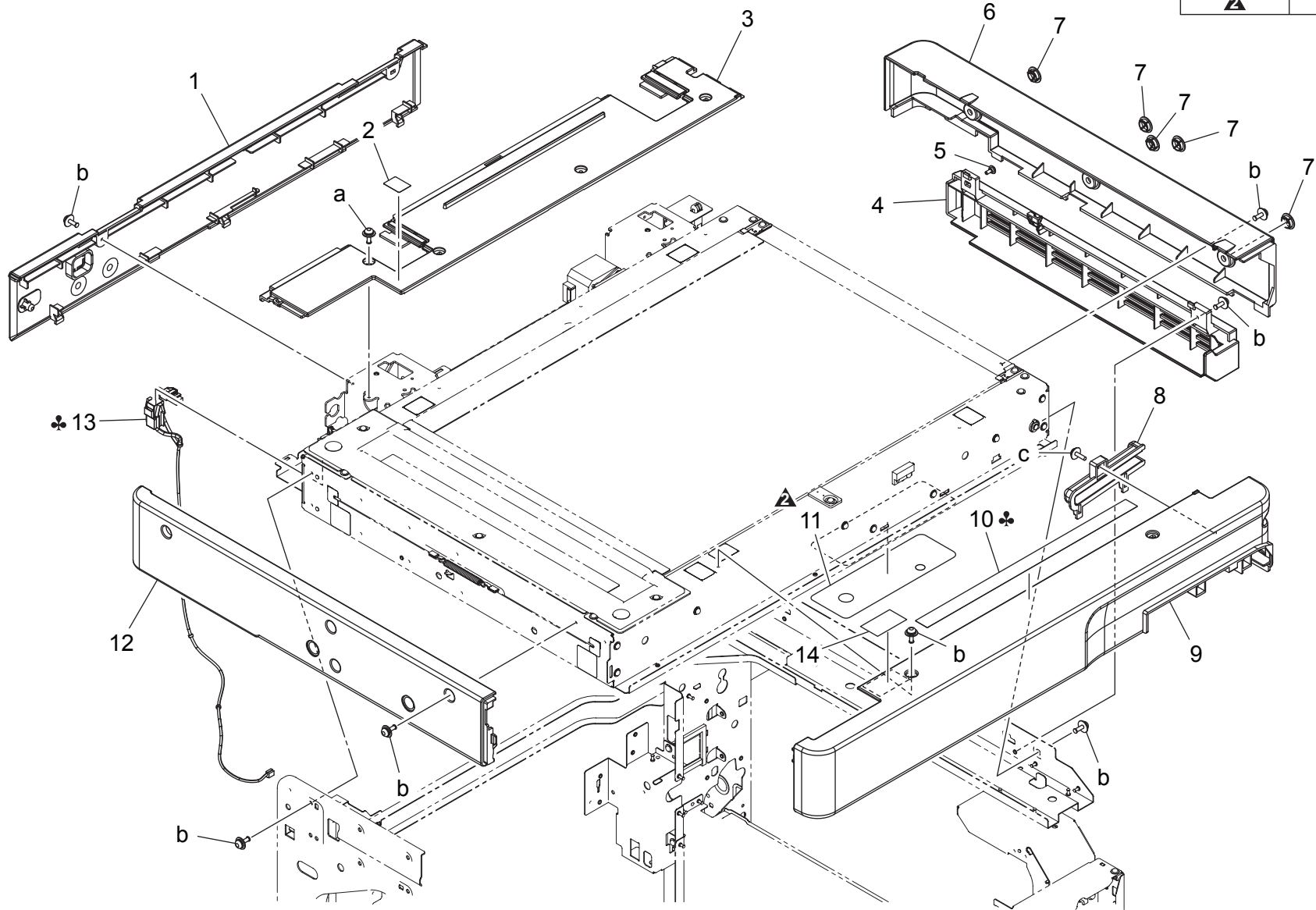


OPERATION PANEL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A61FM70003	Panel assembly	操作パネル A S S Y	A,A1	1	a-V116030804 b-V153030803 c-V111020603 d-V116030803 e-V137030803 f-V126030603 g-V125041003
1	A61FM70103	Panel assembly	操作パネル A S S Y	B,D1,D3,E,F2,G1,G2, I,K	1	
1	A61FM70203	Panel assembly	操作パネル A S S Y	C	1	
1	A61DM70800	Panel assembly	操作パネル A S S Y (中国)	J	1	
1	A61DM70900	Panel assembly	操作パネル A S S Y (台湾)	H	1	
2	A161190903	Cover	カバー (操作パネル下・ヒンジ)		1	
3	A5C1R72222	Mounting Plate Assy	操作パネル取付板 A s s y		1	
4	A161162604	Cover	カバー (I R 前柱・中)		1	
5	A161161503	Cover	カバー (I R 前柱・右)		1	
6	A161164000	Cover	カバー (目隠し・USB)		1	
7	A0P0H02500	PWB assembly(PWB-UCN ASSY)	基板 A S S Y (PWB- U C N A S S Y)		1	
8	A161138002	Mounting Plate	取付板 (U S B ポート)		1	
9	A5C1167800	Light blocking Cover	遮光カバー		1	
10	A161167000	Lens	レンズ (ライトガイド・上)		1	
11	A161161702	Cover	カバー		1	
12	A161167100	Lens	レンズ (ライトガイド・中)		1	
13	A161167400	Light blocking Sheet /2	遮光シート / 2		1	
14	A161167300	Light blocking Sheet /1	遮光シート / 1		1	
15	A161H00U01	PWB Assembly(PWB-LED ASSY)	基板 A S S Y (PWB- L E D A S S Y)		1	
16	A5C1N10B00	Indicating Wiring/3	表示束線 / 3	A,A1,B,G2	1	
16	A5C1N10D00	InIndicating Wiring/4	表示束線 / 4	C,D1,D3,E,F2,G1,I,K ,J,H	1	
17	A5C1122600	Spacer	スペーサ		1	
18	A5C1M92000	Ferritecore	フェライトコア	C,D1,D3,E,F2,G1,I,K ,J,H	1	
19	A161161900	Cover	カバー (パネル下・内左)		1	
20	A161164104	Mounting Plate	取付板 (パネル下)		1	
21	A5C1N15300	I/F Cable	I / F ケーブル		1	
22	A5C1137303	Mounting Plate	取付板		1	
23	A0P0M73100	Speaker	スピーカ		1	
24	A161161401	Cover	カバー (I R 前柱・左)		1	
25	A161162400	Seal	シール (目隠し)		2	
26	A5C1N15601	Interface Cable	インターフェースケーブル		1	
27	A55V161201	Cover	カバー (パネル裏面)		1	
28	A011946200	Label Emperon	ラベル E m p e r o n		1	

IR COVER SECTION

改訂版 REVISED EDITION	日付 DATE
	APRIL 2016

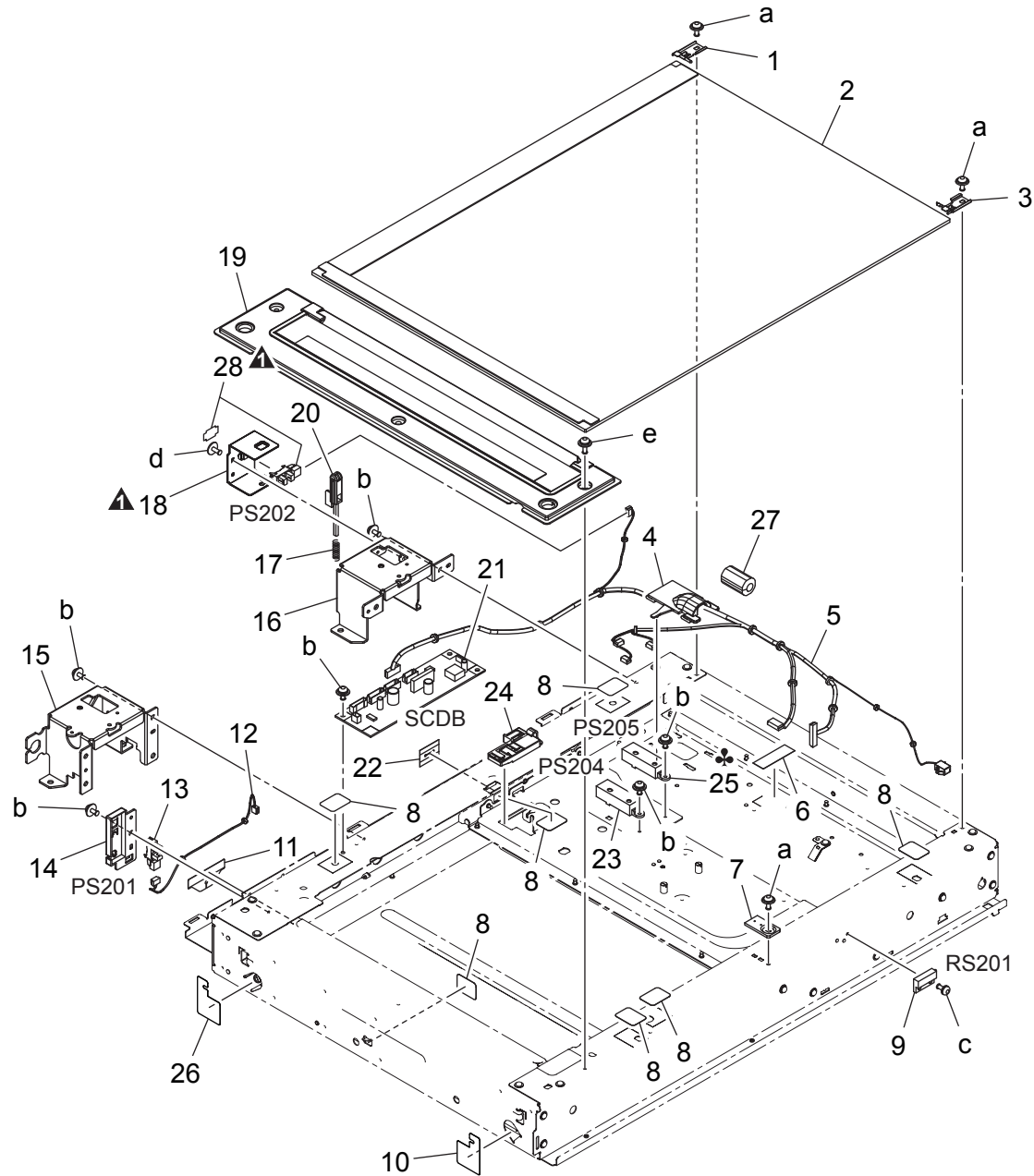


IR COVER SECTION

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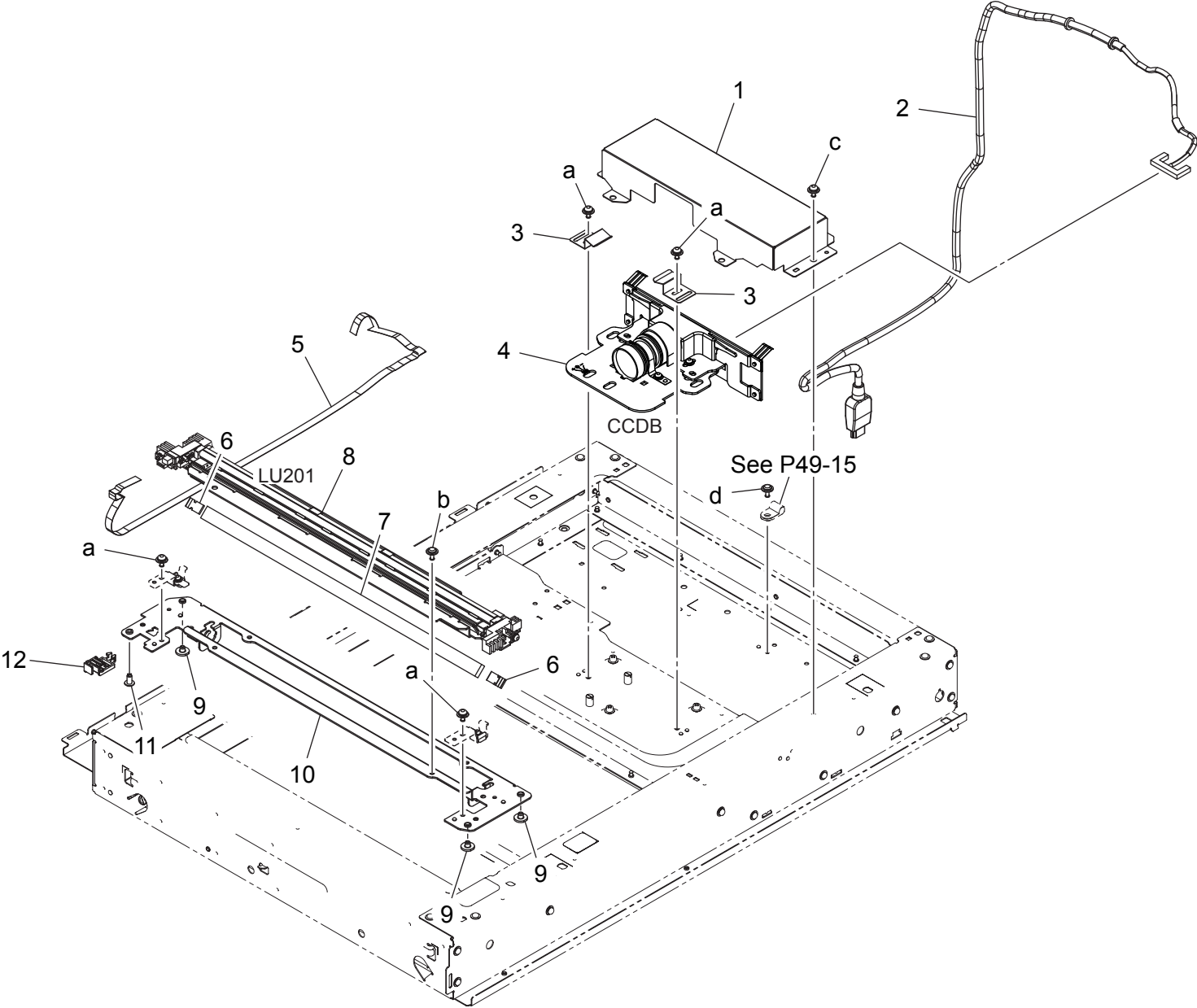
SCANNER SECTION

改訂版 REVISED EDITION	日付 DATE
	JULY 2014



SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161268300	Holding Plate		D	1	a-V121030604 b-V116030603 c-V115030603 d-V137030603 e-V116030804
2	A161R72200	Original Glass Assy		C	1	
3	A161268200	Holding Plate		D	1	
4	A161281600	Guide		D	1	
5	A161N14100	Scanner Wiring /1		D	1	
6	4036307501	Tape		D	1	
7	A00J265300	Regulating Plate		C	1	
8	4581162501	SEAL		C	7	
9	A1UDM50200	Lead Switch		C	1	
10	A5C1263300	Seal		C	1	
11	A161263000	Seal		D	1	
12	A161N14201	Scanner Wiring /2		D	1	
13	A108M50100	Photointerrupter		B	1	
14	A161262200	Cover		D	1	
15	A161261902	Frame		D	1	
16	A161262002	Frame		D	1	
17	A161280300	Compressing Coil spring		C	1	
18	A161280112Old	Mounting Plate		D	1	
18	A5C1280100	Mounting Plate		D	1	
19	A161R72311	Slit Glass Assy		C	1	
20	A161280211	Lever		D	1	
21	A5C1H01A11	PWB Assembly(PWB-ID)		I	1	
22	A161281300	Seal		D	1	
23	A161M50A00	APS Photorelector		C	1	
24	A161281100	Guide		D	1	
25	A161M50A00	APS Photorelector	D1,D3,E,F2,G1,I,K,J	C	1	
26	A5C1263400	Seal		C	1	
27	A61FM90200	Ferritecore		D	1	
28	A108R90000	PHOTO INTERRUPTER		I	1	

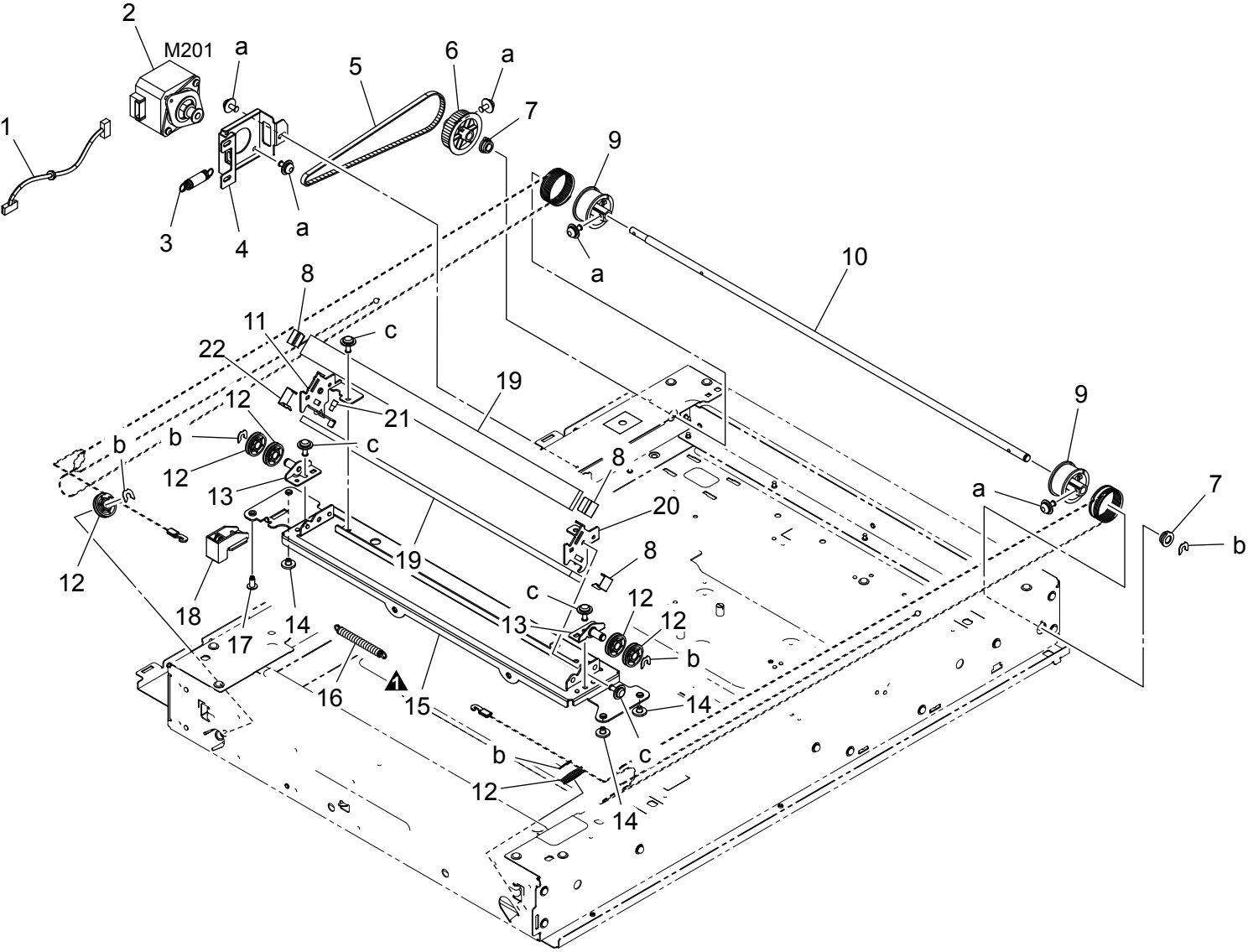


SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161278600	Cover		D	1	a-V116030603 b-V137030603 c-V127030516 d-V137030804
2	A5C1N14402	CCD Cable		D	1	
3	A161278900	Plate spring		D	2	
4	A61FR72100	CCD Lens Assy		I	1	
5	A161N14000	Scanner Wiring /4		D	1	
6	A0ED271300	Plate spring		D	2	
7	A0ED271200	Mirror		D	1	
8	A61FM31100	Lamp		D	1	
9	A161271000	Bushing		D	3	
10	A161270102	Frame		D	1	
11	A161271100	Bushing		D	1	
12	A161270600	Guide		D	1	

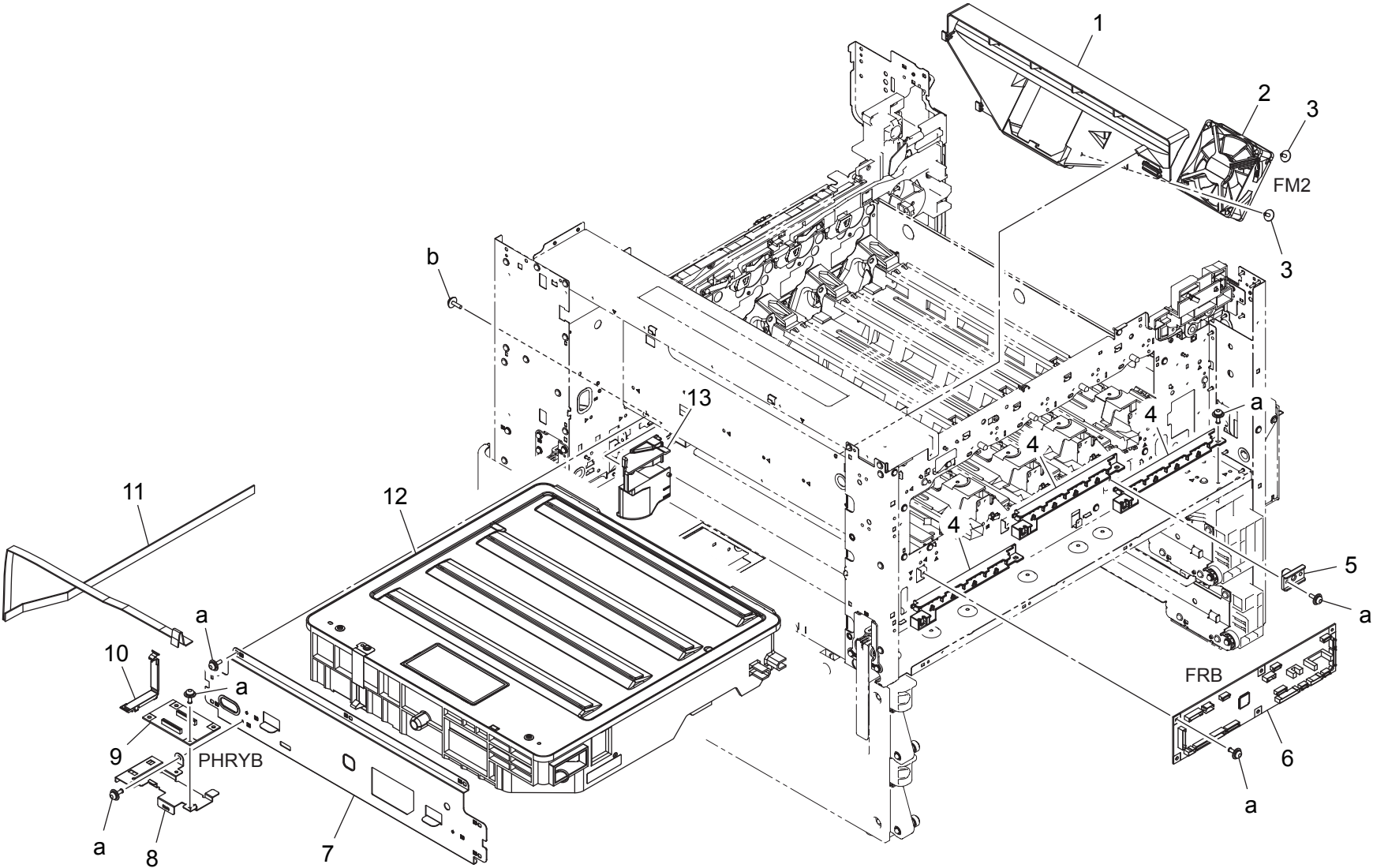
SCANNER SECTION

改訂版 REVISED EDITION	日付 DATE
	NOVEMBER 2016



SCANNER SECTION

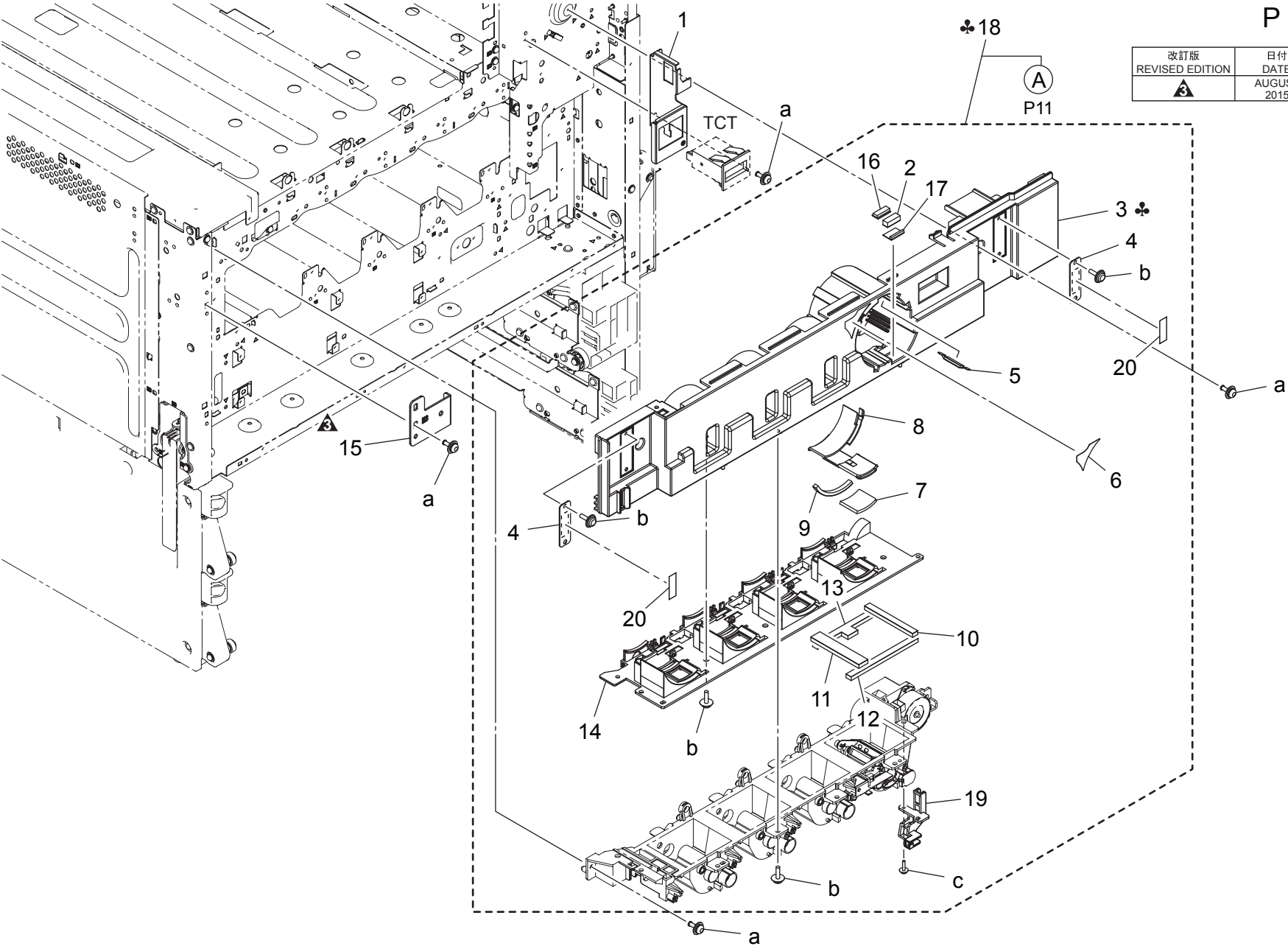
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1N14300	Scanner Wiring		D	1	a-V116030603 b-V218040086 c-V137030603
2	A5C1M10A00	Stepping motor		C	1	
3	A161275700	Pulling Spring		D	1	
4	A161276000	Mounting Plate		D	1	
5	A161275600	Timing belt 335L		D	1	
6	A161275500	Pulley 103T		D	1	
7	A161276500	Bearing		D	2	
8	A0ED274400	Plate spring		D	3	
9	A161275300	Pulley		D	2	
10	A161275400	Shaft		D	1	
11	A161273701	Mounting Plate		D	1	
12	A0ED273600	Pulley		C	6	
13	A161273401	Mounting Plate		D	2	
14	A161271000	Bushing		D	3	
15	A161273113	Frame		D	1	
16	A0ED276301	Pulling Spring		D	1	
17	A161271100	Bushing		D	1	
18	A161273500	Guide Part		D	1	
19	A0ED274300	Mirror		D	2	
20	A161273800	Mounting Plate		D	1	
21	A161274600	Adjusting Screw		C	1	
22	A161274500	Plate spring /1		D	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A61F140200	Duct	ダクト		D	1	a-V116030803 b-V153030803
2	4139M10000	Fan motor	ファンモーター		B	1	
3	4163529301	SCREW	ねじ		C	2	
4	A5C1135300	Guide	ガイド (定着一次)		D	3	
5	A161105400	Positioning Plate	位置決め板 (PH)		D	1	
6	A61FH00500	PWB Assembly(PWB-FR)	基板 A S S Y (PWB - F R)		I	1	
7	A161101802	Mounting Plate	取付板 (PH)		D	1	
8	A161130301	Mounting Plate	取付板 (PH 中継基板)		D	1	
9	A61FH00800	PWM Assembly (PWB-VD2)	基板 A S S Y (PWB - V D 2)		C	1	
10	A161137802	Holder	ホルダ (F F C)		D	1	
11	A61FN11900	Flatcable	フラットケーブル		C	1	
12	A61FR70311	Print Head Assy	PH A s s y		I	1	
13	A161147401	Duct	ダクト (プロセス冷却)		D	1	

TONER SUPPLY SECTION

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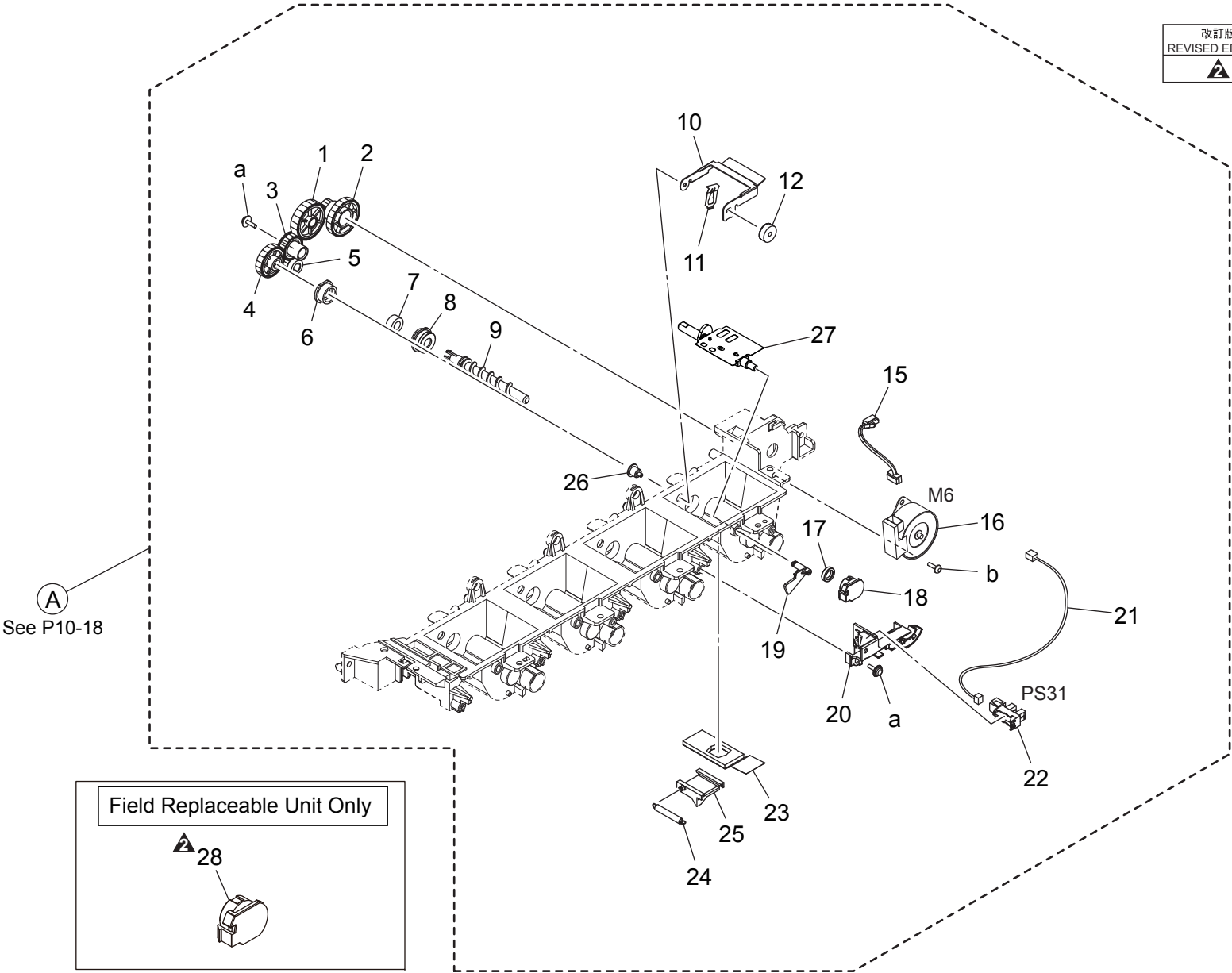
改訂版 REVISED EDITION	日付 DATE
	AUGUST 2015

TONER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1120700	Reinforce Plate	補強板 (I R 前右)	D	1	a-V116030803 b-V153030803 c-V153031004
1	A5C1120800	Reinforce Plate	補強板 (I R 前右)	D	1	
2	A161403701	Seal	シール (トナー拭き取り)	D	1	
3	A61F402001	Cover	カバー	D	1	
3	A61F405102	Cover	カバー	D	1	
3	A61F405202	Cover	カバー	D	1	
3	A61F405300	Cover	カバー	D	1	
4	4038101401	SUCTION PLATE	吸着板	D	2	
5	A161403901	Spacer	スペーサ (調整部材)	D	1	
6	A0ED940600	Label Toner 1	ラベル (T N 操作 1)	D	1	
7	A161402502	Seal	シール (補給口)	D	1	
8	A161402403	Shutter	シャッター (補給口)	D	1	
9	A161403800	Seal	シール (シャッター)	D	1	
10	A161403500	Seal	シール (補給口)	D	1	
11	A161403600	Seal	シール (補給口)	D	1	
12	A61F403300	Seal	シール	D	1	
13	A61F403401	Seal	シール	D	1	
14	A161402115	Cover	カバー (補給口)	D	1	
15	A7PU135500	Mounting Plate	取付板	D	1	
16	A161404001	Seal /1	シール / 1 (トナー拭き取り)	D	1	
17	A161404100	Seal /2	シール / 2 (トナー拭き取り)	D	1	
18	A61FR70400Old	Sub Hopper Assy	サブホッパー A s s y	A,A1	1	
18	A61FR70411	Sub Hopper Assy	サブホッパー A s s y	A,A1	1	
18	A61FR70500Old	Sub Hopper Assy	サブホッパー A s s y	B,G2	1	
18	A61FR70511	Sub Hopper Assy	サブホッパー A s s y	B,G2	1	
18	A61FR70600Old	Sub Hopper Assy	サブホッパー A s s y	C	1	
18	A61FR70611	Sub Hopper Assy	サブホッパー A s s y	C	1	
18	A61FR72000Old	Sub Hopper Assy	サブホッパー A s s y	D1,D3,E,F2,G1,I,K,J ,H	1	
18	A61FR72011	Sub Hopper Assy	サブホッパー A s s y	D1,D3,E,F2,G1,I,K,J ,H	1	
19	A61F400001	Holder	ホルダ	D	1	
20	A5C1404500	Seal	シール (吸着板)	C	2	

TONER SUPPLY SECTION

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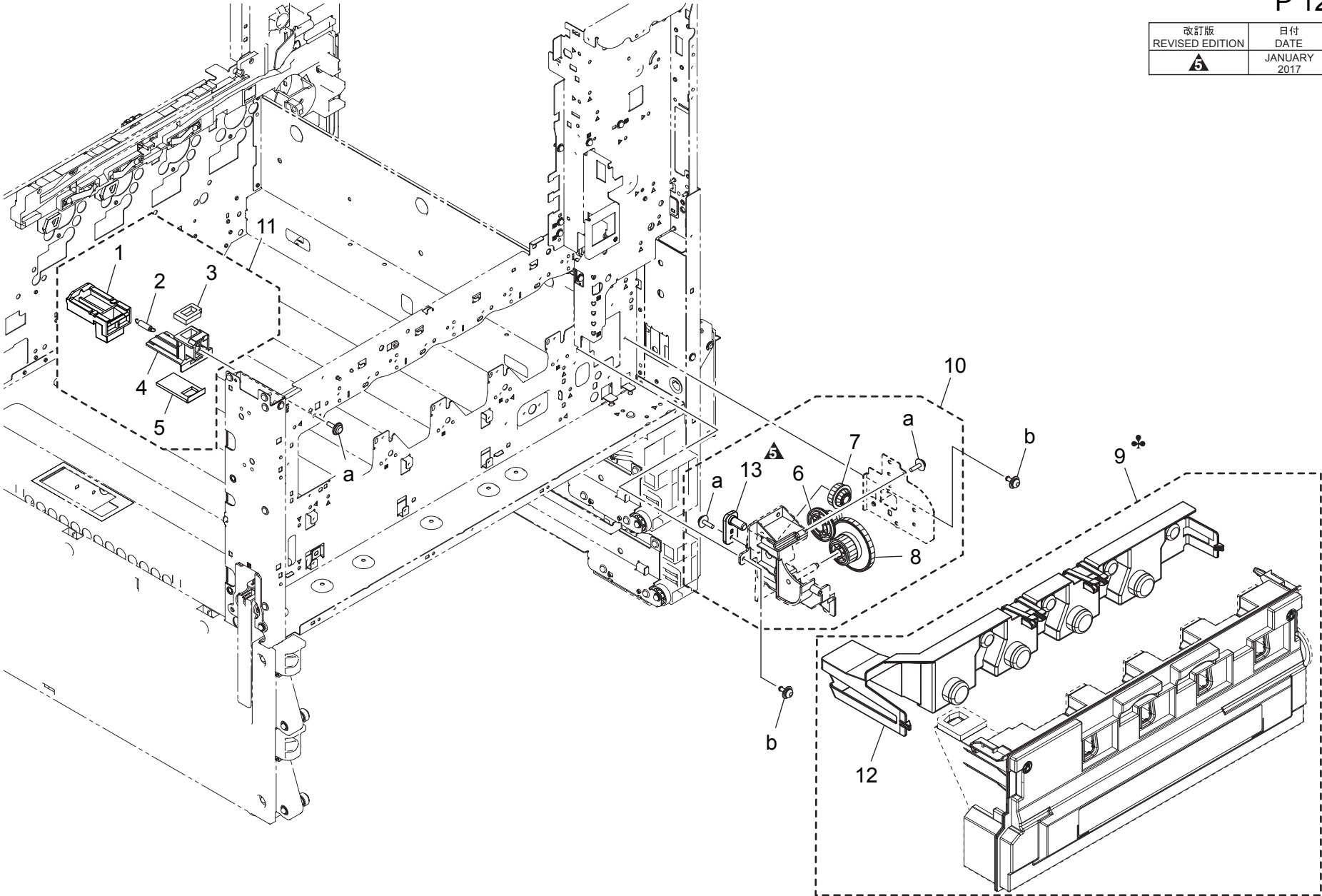


TONER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161401400	Gear 43T		C	1	a-V153030803 b-V145030803
2	A161401300	Gear 17/65T		C	1	
3	A161401200	Gear 28T		C	1	
4	A161401100	Gear 36T		C	1	
5	A161401000	Gear 18T		C	1	
6	4163510201	BUSHING		C	1	
7	4576536301	SEAL		D	1	
8	A161403101	Holder		C	1	
9	A161400100	Screw		C	1	
10	A161400401	Detecting Plate		D	1	
11	A161404200	Fixing Plate		D	1	
12	A161400601	Detecting Seal		D	1	
15	A161N12801	Toner Drive harness /K		D	1	
16	A5C1M10400	Stepping motor		C	1	
17	4333501201	SEAL		D	1	
18	A161403000	Bushing		D	1	
19	A161404300	Detecting Actuator		D	1	
20	A161400701	Mounting Plate		D	1	
21	A61FN10F00	Toner Detection harness		D	1	
22	A108M50100	Photointerrupter		B	1	
23	A161403200	Seal		D	1	
24	4036534801	TENSION SPRING		C	1	
25	A0ED401000	Shutter		D	1	
26	A161400800	Pin		D	1	
27	A5C1F42000	Agitating Shaft		D	1	
28	A5C1RA0000	Bushing	D1,D3,E,F2,G1,G2,H, I,J,K	D	1	

WASTE TONER BOX SECTION

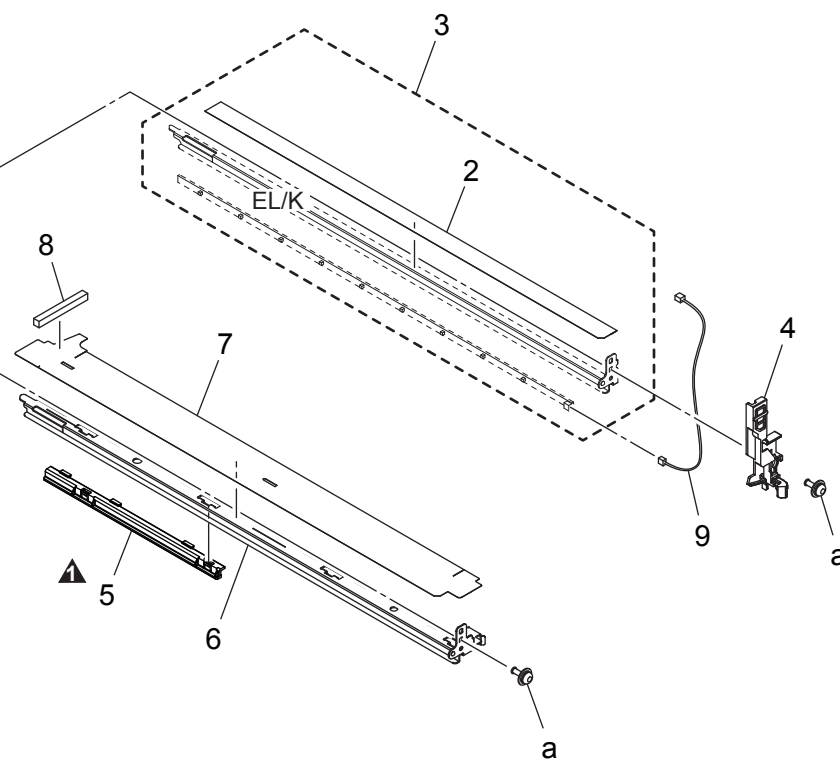
改訂版 REVISED EDITION	日付 DATE
	JANUARY 2017



WASTE TONER BOX SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A64J363700	Shutter		D	1	a-V153030803 b-V125030818
2	A0ED363200	Pulling Coil spring		D	1	
3	A0ED363400	Seal		D	1	
4	A0ED363001	Pipe		D	1	
5	A0ED363301Old	Seal		D	1	
5	A0ED363312	Seal		D	1	
6	A161245100	Gear 16/40T		D	1	
7	A0ED245000	Gear 20/20T		D	1	
8	A161245400	Gear 16/51T		D	1	
9	A4NNWY1	WASTE TONER BOX		A	1	
			D1, D3, E, F2, G1, G2, H, I, J, K, B(E xcept BUS), C(Excep t BEU)			
9	A4NNWY3	WASTE TONER BOX		A	1	
9	A4NNWY3	WASTE TONER BOX		A	1	
9	A4NNWY1	WASTE TONER BOX		A	1	
10	A7PUF21000	Waste Toner Driva		C	1	
11	A64JR71400	Waste Toner Pipe		C	1	
			C(BEU only) B(BUS only) A,A1			
12	A161362000	Cover		C	1	
13	A797245300	Shaft		D	1	

改訂版 REVISED EDITION	日付 DATE
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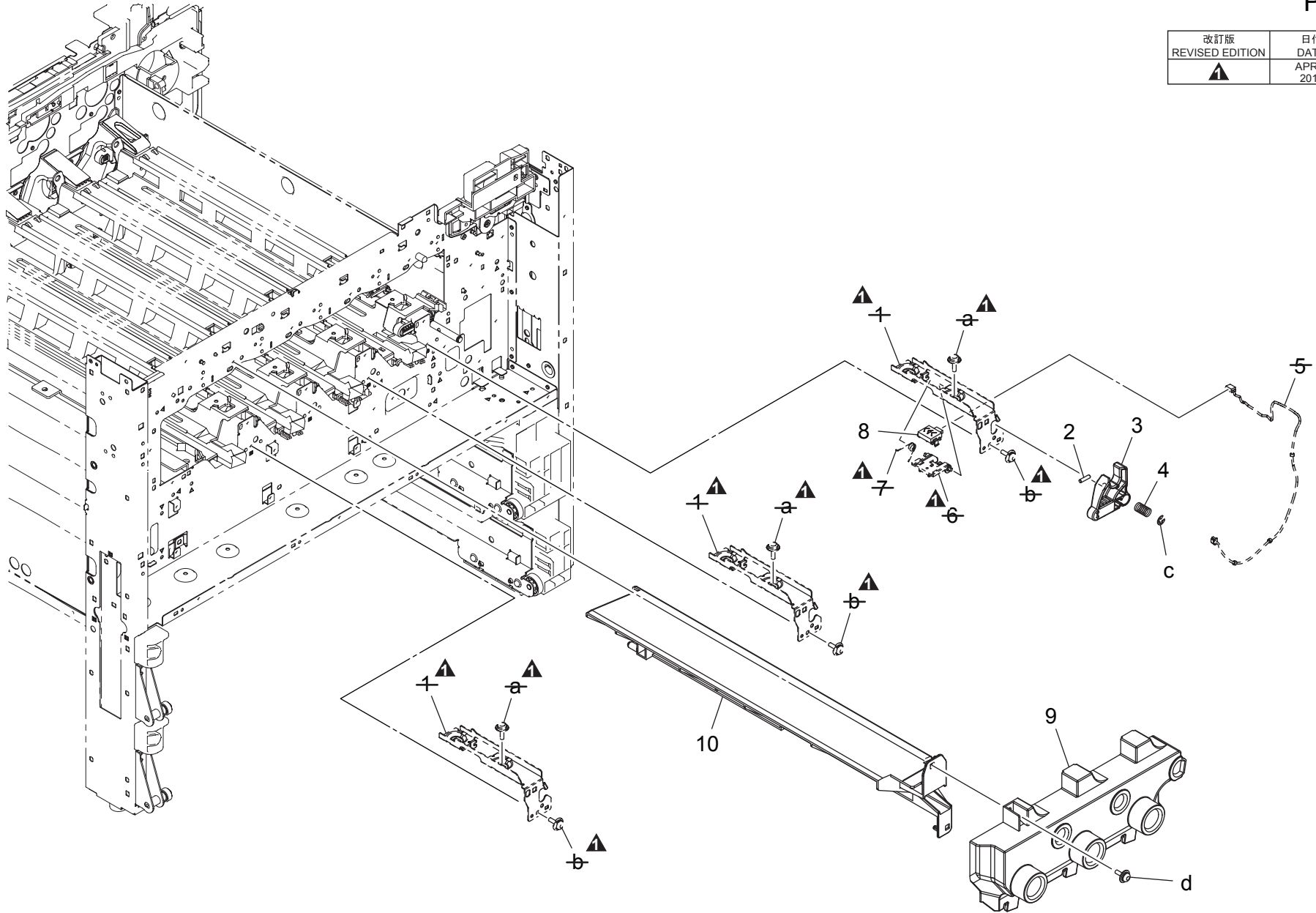


ERASE LAMP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED103100	Pin		D	1	a-V116030803 b-V116030603
2	A161107400	Light blocking Part		C	1	
3	A161R70011	Eraser (Black) Assy		C	1	
4	A61F130001	Holder		D	1	
5	A797105400	Rail		D	1	
6	A161105600	Rail		D	1	
7	A5C1105500	Light blocking Part		D	1	
8	A161107100	Seal		D	1	
9	A61FN11V00	Neutralizing Wiring		D	1	

DV LOCK LEVER SECTION

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	APRIL 2015

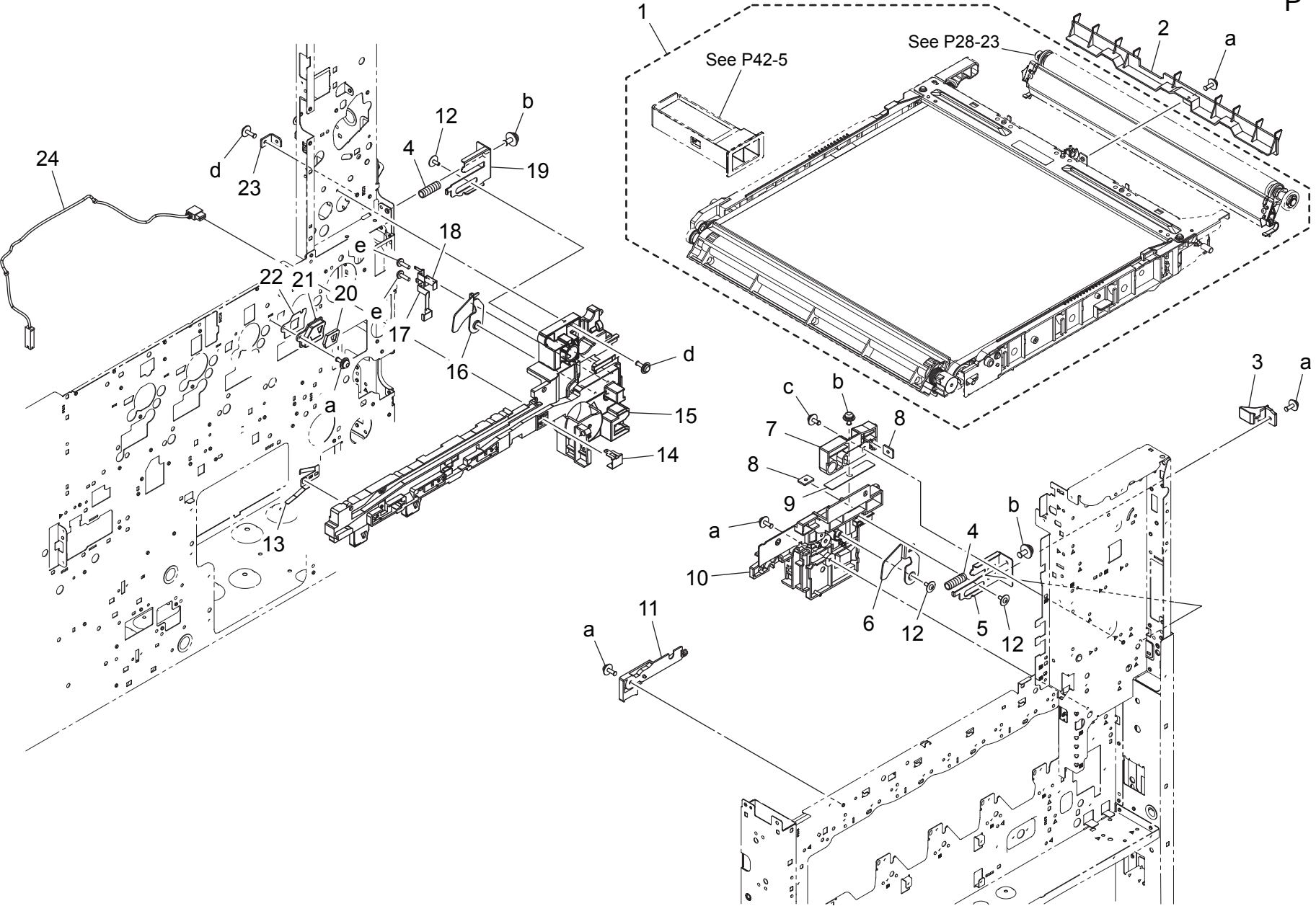


DV LOCK LEVER SECTION

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TRANSFER UNIT

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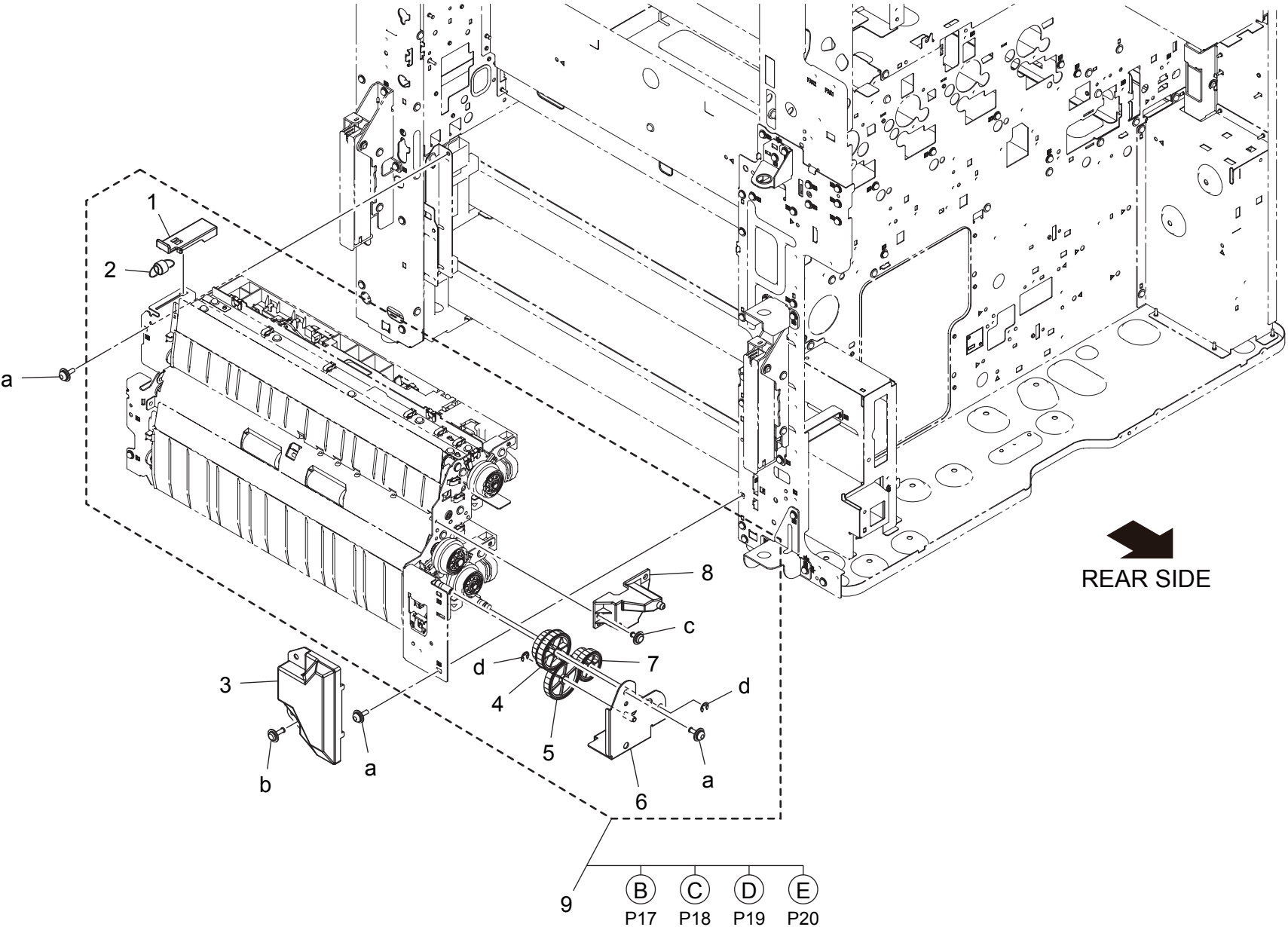


TRANSFER UNIT

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A61DR70022	Intermediate Image Transfer Kit	中間転写キット		A	1	a-V116030803 b-V116040803 c-V125030818 d-V137030803 e-V145030803
2	A161508400	Guide	ガイド (転写後)		C	1	
3	A161110601	Lock Part	ロック部材		D	1	
4	A0ED111000	Compressing Coil spring	圧縮コイルばね		D	2	
5	A161112500	Lever /Front	レバー／前		D	1	
6	A5C1112800	Arm /Front	アーム／前		D	1	
7	A161110400	Fusing Rail /Front	定着レール／前		D	1	
8	A161112200	Mounting Plate	取付板 (板ナット)		D	2	
9	A161112600	Adjusting Plate	調整板		D	1	
10	A161110202	Rail	レール (中転前)		D	1	
11	A161110300	Rail	レール (中転前従動)		D	1	
12	4163529301	SCREW	ねじ		C	3	
13	A0ED112000	Contact	接点 (グラウンド)		D	1	
14	A0ED111400	Contact /K	接点／K		D	1	
15	A161110105	Rail	レール (中転後)		D	1	
16	A5C1112900	Arm /Rear	アーム／後		D	1	
17	A161112300	Contact	接点 (2次転写)		D	1	
18	A161112400	Contact	接点 (除電)		D	1	
19	A161112101	Lever /Rear	レバー／後		D	1	
20	A161144801	Seal	シール		C	1	
21	A161141700	Duct	ダクト		D	1	
22	A161146200	Seal	シール		D	1	
23	A161112700	Mounting Plate	取付板		D	1	
24	A61FN11200	Transfer Wiring	転写束線		D	1	

PAPER FEED SECTION

P 16

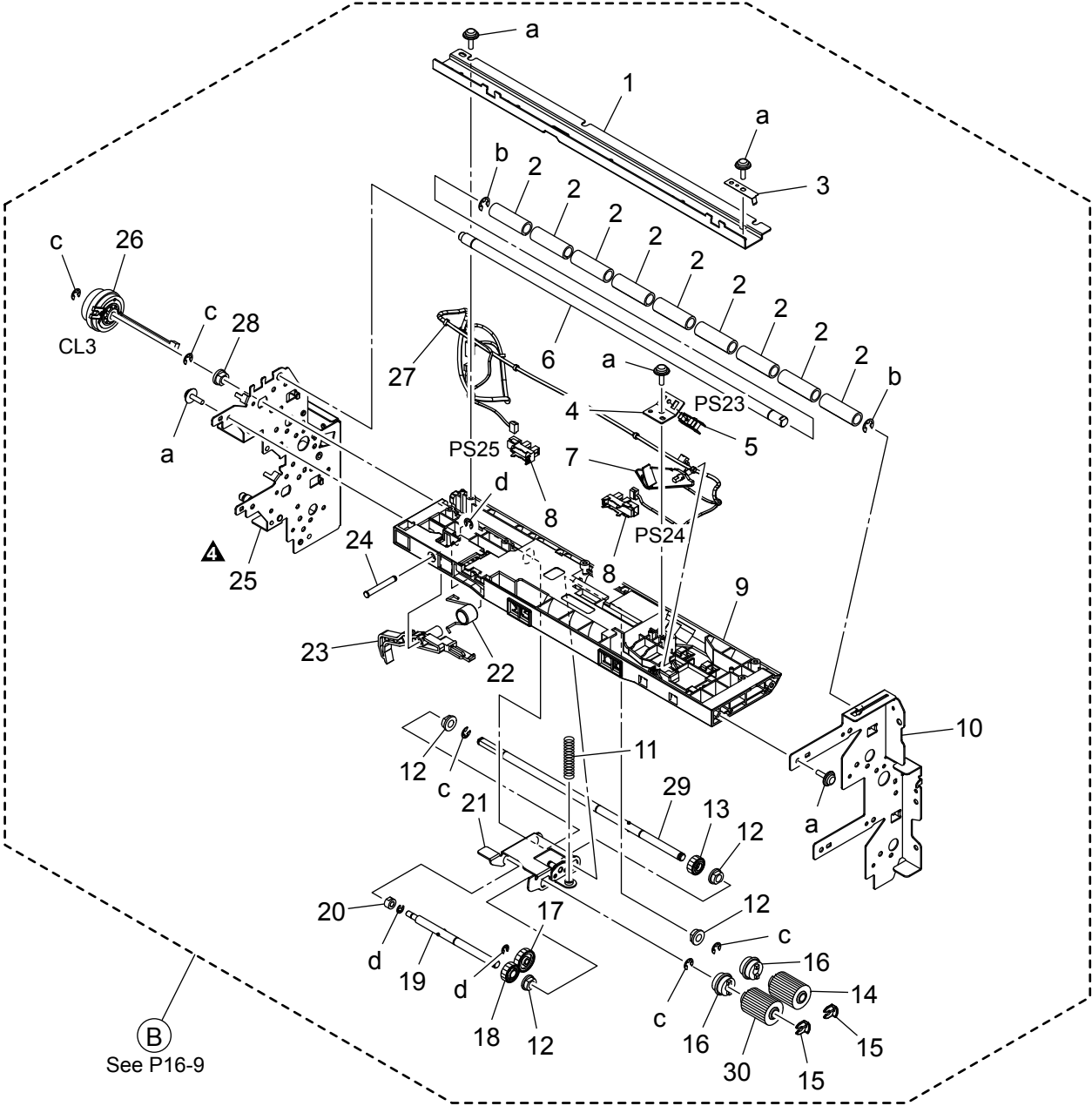


PAPER FEED SECTION

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1ST PAPER FEED SECTION

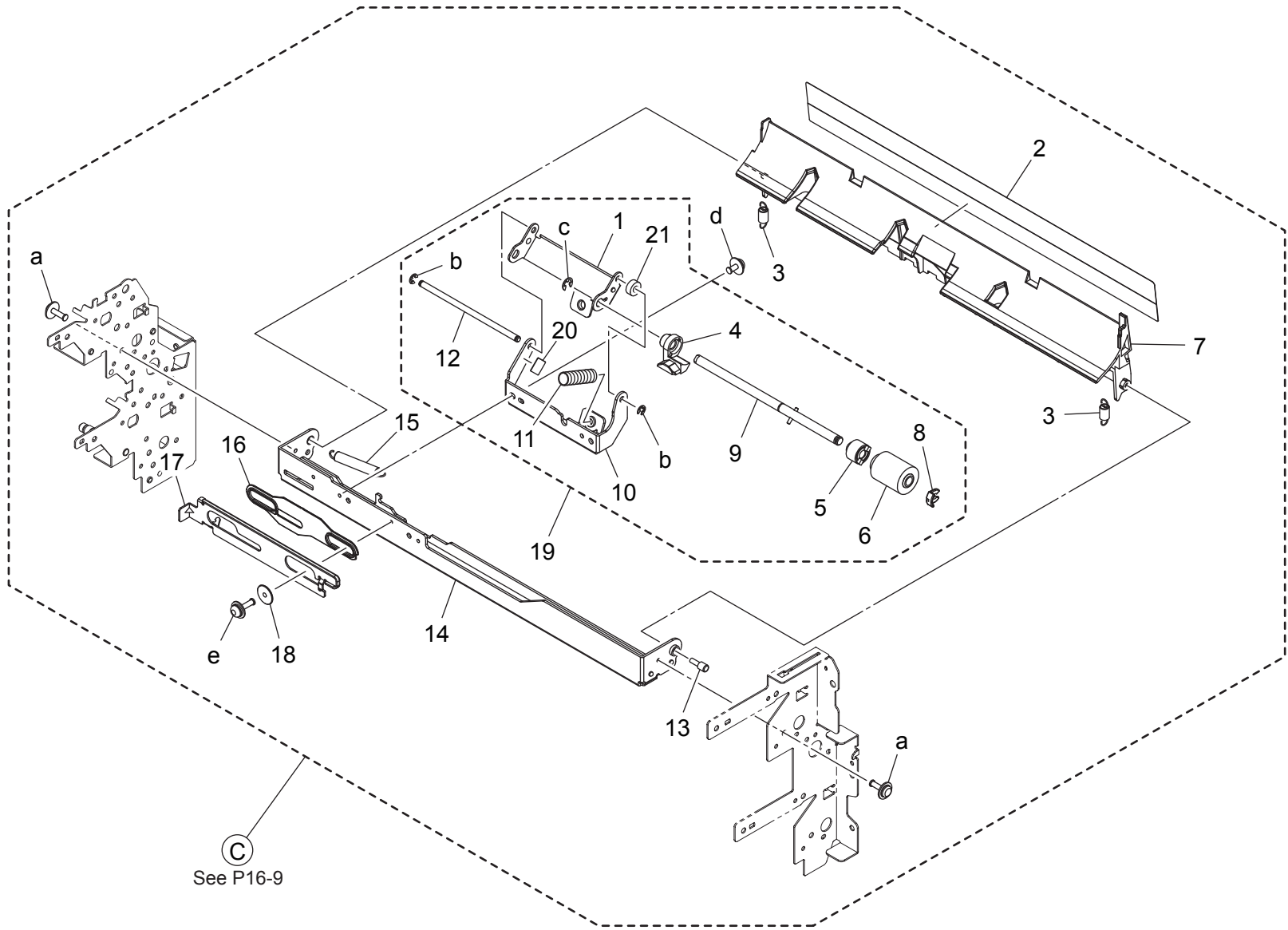
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1ST PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161566000	Reinforce Plate	補強板 (1 s t)	D	1	a-V153030803 b-V217050001 c-V217040001 d-V217030001
2	4034352501	ROLLER	ローラ	C	9	
3	A5C1560600	Ground Plate	アース板	D	1	
4	A161560900	Mounting Plate	取付板 (給紙用反射センサ)	D	1	
5	A0EDM50100	Photorelector	反射型センサ (アンブ内蔵)	I	1	
6	A5C1565500	Shaft	軸	D	1	
7	A161561600	Actuator	アクチュエータ (P E)	C	1	
8	A108M50100	Photointerrupter	透過型センサ	B	2	
9	A161565302	Paper feed Frame	給紙フレーム (1 s t)	D	1	
10	A161560101Old	Frame /Front	フレーム／前	D	1	
10	A161560112	Frame /Front	フレーム／前	D	1	
11	A161562800	Compressing Coil spring	圧縮コイルばね	C	1	
12	4131300301	BUSHING	軸受	C	4	
13	A161562400	Gear 26T	ギア 26 T	C	1	
14	A00J563600	Roller	ローラ	A	1	
15	56AA40490	SHAFT STOPPER 4	軸ストッパ 4	C	2	
16	A02E561100	Clutch	クラッチ	C	2	
17	A161562300	Gear 34T	ギア 34 T	C	1	
18	A161562600	Gear 28T	ギア 28 T	C	1	
19	A161562000	Shaft	軸 (ピック)	D	1	
20	A161562500	Bushing	すべり軸受	C	1	
21	A161562101	Holder	ホルダ (ピック)	D	1	
22	A161567400	Torsion Spring	ねじりばね (ピック解除)	C	1	
23	A161567300	Lever	レバー (ピック解除)	C	1	
24	A02E560800	Shaft	シャフト	D	1	
25	A161F56016Old	Caulking(Frame)	フレームカシメ	D	1	
25	A161F56028	Caulking(Frame)	フレームカシメ	D	1	
26	A02EM20200	Clutch	クラッチ	B	1	
27	A161N10P01	Paperfeed Wiring /1	給紙束線／1	D	1	
28	A00J663200	Bushing	すべり軸受	C	1	
29	A161560500	Shaft	軸 (給紙)	D	1	
30	A5C1562200	Roller	ローラ (ピック)	A	1	

1ST PAPER FEED SECTION

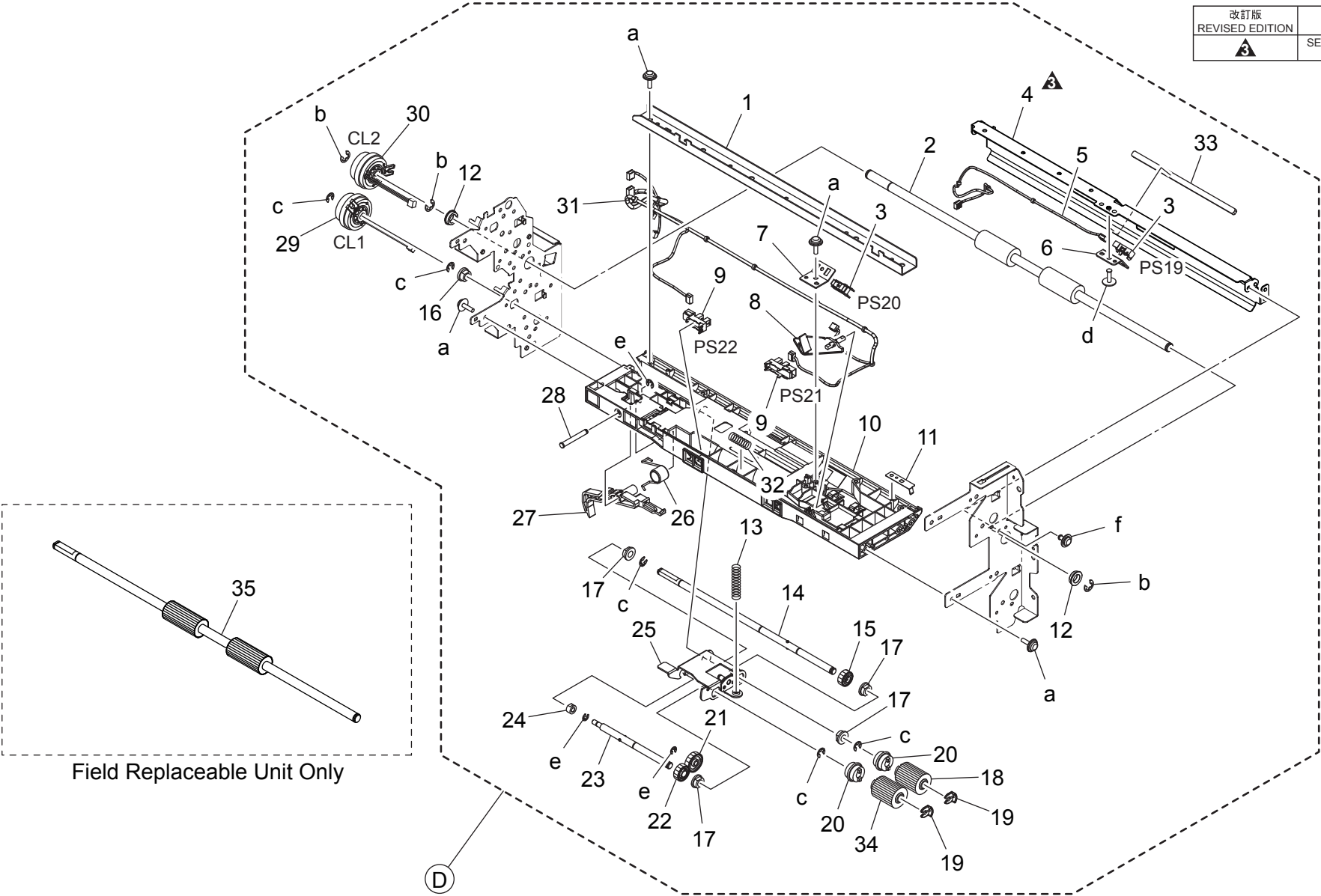


1ST PAPER FEED SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A5C1563100	Holder	ホルダ (さばき)		D	1	a-V137030803 b-V217030001 c-V217040001 d-V116030603 e-V116031003
2	A161568500	Guide	ガイド		C	1	
3	A161568600	Pulling Coil spring	引張りコイルばね		C	2	
4	A5C1563500	Guide	ガイド (さばき離間)		D	1	
5	A0ED563900	Torque limiter	トルクリミッタ		C	1	
6	A00J563600	Roller	ローラ		A	1	
7	A161568401	Guide Plate	ガイド板 (可動1段目)		C	1	
8	56AA40490	SHAFT STOPPER 4	軸ストッパ 4		C	1	
9	A5C1563400	Shaft	軸 (さばき)		D	1	
10	A161564001	Mounting Plate	取付板 (さばき)		D	1	
11	4030301703	PRESSURE SPRING	圧縮コイルばね		C	1	
12	A161563300	Shaft	軸 (支点)		D	1	
13	4532341001	SHOULDER SCREW	段ねじ		D	1	
14	A161563901	Mounting Plate	取付板		D	1	
15	A161564400	Pulling Coil spring	引張りコイルばね		C	1	
16	A161564200	Spacer	スペーサ (サバキ離間1)		D	1	
17	A5C1564101	Lever	レバー		D	1	
18	A161564300	Spacer	スペーサ (サバキ離間2)		D	1	
19	A5C1R70800	Separation Roller Assy	さばきローラー A s s y		C	1	
20	A5C1565600	Sheet	シート		C	1	
21	4040561000	Spacer	スペーサ		D	1	

2ND PAPER FEED SECTION

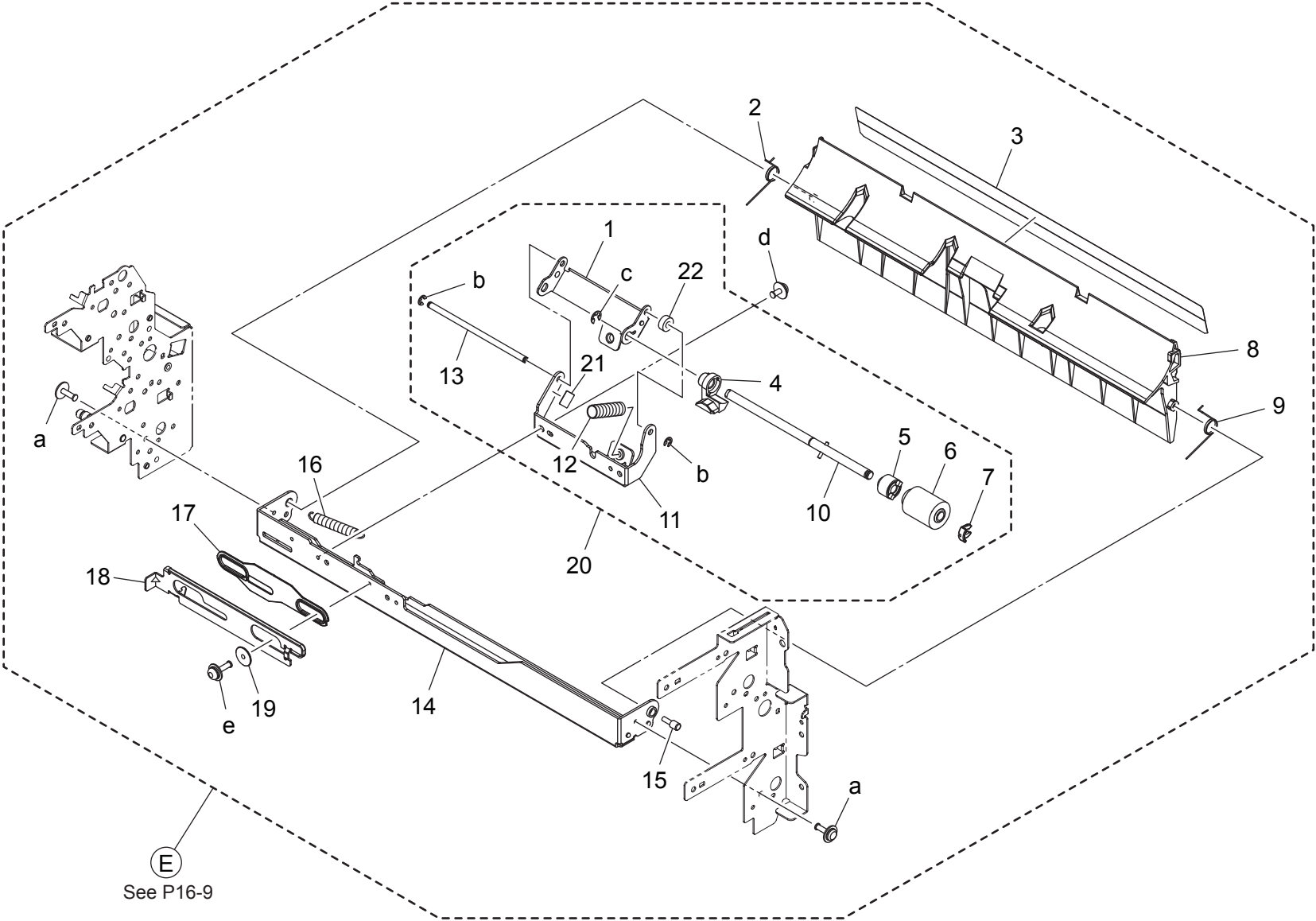
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2ND PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161561000	Reinforce Plate		D	1	a-V153030803 b-V217050001 c-V217040001 d-V137030803 e-V217030001 f-V144030603
2	A161578100	Drive Roller		C	1	
3	A0EDM50100	Photorelector		I	2	
4	A161578200Old	Guide Plate		D	1	
4	A161578212	Guide Plate		D	1	
5	A161N12701	Conveyance Detection harness		D	1	
6	A161571100	Mounting Plate		D	1	
7	A161560900	Mounting Plate		D	1	
8	A161561600	Actuator		C	1	
9	A108M50100	Photointerrupter		B	2	
10	A161560302	Paper feed Frame		D	1	
11	A5C1560600	Ground Plate		D	1	
12	A00J617900	Ball Bearing		B	2	
13	A161562800	Compressing Coil spring		C	1	
14	A161560500	Shaft		D	1	
15	A161562400	Gear 26T		C	1	
16	A00J663200	Bushing		C	1	
17	4131300301	BUSHING		C	4	
18	A00J563600	Roller		A	1	
19	56AA40490	SHAFT STOPPER 4		C	2	
20	A02E561100	Clutch		C	2	
21	A161562300	Gear 34T		C	1	
22	A161562600	Gear 28T		C	1	
23	A161562000	Shaft		D	1	
24	A161562500	Bushing		C	1	
25	A161562101	Holder		D	1	
26	A161567400	Torsion Spring		C	1	
27	A161567300	Lever		C	1	
28	A02E560800	Shaft		D	1	
29	A02EM20200	Clutch		B	1	
30	A02EM20000	Clutch		B	1	
31	A161N10Q02	Paperfeed Wiring /2		D	1	
32	A161563000	Compressing Coil spring		C	1	
33	A161578700	Cushion		C	1	
34	A5C1562200	Roller		A	1	
35	A5C1P00100	Drive Roller		D	1	

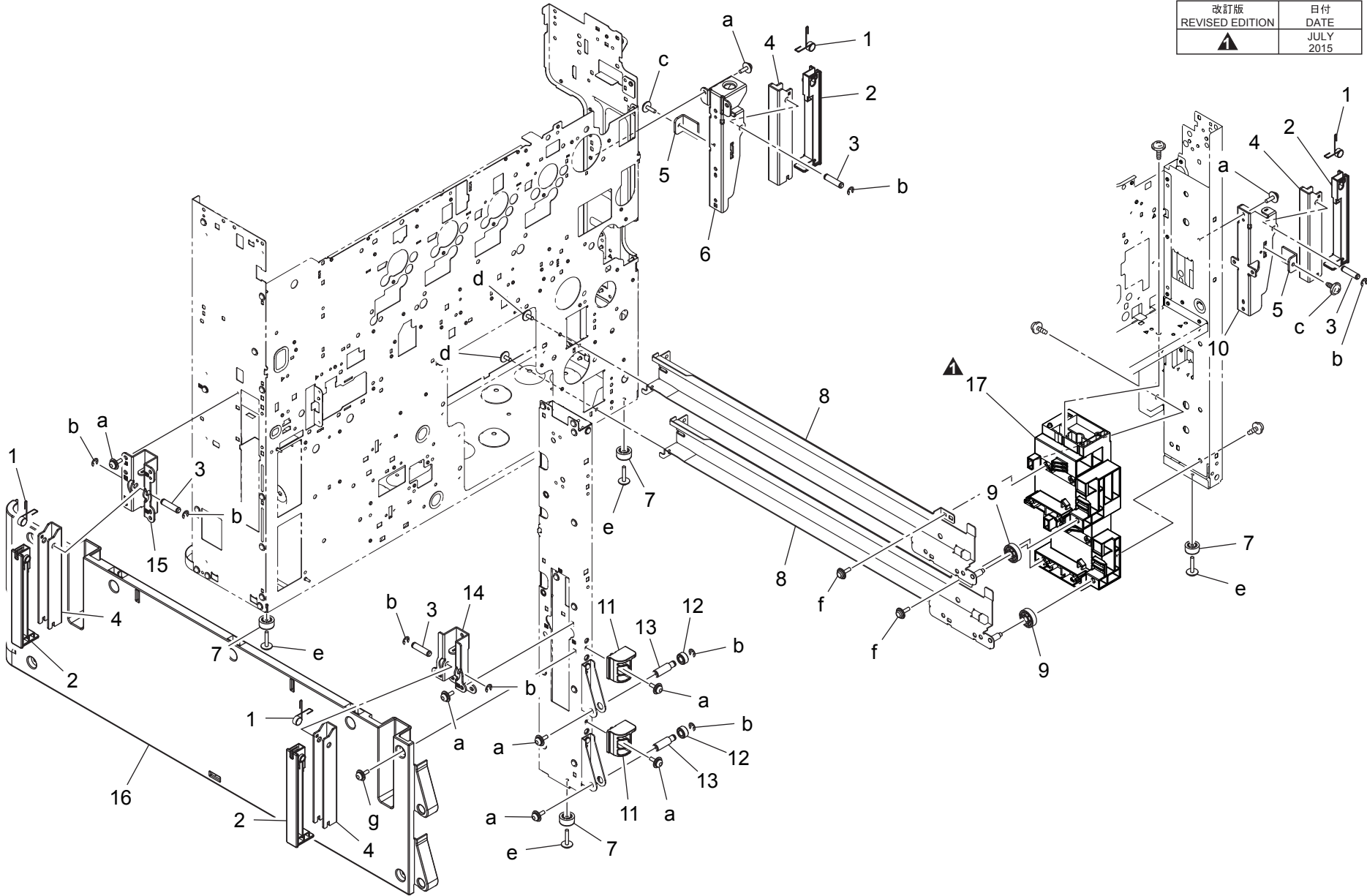


2ND PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1563100	Holder		D	1	a-V137030803 b-V217030001 c-V217040001 d-V116030603 e-V116031003
2	A161568800	Torsion Coil spring		C	1	
3	A161578500	Guide		C	1	
4	A5C1563500	Guide		D	1	
5	A0ED563900	Torque limiter		C	1	
6	A00J563600	Roller		A	1	
7	56AA40490	SHAFT STOPPER 4		C	1	
8	A161578401	Guide Plate		C	1	
9	A161568700	Torsion Coil spring		C	1	
10	A5C1563400	Shaft		D	1	
11	A161564001	Mounting Plate		D	1	
12	4030301703	PRESSURE SPRING		C	1	
13	A161563300	Shaft		D	1	
14	A161563901	Mounting Plate		D	1	
15	4532341001	SHOULDER SCREW		D	1	
16	A161564400	Pulling Coil spring		C	1	
17	A161564200	Spacer		D	1	
18	A5C1564101	Lever		D	1	
19	A161564300	Spacer		D	1	
20	A5C1R70800	Separation Roller Assy		C	1	
21	A5C1565600	Sheet		C	1	
22	4040561000	Spacer		D	1	

CASSETTE RAIL SECTION

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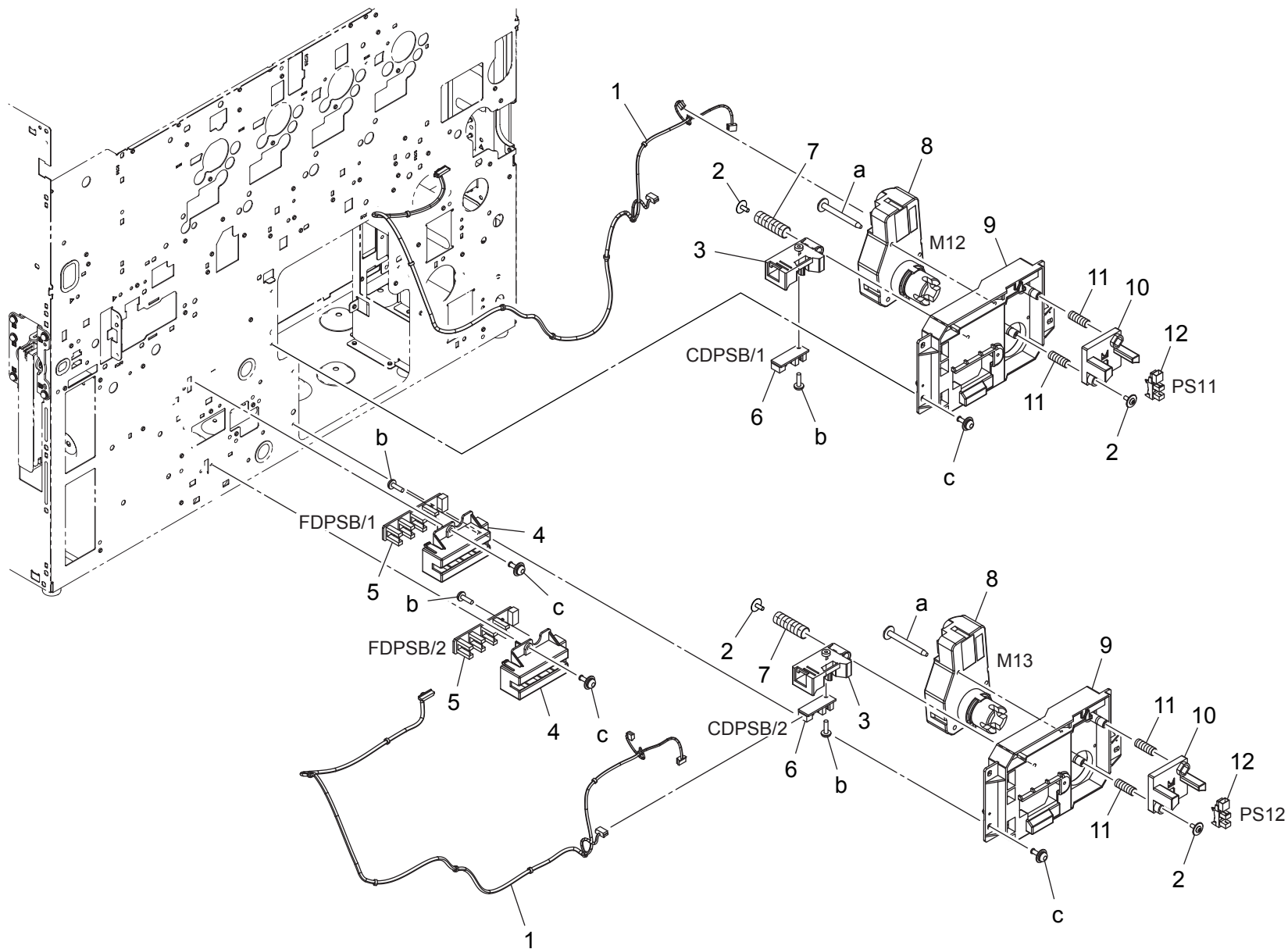


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▲	JULY 2015

CASSETTE RAIL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161104300	Torsion Coil spring		D	4	a-V116030803 b-V217040001 c-V137030803 d-V144030603 e-V137031203 f-V153030803 g-V116030804
2	A161103700	Cover		D	4	
3	A161104200	Shaft		D	4	
4	A161101900	Lever		D	4	
5	A5C1104700	Mounting Plate		D	2	
6	A5C1104800	Mounting Plate		D	1	
7	0996305501	RUBBER FOOT		C	4	
8	A5C1101101	Rail /ASSY		D	2	
9	A161103901	Roll		D	2	
10	A5C1104400	Mounting Plate		D	1	
11	A161102300	Stopper		D	2	
12	A161623400	Roll		D	2	
13	A161105200	Shaft		D	2	
14	A161101600	Mounting Plate		D	1	
15	A161101701	Mounting Plate		D	1	
16	A161104002	Holder		D	1	
17	A5C1106000	Holder		D	1	

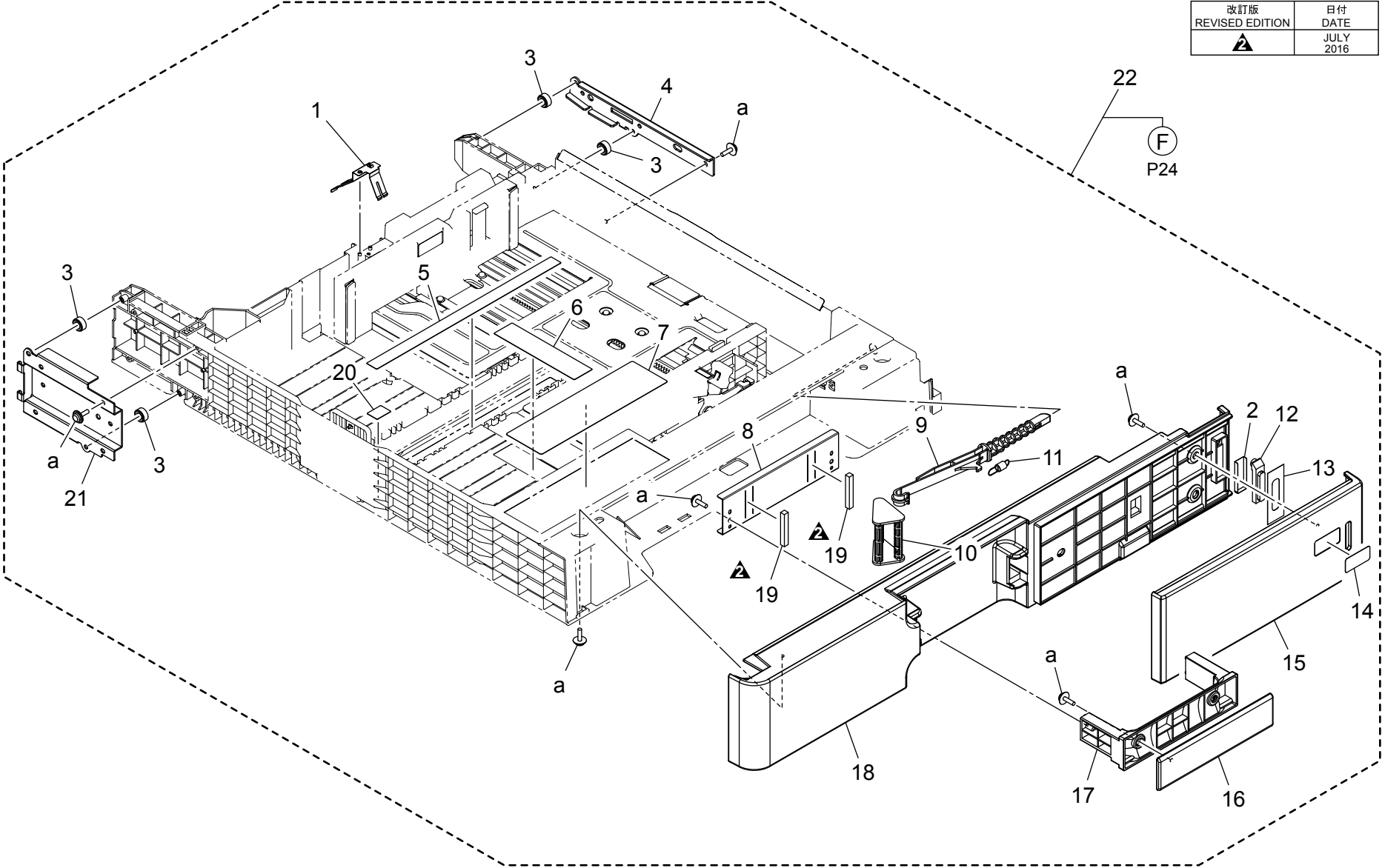
PAPER SIZE DETECTION SECTION



PAPER SIZE DETECTION SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161N10N01	Paperfeed Wiring /Rear		D	2	a-V153033003 b-V145030803 c-V116030803
2	4163529301	SCREW		C	4	
3	A5C1627500	Holder		C	2	
4	A5C1628000	Holder		C	2	
5	A161M50600	Photointerrupter		C	2	
6	A161M50501	Photointerrupter		C	2	
7	4002311002	Pressure Spring		C	2	
8	9J06M10300	MOTOR		B	2	
9	A5C1627101	Holder		D	2	
10	A5C1627300	Holder		D	2	
11	A5C1627900	Compressing Coil spring		D	4	
12	A108M50100	Photointerrupter		B	2	

1ST CASSETTE SECTION

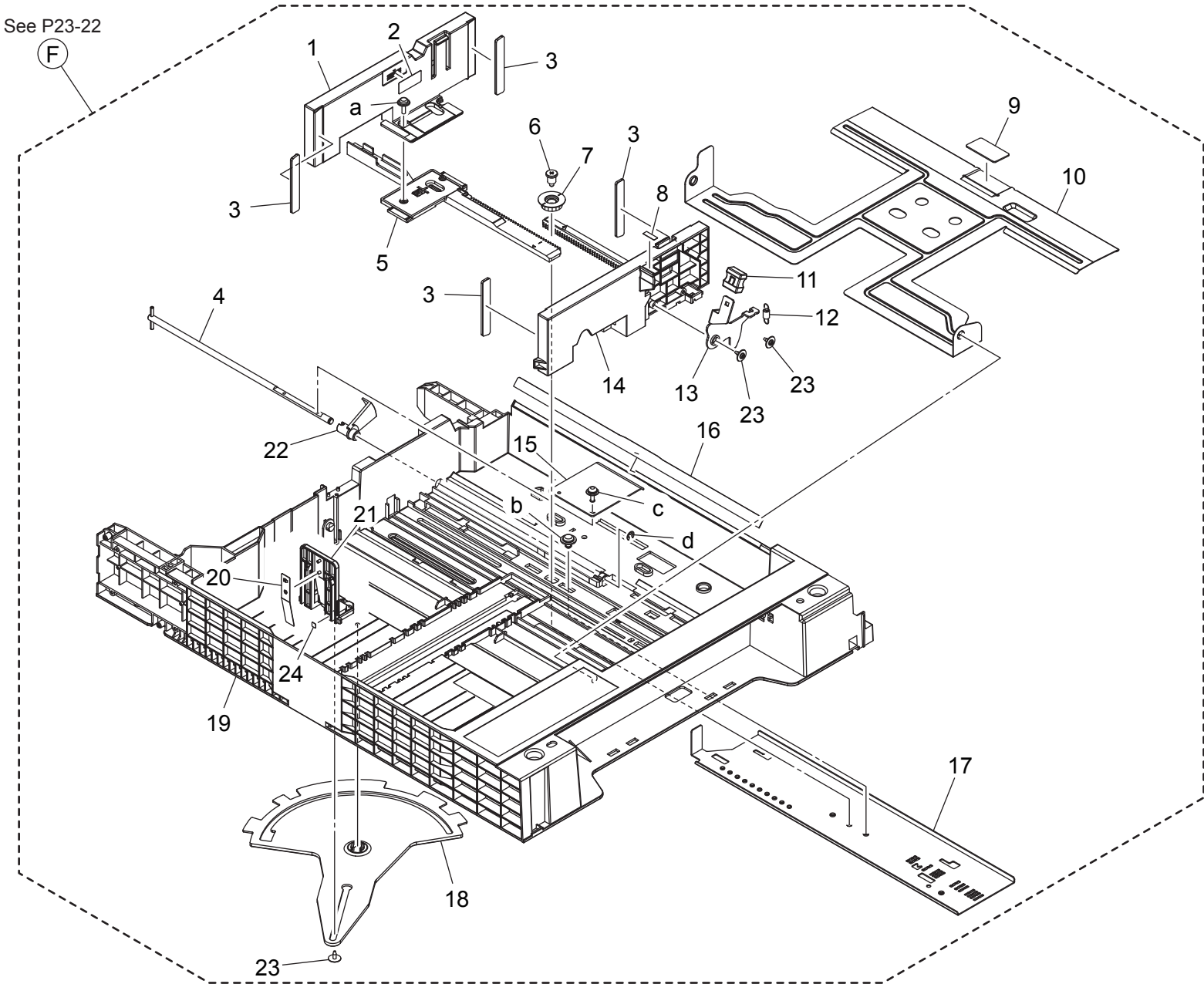


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	JULY 2016

1ST CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161622100	Ground Plate	アース板 (カセット)	D	1	a-V153030803
2	A161626200	Sheet	シート (反射板)	D	1	
3	A161623400	Roll	ころ	D	4	
4	A161623104	Reinforce Plate /Right	補強板/右	D	1	
5	A79J941200	Label FD	ラベル F D スケール/ 1	C	1	
6	A79J941500	Label CD	ラベル C D スケール	C	1	
7	A795942401	Label	ラベル (用紙補給)	C	1	
8	A7AH624300Old	Holder	ホルダ	D	1	
8	A5C1624300	Holder	ホルダ (取手)	D	1	
9	A161626502	Lever	レバー (ロック)	C	1	
10	A161626602	Lever	レバー (解除)	C	1	
11	A161626800	Pulling Coil spring	引張りコイルばね (ロックレバー)	C	1	
12	A161626000	Lens	レンズ (ライトガイド・給紙)	D	1	
13	A161626100	Light blocking Sheet	遮光シート	D	1	
14	A161943100	Label 1	ラベル 給紙段数表示 1	C	1	
15	A5C1625001	Cover	カバー (カセット右)	C	1	
16	A161625900	Cover	カバー (カセット取手)	C	1	
17	A161626900	Handle	取手 (カセット)	C	1	
18	A161625114	Cover	カバー (カセット 1 s t)	C	1	
19	A5C1628100Old	Cushion	クッション	D	2	
19	A5C1628500	Cushion	クッション	D	2	
20	A79J941300	Label FD	ラベル F D スケール/ 2	C	1	
21	A161623301	Reinforce Plate /Left	補強板/左	D	1	
22	A161F6202A	1st Cassette	1 段目カセット	S	1	

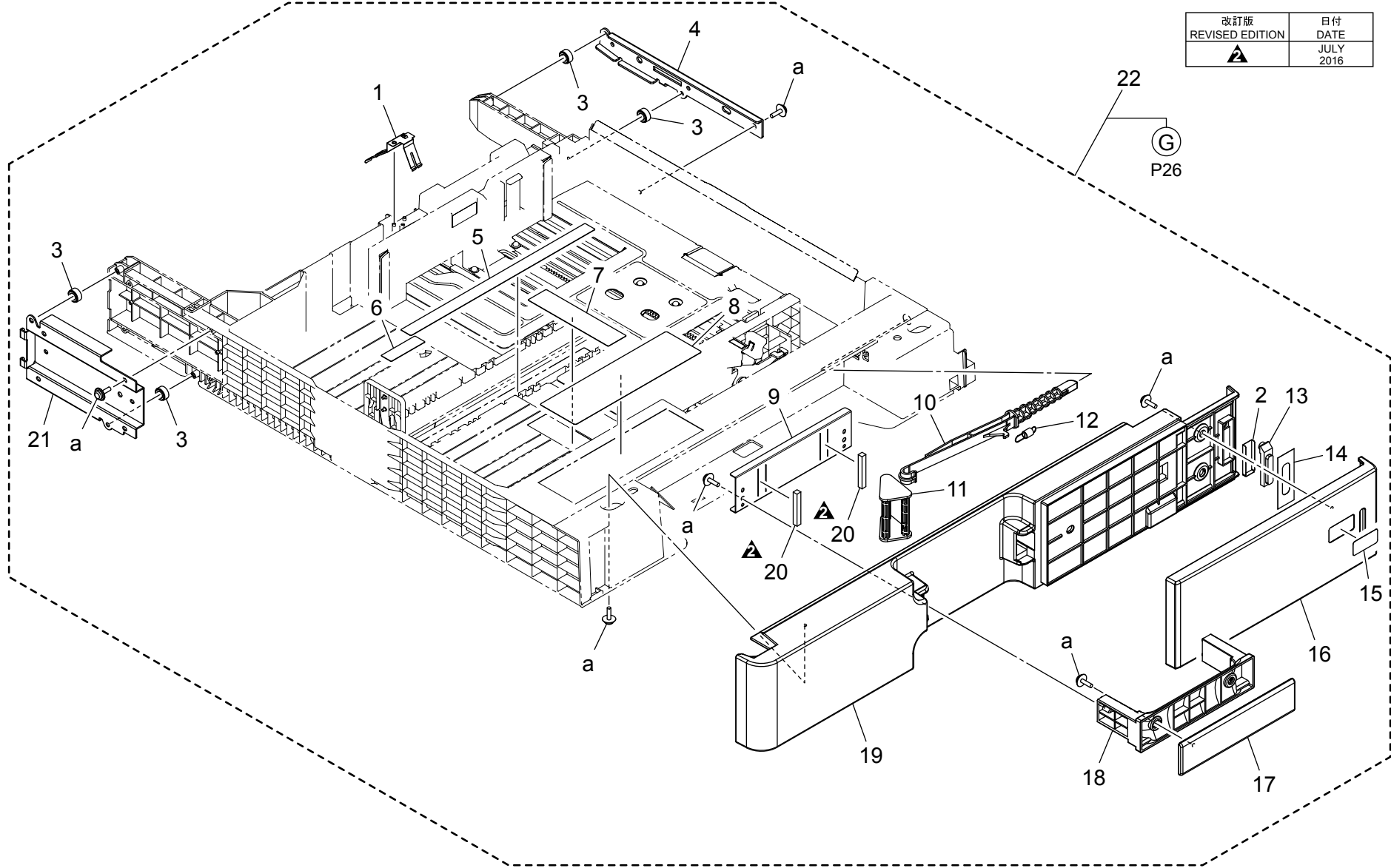
1ST CASSETTE SECTION



1ST CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161620904	Regulating Plate /Rear		C	1	a-V153030803 b-V144040603 c-V116030803 d-V217040001
2	A161943700	Label Max Level		C	1	
3	A161624100	Cushion		C	4	
4	A161621600	Lifting Shaft		D	1	
5	A161621100	Rack		C	1	
6	A161620600	Shoulder screw		D	1	
7	A161620701	Gear		D	1	
8	A161943000	Label		C	1	
9	4030322601	FRICTION SHEET		C	1	
10	A161620400	Lifting Plate		D	1	
11	4037320401	KNOB		C	1	
12	A0ED621400	Pulling Coil spring		D	1	
13	A161621300	Lever		D	1	
14	A161620803	Regulating Plate /Front		C	1	
15	4030320601	LEVER		D	1	
16	A0ED620200	Guide		C	1	
17	A161621900	Mounting Plate		D	1	
18	A161621411	Lever		C	1	
19	A161620107	Paper feed Cassette		D	1	
20	A161621800	Plate spring		C	1	
21	A161621701	Regulating Plate		C	1	
22	A0ED620701	Actuator		C	1	
23	4163529301	SCREW		C	3	
24	A02E940300	Label		C	1	

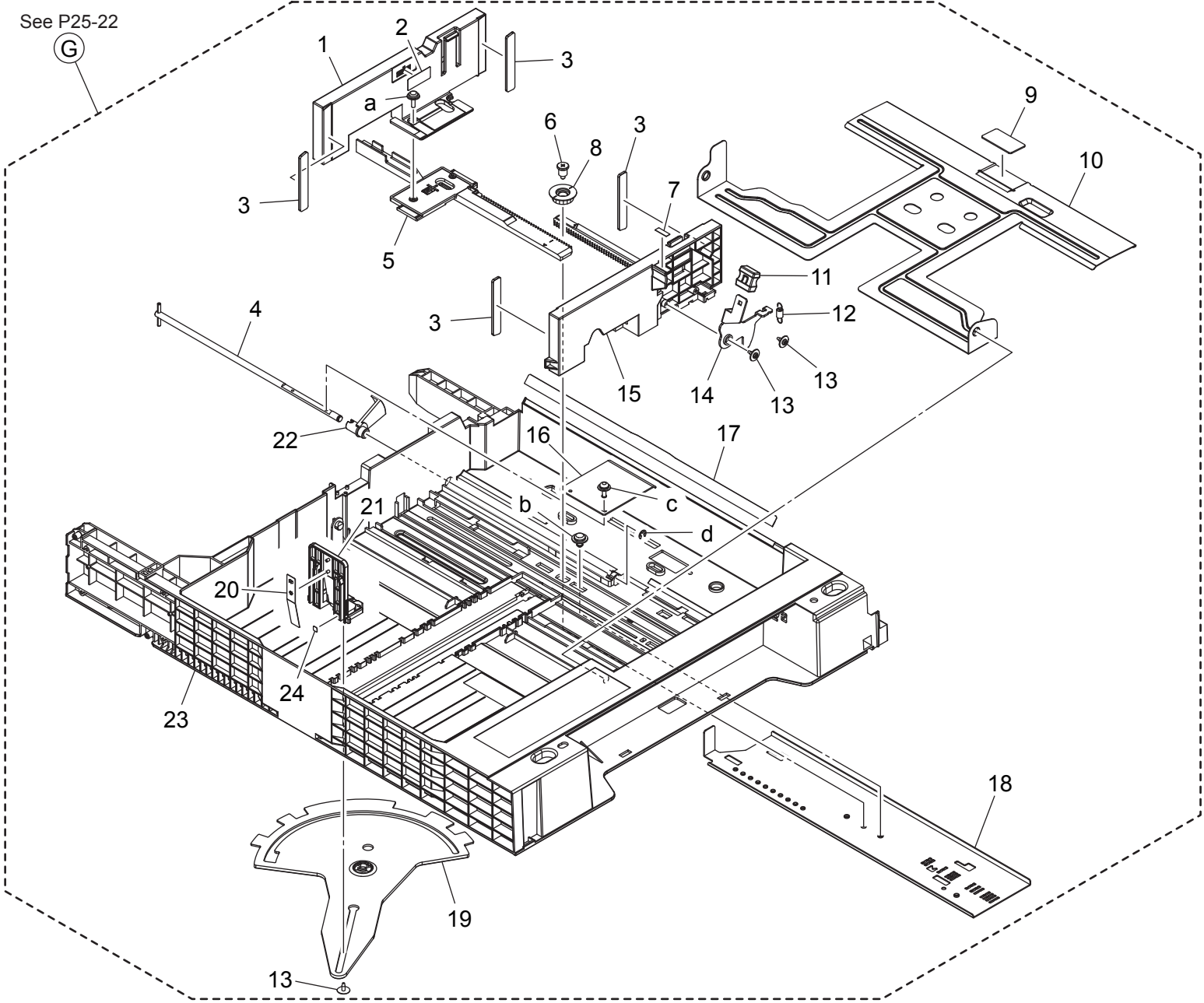
2ND CASSETTE SECTION



2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161622100	Ground Plate	アース板 (カセット)	D	1	a-V153030803
2	A161626200	Sheet	シート (反射板)	D	1	
3	A161623400	Roll	ころ	D	4	
4	A161633101	Reinforce Plate /Right	補強板/右	D	1	
5	A79J941200	Label FD	ラベル F D スケール/ 1	C	1	
6	A79J943500	Label FD	ラベル F D スケール	C	1	
7	A79J943600	Label CD	ラベル C D スケール	C	1	
8	A795942401	Label	ラベル (用紙補給)	C	1	
9	A7AH624300Old	Holder	ホルダ	D	1	
9	A5C1624300	Holder	ホルダ (取手)	D	1	
10	A161636502	Lever	レバー (ロック)	C	1	
11	A161626602	Lever	レバー (解除)	C	1	
12	A161626800	Pulling Coil spring	引張りコイルばね (ロックレバー)	C	1	
13	A161626000	Lens	レンズ (ライトガイド・給紙)	D	1	
14	A161626100	Light blocking Sheet	遮光シート	D	1	
15	A161943200	Label 2	ラベル 給紙段数表示 2	C	1	
16	A5C1635001	Cover	カバー (カセット右)	C	1	
17	A161625900	Cover	カバー (カセット取手)	C	1	
18	A161626900	Handle	取手 (カセット)	C	1	
19	A161635117	Cover	カバー (カセット 2 n d)	C	1	
20	A5C1628100Old	Cushion	クッション	D	2	
20	A5C1628500	Cushion	クッション	D	2	
21	A161633202	Reinforce Plate /Left	補強板/左	D	1	
22	A161F6302B	2nd Cassette	2 段目カセット	S	1	

2ND CASSETTE SECTION

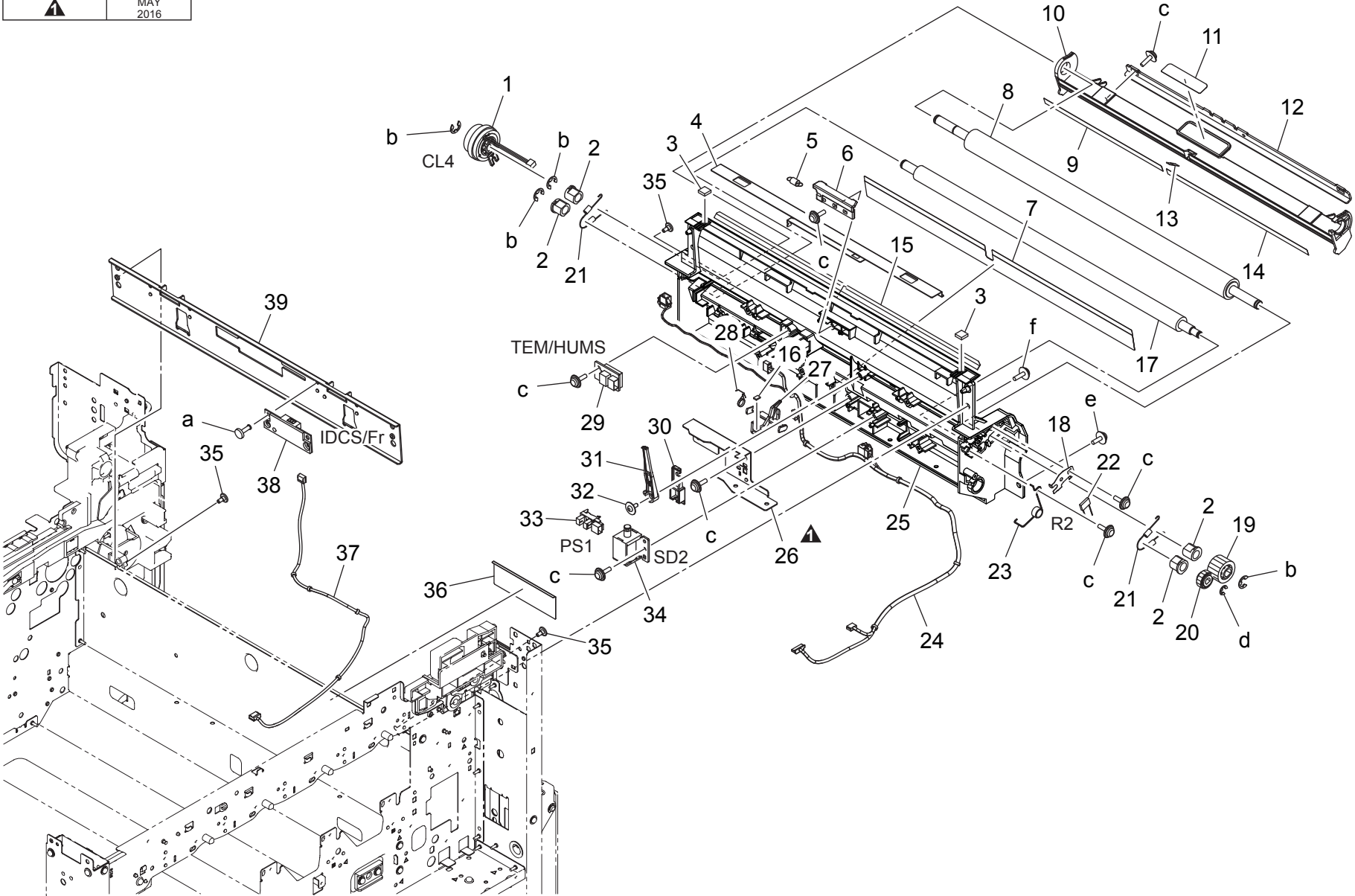


2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161620904	Regulating Plate /Rear		C	1	a-V153030803 b-V144040603 c-V116030803 d-V217040001
2	A161943700	Label Max Level		C	1	
3	A161624100	Cushion		C	4	
4	A161621600	Lifting Shaft		D	1	
5	A161621100	Rack		C	1	
6	A161620600	Shoulder screw		D	1	
7	A161943000	Label		C	1	
8	A161620701	Gear		D	1	
9	4030322601	FRICTION SHEET		C	1	
10	A161620400	Lifting Plate		D	1	
11	4037320401	KNOB		C	1	
12	A0ED621400	Pulling Coil spring		D	1	
13	4163529301	SCREW		C	3	
14	A161621300	Lever		D	1	
15	A161620803	Regulating Plate /Front		C	1	
16	4030320601	LEVER		D	1	
17	A0ED620200	Guide		C	1	
18	A161621900	Mounting Plate		D	1	
19	A161631411	Lever		C	1	
20	A161621800	Plate spring		C	1	
21	A161621701	Regulating Plate		C	1	
22	A0ED620701	Actuator		C	1	
23	A161630102	Paper feed Cassette		D	1	
24	A02E940300	Label		C	1	

CONVEYANCE SECTION

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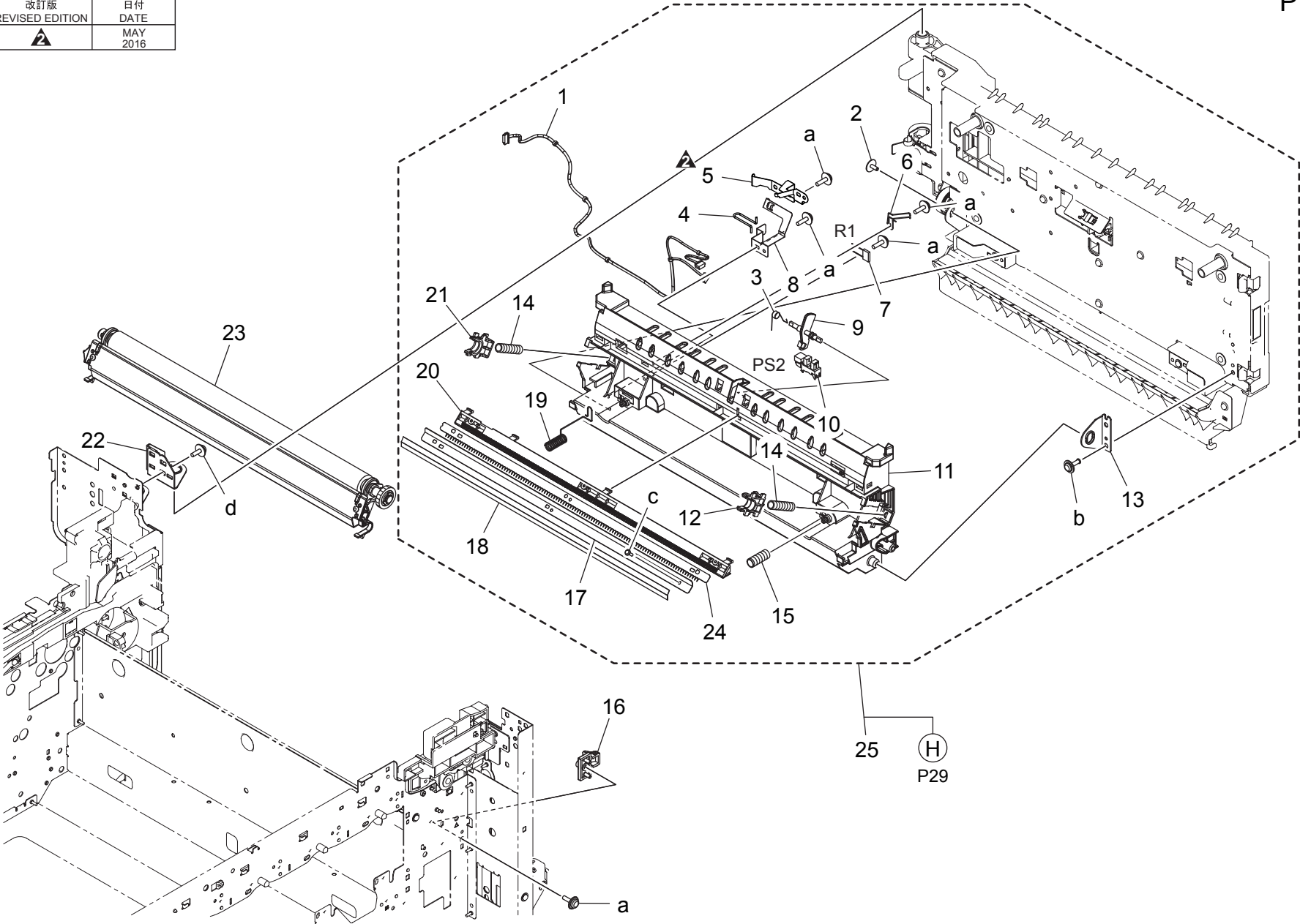


CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02EM20000	Clutch		B	1	a-V118030803 b-V217060001 c-V153030803 d-V217040001 e-V116030803 f-V153031003
2	A161702200	Bushing		C	4	
3	A161701900	Seal /A		D	2	
4	A0ED705800	Cover		D	1	
5	A0ED702800	Pulling Spring		D	1	
6	A161706001	Holding Shutter		D	1	
7	A5C1701400	Guide Sheet /B		D	1	
8	A5C1700101	Roller		C	1	
9	4038353701	GUIDE		C	1	
10	A161700600	Guide Plate /Middle		D	1	
11	A161946300	Label M2		D	1	
12	A02E712902	Reinforce Plate		D	1	
13	4038353901	GUIDE		C	1	
14	A0ED700600	Guide Sheet		D	1	
15	A161701301	Guide Sheet /A		C	1	
16	A161702101	Cushion /C		C	1	
17	A0ED700200	Roller		D	1	
18	A5C1700800	Ground Plate /D		D	1	
19	A0ED700300	Gear 20T		D	1	
20	A0ED700700	Gear 14T		D	1	
21	A161702000	Conveyance Spring /A		C	2	
22	V800500300	FIXED POWER RESISTORS		D	1	
23	A5C1703200	Torsion Coil spring		D	1	
24	A161N10D00	Conveyance Detection harness /L		D	1	
25	A161700107	Guide Plate /Inside		D	1	
26	A161700301	Mounting Plate /B		D	1	
27	A161701703	Actuator /T		C	1	
28	A161701100	Spring /A		C	1	
29	A0P0M50400	Humidity sensor		C	1	
30	A161700700	Arm /2		D	1	
31	A161700401	Arm /1		D	1	
32	4163529301	SCREW		C	1	
33	A108M50100	Photointerrupter		B	1	
34	A034M20100	Conveyance Solenoid		C	1	
35	4011585202	SHOULDER SCREW		C	3	
36	A161701800	Protection Sheet		D	1	
37	A61FN12H01	Sensor Wiring		D	1	
38	A161M50000	Photo sensing		I	1	
39	A161700901	Reinforce Plate		D	1	

VERTICAL TRANSPORT SECTION

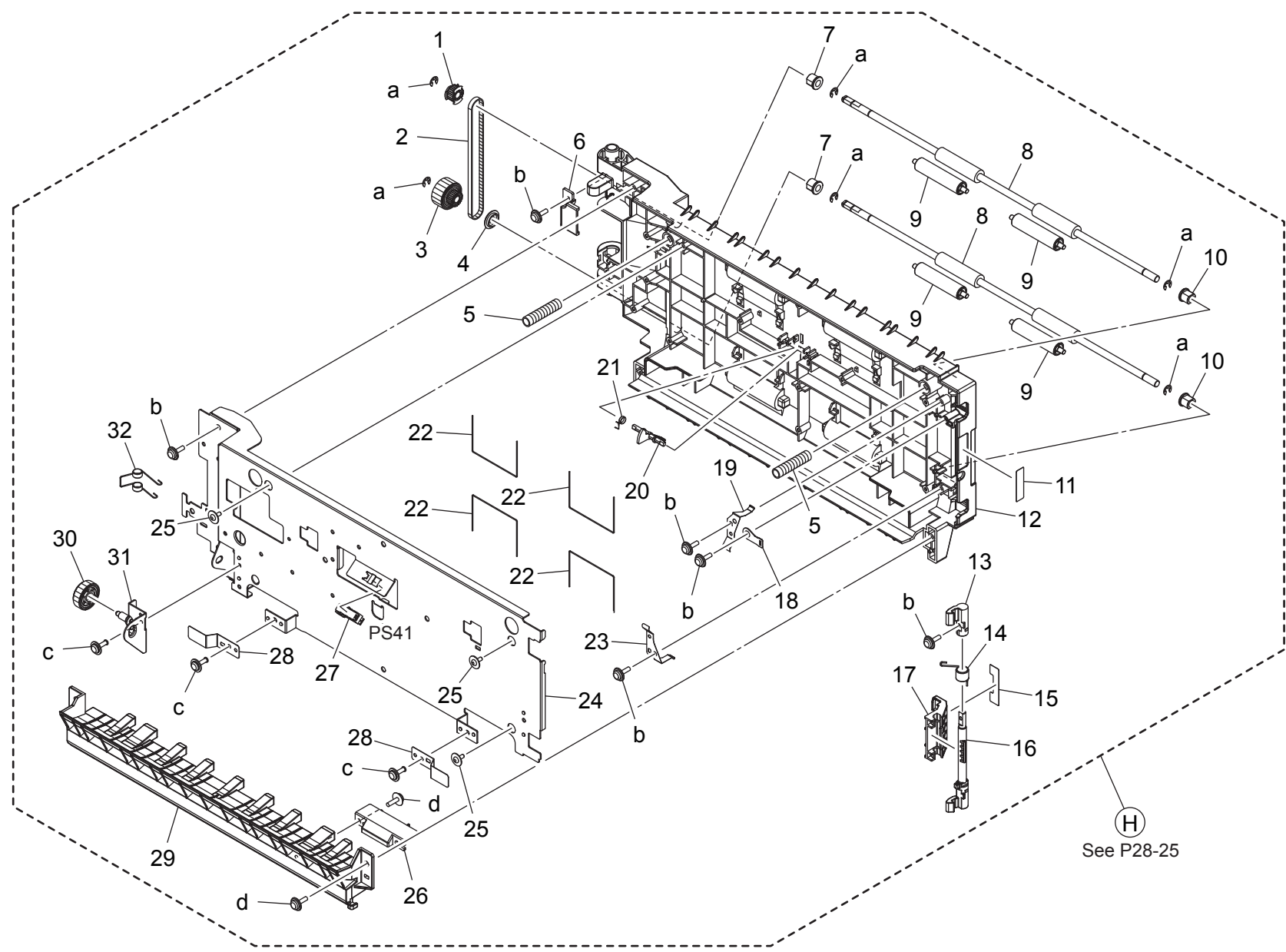
改訂版 REVISED EDITION	日付 DATE
	MAY 2016



VERTICAL TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161N10H01	Conveyance Wiring	搬送束線	D	1	a-V153030803 b-V137030803 c-V162020504 d-V116030803
2	4163529301	SCREW	ねじ	C	1	
3	A161712700	Spring /C	ばね / C	D	1	
4	A161712401	Ground Spring /A	アースばね / A	D	1	
5	A161711100Old	Ground Plate /C	アース板 / C	D	1	
5	A5C1715100	Ground Plate /C	アース板 / C	D	1	
6	A5C1711000	Ground Spring /B	アースばね / B	D	1	
7	V800500300	FIXED POWER RESISTORS	固定抵抗器	D	1	
8	A5C1710900	Ground Plate /A	アース板 / A (2次接点)	D	1	
9	A0ED703800	Actuator	アクチュエータ (ループセンサ)	D	1	
10	A108M50100	Photointerrupter	透過型センサ	B	1	
11	A161710103	Holder /A	ホルダ / A	D	1	
12	A161550700	Transfer Holder /2	転写ホルダ / 2	C	1	
13	A5C1711800	Support Plate /Front	支点板 / 前	D	1	
14	A0ED551000	Compressing Coil spring /2	圧縮コイルばね / 2	C	2	
15	A0ED551100	Compressing Coil spring	圧縮コイルばね (転前)	D	1	
16	A161712300	Fixing Part /Lower	固定部材 / 下	D	1	
17	A0ED550900	Mounting Plate	取付板 (除電上)	D	1	
18	A5C1551701	Guide Seal	ガイドシール	D	1	
19	A161712500	Ground Spring /C	アースばね / C	D	1	
20	A161551600	Mounting Plate	取付板 (除電下)	D	1	
21	A161551500	Transfer Holder /2	転写ホルダ / 2 (後 / R e a r)	C	1	
22	A161104101	Adjusting Plate	調整板 (搬送扉上)	D	1	
23	A161R71411	2nd Image Transfer Roller Assy	2次転写ローラー A s s y	A	1	
24	A0ED550800	Neutralizing Part	除電部材	D	1	
25	A5C1R71022	Vertical Transport Assy	縦搬送 A s s y	S	1	

VERTICAL TRANSPORT SECTION



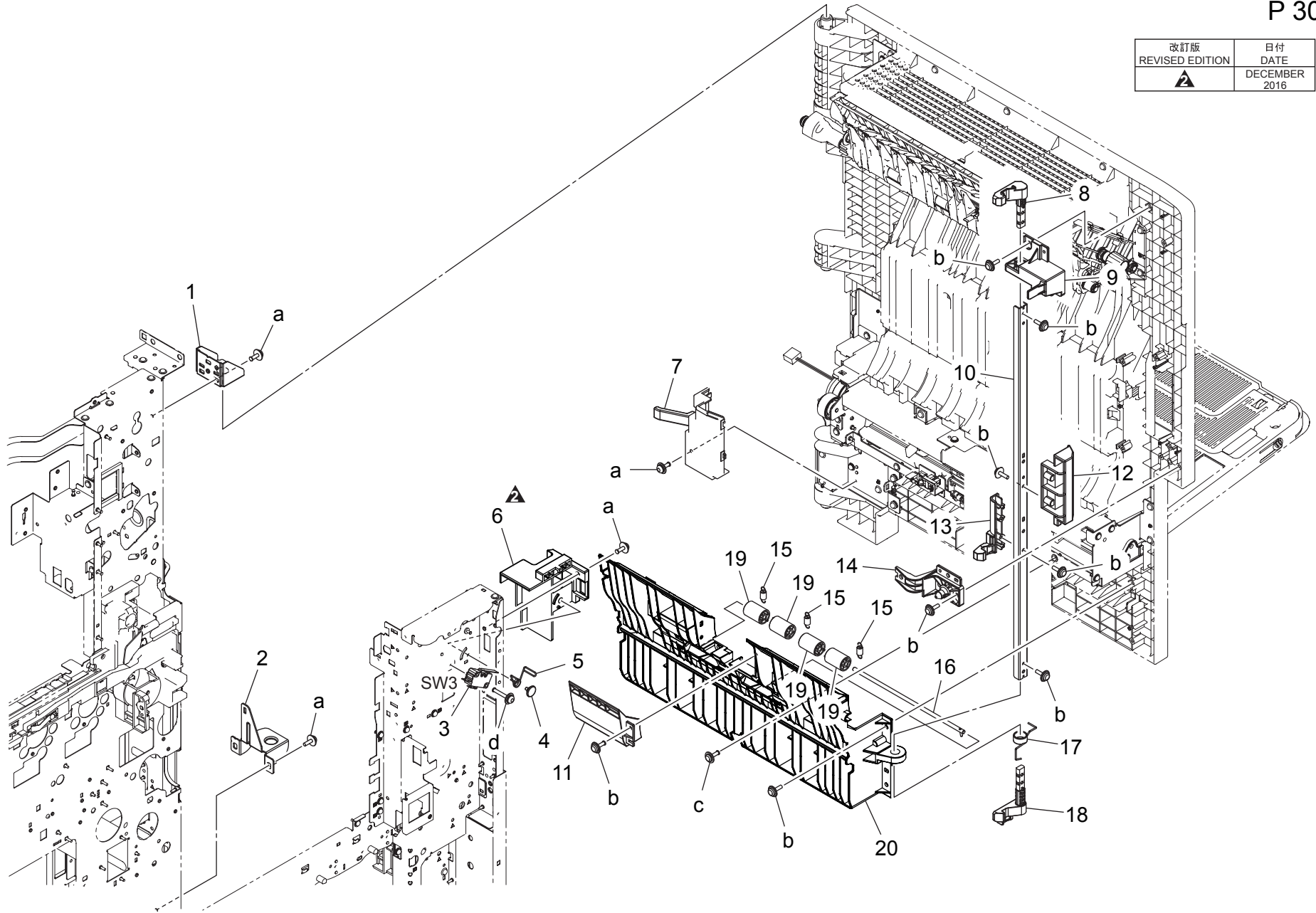
VERTICAL TRANSPORT SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0ED811700	Pulley 22T	プーリー（A D U 第 3）2 2 T		C	1	a-V217040001 b-V153030803 c-V137030803 d-V153031003
2	A161719000	Drive Belt 266L	駆動ベルト 2 6 6 L		C	1	
3	A161709100	Gear 22/23T	ギア 2 2 / 2 3 T		D	1	
4	A0ED811900	Collar	カラー（A D U 第 2 R）		D	1	
5	A161711200	Pressing Spring	押圧ばね		D	2	
6	A161712600	Cover /C	カバー / C		D	1	
7	A161713100	Bushing /1	すべり軸受 / 1		D	2	
8	A161710500	Roller /A	ローラ / A		D	2	
9	A161825700	Idler Roller /A	従動ローラ / A		D	4	
10	A02E815200	BUSHING	軸受		C	2	
11	A161946400	Label M6	ラベル M 6		D	1	
12	A5C1710200	Guide Plate /A	ガイド板 / A		D	1	
13	A161711300	Lock Shaft /A	ロック軸 / A		C	1	
14	A161711700	Spring /B	ばね / B		C	1	
15	A161946200	Label M1	ラベル M 1		D	1	
16	A5C1711500	Lock Shaft	ロック軸		C	1	
17	A161711600	Open/close Lever	開閉レバー		C	1	
18	A161714500	Fixing Part	固定部材		D	1	
19	A161712000	Ground Plate /D	アース板 / D		D	1	
20	A161713500	Actuator	アクチュエータ（A D U 下 J A M 検）		C	1	
21	A161712800	Spring /D	ばね / D		D	1	
22	A161714600	Conveyance Spring /B	搬送ばね / B		D	4	
23	A161712100	Ground Plate /E	アース板 / E		D	1	
24	A161710405	Mounting Plate	取付板		D	1	
25	4163529301	SCREW	ねじ		C	3	
26	A161816300	Lock Plate	ロックプレート		D	1	
27	A108M50100	Photointerrupter	透過型センサ		B	1	
28	A0ED702400	Plate spring	板ばね（タイミング前ガイド）		D	2	
29	A161710300	Guide Plate /B	ガイド板 / B		D	1	
30	A161719100	Gear 23T	ギア 2 3 T		C	1	
31	A161711901	Support Plate /Rear	支点板 / 奥		D	1	
32	A161712900	Ground Spring /D	アースばね / D		D	1	

VERTICAL CONVEYANCE DOOR SECTION

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	DECEMBER 2016



VERTICAL CONVEYANCE DOOR SECTION

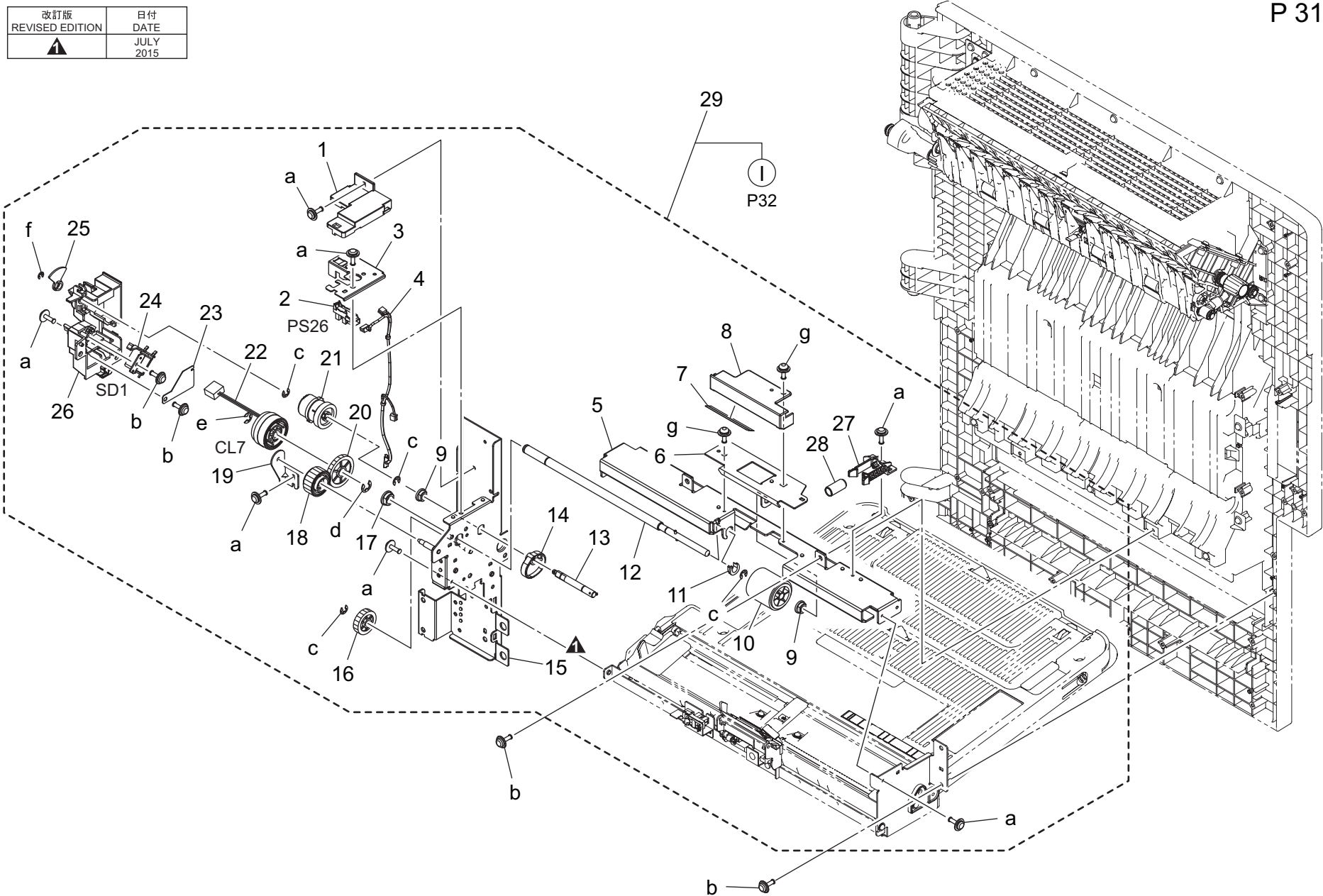
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161121300	Adjusting Plate		D	1	a-V116030803 b-V153030803 c-V137030804 d-V116031603
2	A161102500	Adjusting Plate		D	1	
3	9J06M60100	MICRO SWITCH		C	1	
4	A161137100	Shoulder screw		D	1	
5	A161151200	Torsion Coil spring		D	1	
6	A5C1121202	Holder		D	1	
7	A161592900	Wiring Cover /B		D	1	
8	A0ED712100	Lock Claw		C	1	
9	A161811500	Support Part /Upper		D	1	
10	A161811001	Lock Plate		D	1	
11	A5C1590500	Paper feed Guide		D	1	
12	A161811100	Open/close Handle		C	1	
13	A5C1815200	Lock /Middle		C	1	
14	A161811302	Lock Part /Lower		D	1	
15	A64J815500	Pulling Spring		C	3	
16	A161815300	Shaft		D	1	
17	A161815900	Torsion Coil spring		C	1	
18	A5C1811600	Lock Claw /Lower		C	1	
19	A161815400	Roll		C	4	
20	A161810305	Guide Plate /2		D	1	

BYPASS TRAY SECTION

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	JULY 2015

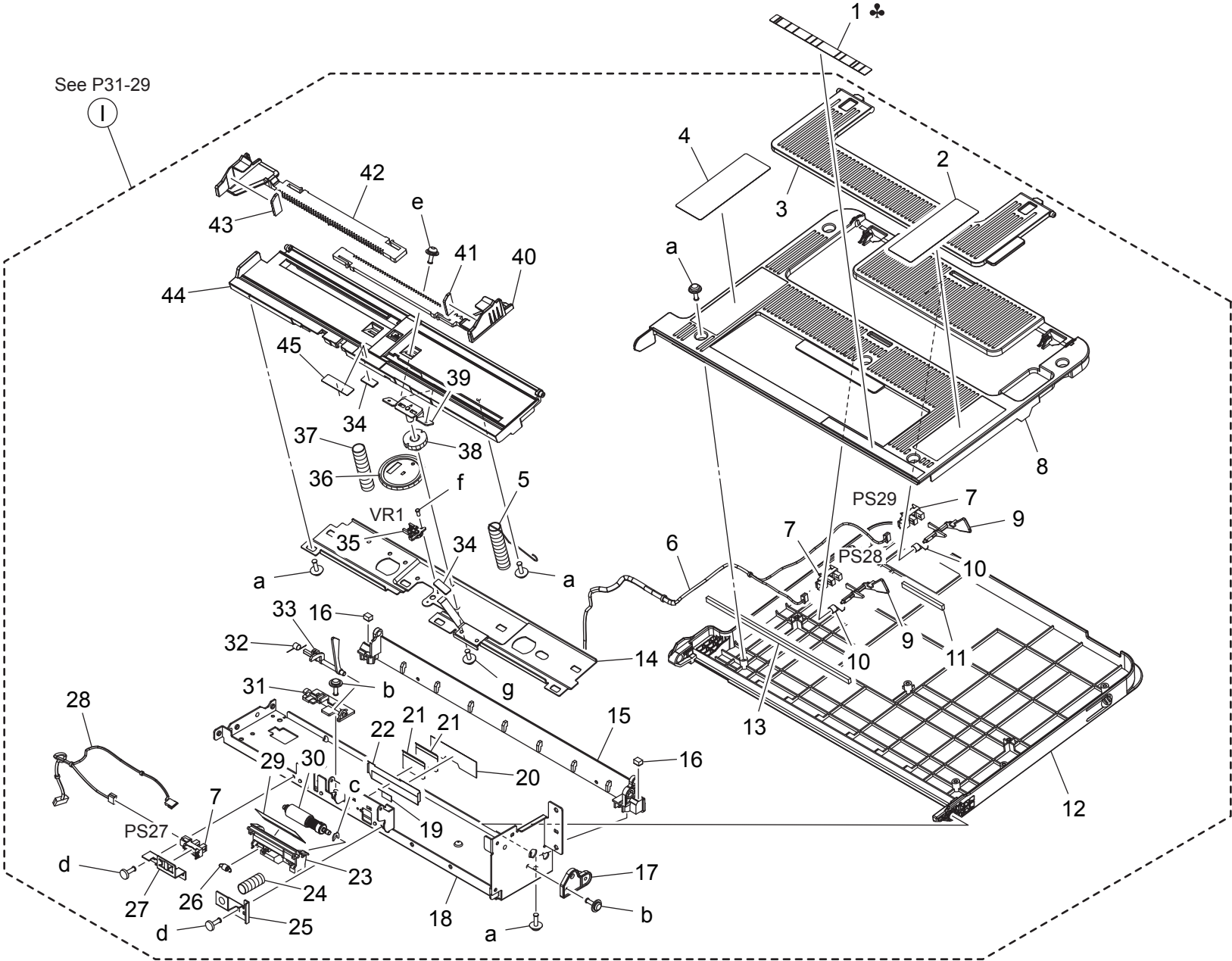
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BYPASS TRAY SECTION

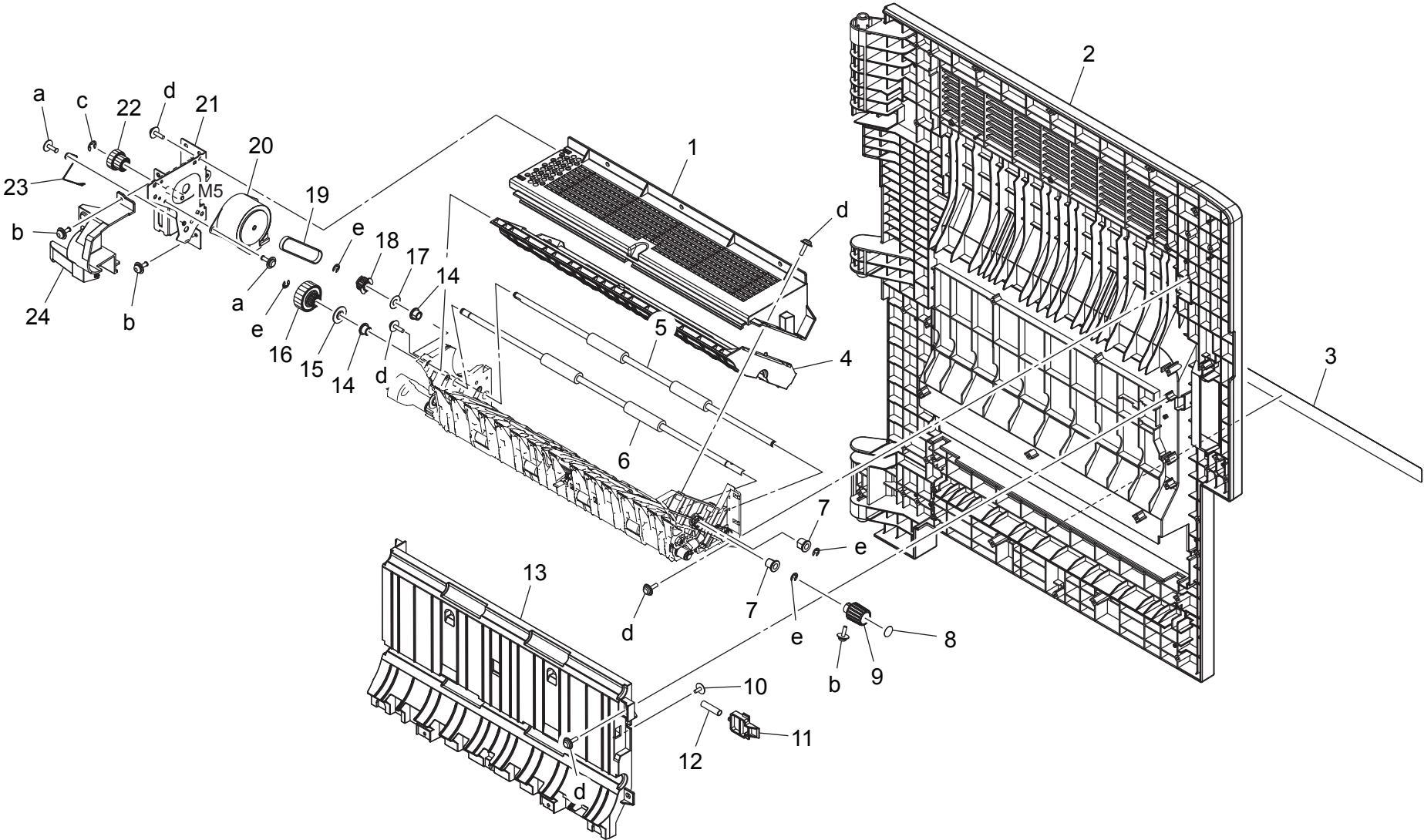
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161592800	Wiring Cover /A		D	1	a-V137030803 b-V153030803 c-V217040001 d-V217060001 e-V217050001 f-V217030001 g-V116030803
2	A108M50100	Photointerrupter		B	1	
3	A5C1591900	Mounting Plate		D	1	
4	A161N12200	Paperfeed Drive harness /1		D	1	
5	A161590201	Paper feed Frame		D	1	
6	A161594100	Reinforce Plate		D	1	
7	A161594700	Guide Sheet		C	1	
8	A161591700	Auxiliary Guide		D	1	
9	A02E596300	Bushing		C	2	
10	A00F623201	Roller		B	1	
11	A161594400	Slide Stopper		C	1	
12	A161591500	Paper feed Shaft		D	1	
13	A161591400	Drive Shaft		D	1	
14	A161593300	Paper feed Cam		C	1	
15	A161F59002	Caulking(Mounting Plate Drive Frame)		D	1	
16	A02E595400	Gear 22T		C	1	
17	4131353202	BUSHING		C	1	
18	A161590800	Bypass Gear 24T		C	1	
19	A161590600	Reinforce Plate		D	1	
20	A02E596100	Gear 30T		C	1	
21	A02E595100	Clutch assy		C	1	
22	A02EM20100	Clutch		B	1	
23	A0ED597800	Cover		D	1	
24	9J06M20000	SOLENOID		B	1	
25	A161591300	Light blocking Plate		C	1	
26	A5C1591200	Drive Cover		D	1	
27	A161594800	Hold Claw		C	1	
28	A161594900	Coil spring		C	1	
29	A5C1R71111	Multiple Bypass Tray Assy		S	1	

BYPASS TRAY SECTION



BYPASS TRAY SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161944101	Label Scale/Metric	ラベル 手差しノメトリック	A,A1,C,D1,D3,E,F2,G 1,I,K,J,H B,G2	C	1	a-V153030803 b-V137030803 c-V218030086 d-V118030803 e-V116030804 f-V111170403 g-V116030803
1	A161944201	Label Scale/Inch	ラベル 手差しノインチ		C	1	
2	A161944300	Label Paper Supply 1	ラベル 用紙補給 1		D	1	
3	A161592200	Auxiliary Tray	補助トレイ		C	1	
4	A161944400	Label Paper Supply 2	ラベル 用紙補給 2		D	1	
5	A161593600	Compressing Coil spring	圧縮コイルばね		C	1	
6	A161N11Q01	Paperfeed Detection harness /1	給紙検知束線ノ 1 (マル手 F D)		D	1	
7	A5C1M50100	Photointerrupter	透過型センサ		B	3	
8	A5C1599102	Bypass Tray /Upper	手差しトレイノ上		C	1	
9	A161592400	Actuator	アクチュエータ		C	2	
10	A161592501	Torsion Spring	ねじりばね		C	2	
11	A161592600	Holding Cover /2	押さえカバーノ 2		D	1	
12	A161592002	Bypass Tray	手差しトレイ		C	1	
13	A161592300	Holding Cover	押さえカバー		D	1	
14	A161593701	Mounting Plate	取付板		D	1	
15	A161590304	Support Holder	支点ホルダ		D	1	
16	A161594201	Cushion	クッション		D	2	
17	A161591600	Hold Plate	保持板		C	1	
18	A161590101	Bypass Frame	手差しフレーム		D	1	
19	A161595600	Slide Guide	すべりガイド		C	1	
20	A161595100	Seal	シール		C	1	
21	4030340301	GUIDE	ガイド		C	2	
22	A161595300	Separating Plate	分離板		C	1	
23	A161595000	Holder	ホルダ		D	1	
24	4030347501	PRESSURE SPRING	圧縮コイルばね		C	1	
25	A161595400	Hold Plate	保持板		D	1	
26	A161595200	Pulling Coil spring	引張りコイルばね		C	1	
27	A161591800	Sensor Holder	センサホルダ		D	1	
28	A161N10X00	Paperfeed Detection harness /2	給紙検知束線ノ 2 (マル手 C D)		D	1	
29	A02E597600	Guide	ガイド (捌き後)		C	1	
30	4658015106	Roller Assy	ローラ A S S Y		A	1	
31	A161591100	Sensor Holder	センサホルダ		D	1	
32	A161591000	Torsion Spring	ねじりばね (P E)		C	1	
33	A161590901	Actuator	アクチュエータ (P E)		C	1	
34	A161593800	Friction Plate	摩擦板		C	2	
35	A161M50400	VR	ボリューム		D	1	
36	A161594300	Regulating Gear 41T	規制ギア 4 1 T		C	1	
37	A161593400	Compressing Coil spring	圧縮コイルばね		C	1	
38	A02E592100	Gear 20T	ギヤ 2 0 T		C	1	
39	A161R7A011	Caulking Gear Mounting Plate	ギア取付板カシメ A s s y		D	1	
40	A5C1593100	Regulating Plate /L	規制板ノ L		C	1	
41	A161594600	Brake Part /F	ブレーキ材ノ F		C	1	
42	A5C1593200	Regulating Plate /R	規制板ノ R		C	1	
43	A161594500	Brake Part	ブレーキ材		C	1	
44	A161593001	Lifting Plate	押上げ板		D	1	
45	A161594000	Separating Sheet	分離シート		C	1	

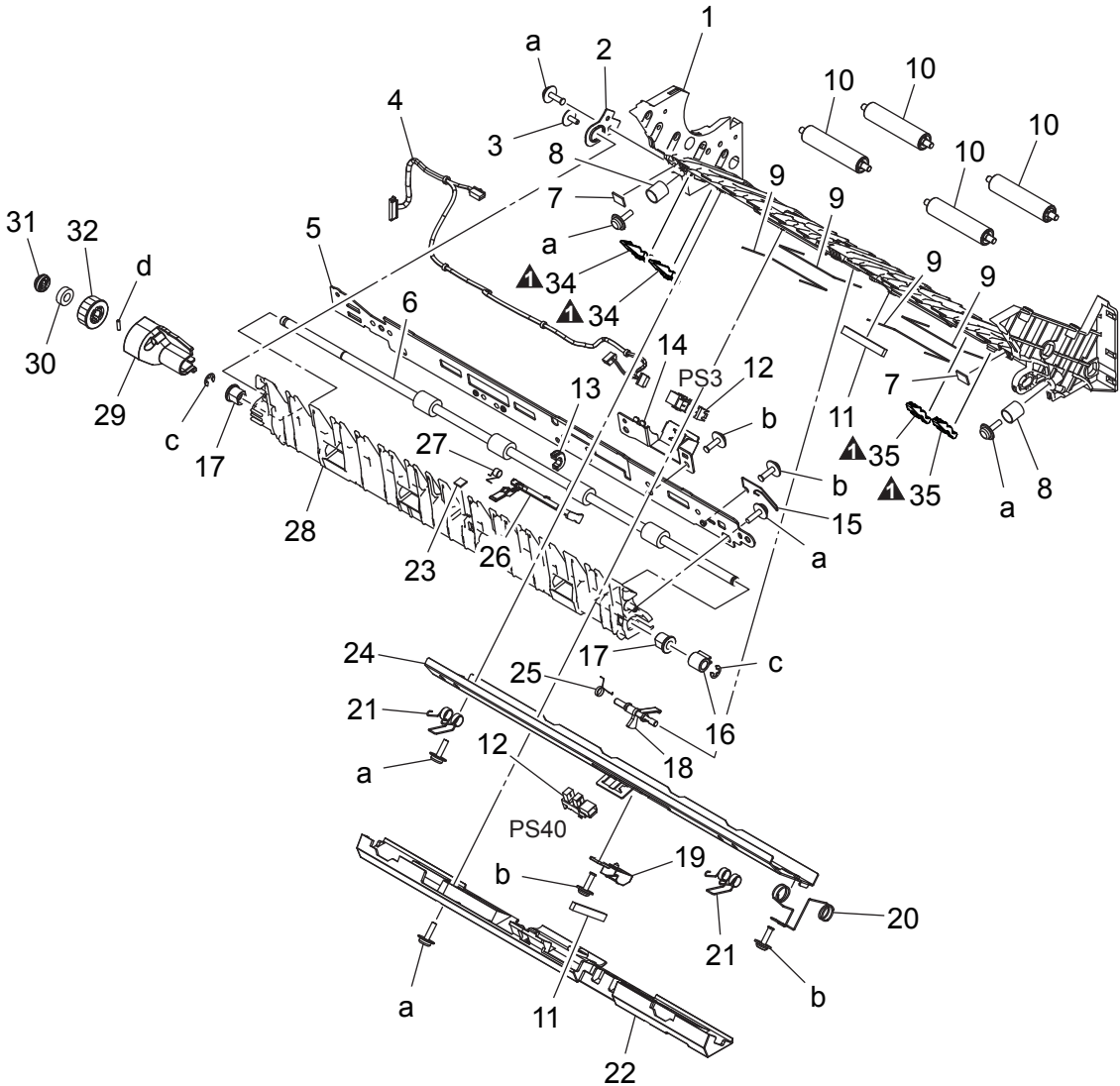


REVERSAL UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161810701	Cover /Upper		D	1	a-V137030803 b-V116030803 c-V217050001 d-V153030803 e-V217040001
2	A5C1810100	Guide Door /Right		C	1	
3	A161815100	Cover Door		C	1	
4	A5C1822000	Guide Plate		D	1	
5	A161814601	Roller /C		C	1	
6	A161813701	Roller /B		C	1	
7	A02E815200	BUSHING		C	2	
8	A161946100	Label M5		C	1	
9	A161814700	Knob /A		C	1	
10	4163529301	SCREW		C	1	
11	A5C1815700	Open/close Claw		C	1	
12	A161815800	Swing Spring		C	1	
13	A5C1810200	Guide Plate /1		D	1	
14	A161813300	Bushing /A		C	2	
15	A161813801	Collar /A		C	1	
16	A5C1819700	Gear 22/29T		C	1	
17	A161816400	Spacer /A		C	1	
18	A0ED811700	Pulley 22T		C	1	
19	A161819000	Drive Belt 156L		C	1	
20	A0EDM10200	Stepping motor		C	1	
21	A161F81103	Caulking(Panel Rear)		D	1	
22	A5C1819600	Gear 16/26T		C	1	
23	A5C1814300	Contact /B		D	1	
24	A161814901	Cover /B		D	1	

REVERSAL UNIT

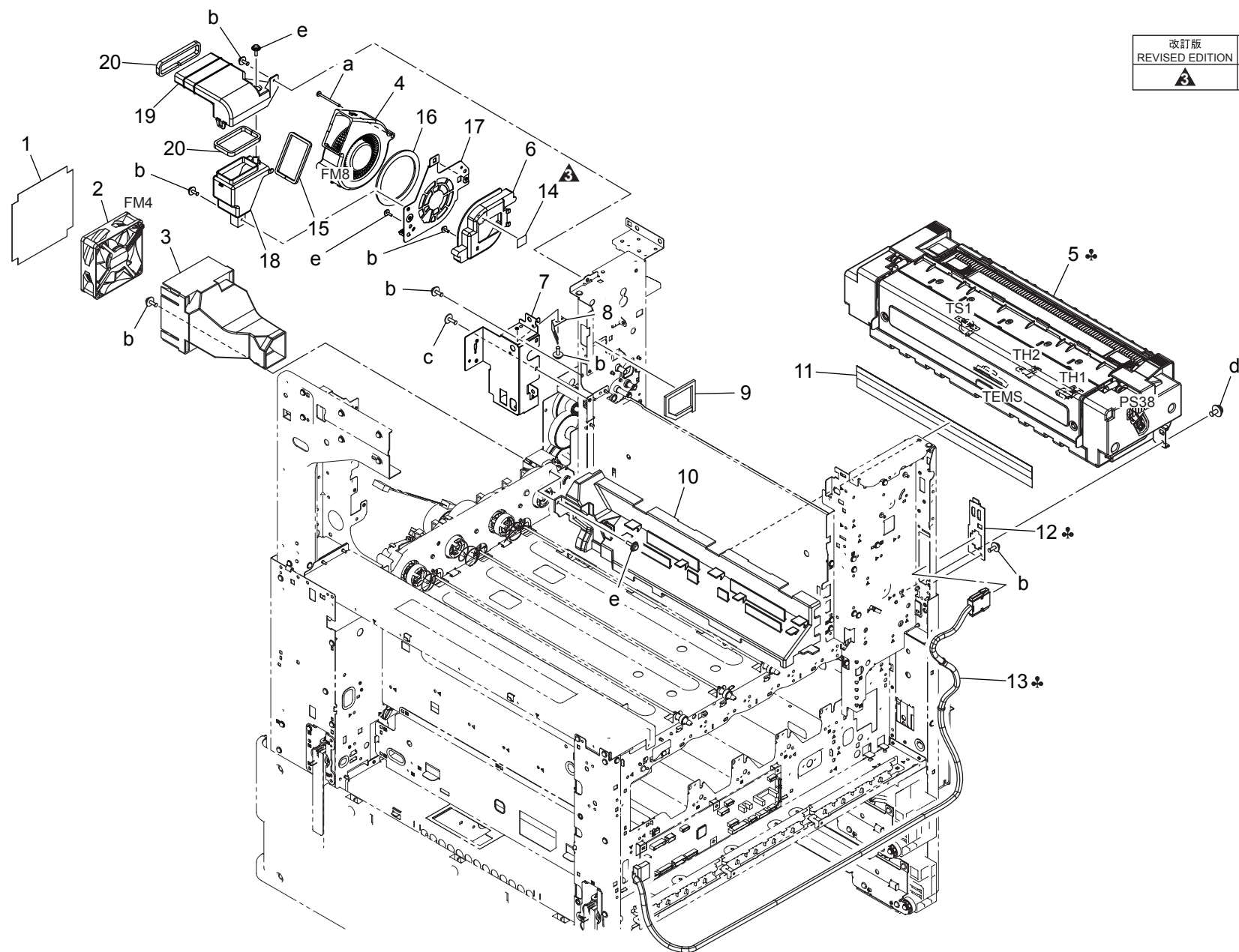
改訂版 REVISED EDITION	日付 DATE
▲	JUNE 2014



REVERSAL UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1810403Old	Guide Plate		D	1	a-V153030803 b-V137030803 c-V217040001 d-V237200850
1	A5C1811700	Guide Plate /3		D	1	
2	A161814401	Mounting Plate /3		D	1	
3	4163529301	SCREW		C	1	
4	A161N12100	Conveyance Drive harness /Upper		D	1	
5	A161810801	Mounting Plate /2		D	1	
6	A161810600	Roller /1		C	1	
7	A161825301	Cushion /A		D	2	
8	A161813600	Pressing Spring /A		C	2	
9	A0ED815100	Holding Part		D	4	
10	A161825700	Idler Roller /A		D	4	
11	A161825800	Cushion /B		D	2	
12	A108M50100	Photointerrupter		B	2	
13	A161819500	Bushing /C		C	1	
14	A161825102	Mounting Plate /4		D	1	
15	A161819400	Contact /C		D	1	
16	A161814500	Bushing /B		C	1	
17	A02E815200	BUSHING		C	2	
18	A161813200	Actuator		C	1	
19	A161825400	Wiring Part		D	1	
20	A5C1814200	Contact /A		D	1	
21	A161813400	Torsion Coil spring		D	2	
22	A5C1813901	Cover /A		D	1	
23	A161826001	Cushion /B		D	1	
24	A5C1810900	Mounting Plate /1		D	1	
25	A161712800	Spring /D		D	1	
26	A161813001	Actuator		C	1	
27	A161813100	Torsion Coil spring		C	1	
28	A161810503	Guide Plate /4		D	1	
29	A5C1825500	Cover /D		D	1	
30	A5C1825000	Bushing		C	1	
31	A161825000	Bushing		C	1	
32	A161819200	Gear 18T		C	1	
34	A5C1811901	Guide Plate /Rear		D	2	
35	A5C1811803	Guide Plate /Front		D	2	

FUSING SECTION



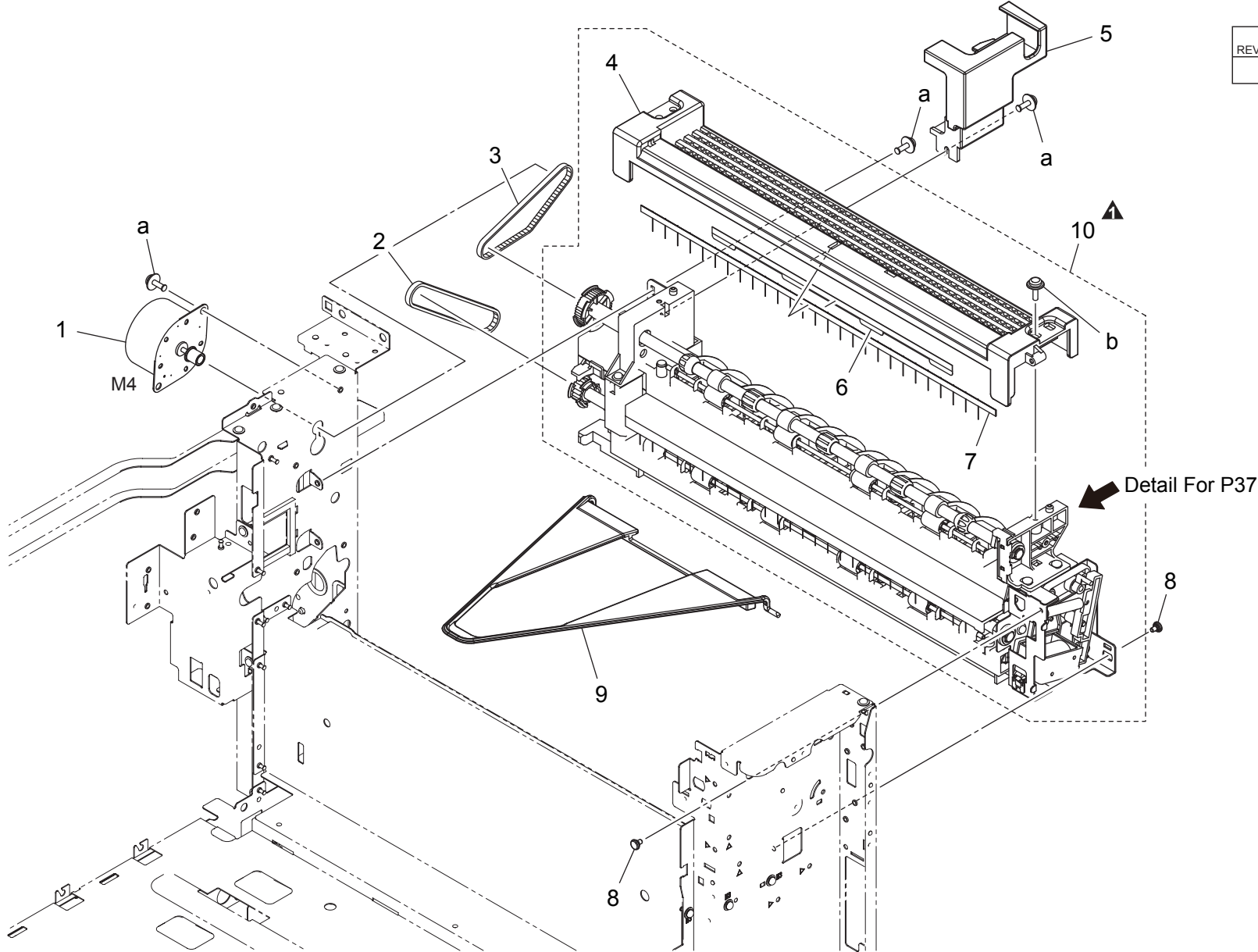
改訂版 REVISED EDITION	日付 DATE
	MARCH 2015

FUSING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED146900	Filter	フィルタ (PH 冷却)	C	1	a-V116033503 b-V116030803 c-V137030803 d-V116041003 e-V153030803
2	4139M10000	Fan motor	ファンモーター	B	1	
3	A161140501	Duct	ダクト (TB 冷却)	D	1	
4	9313110033Old	FAN MOTOR	ファンモーター	C	1	
4	9313100072	FAN MOTOR	ファンモーター	C	1	
5	A161R71777	Fusing Unit 100V	定着ユニット 100 V	B	1	
5	A161R71877	Fusing Unit 120V	定着ユニット 120 V	B	1	
5	A61FR71033	Fusing Unit (220-240V)	定着ユニット (220-240 V)	B	1	
5	A161R73233	Fusing Unit 110V	定着ユニット 110 V	A	1	
6	A161140300Old	Duct	ダクト (用紙冷却)	D	1	
6	A5C1140300	Duct /1	ダクト / 1 (用紙冷却)	D	1	
7	A161121103Old	Mounting Plate	取付板 (FN)	D	1	
7	A5C1121100	Mounting Plate	取付板 (FN)	D	1	
8	A161122500	Ground Plate	アース板	D	1	
9	A161121401	Seal /Upper	シール / 上 (排紙)	D	1	
10	A161140400	Duct	ダクト (TB 冷却)	D	1	
11	A797102701	Seal	シール	C	1	
12	A161137202	Mounting Plate	取付板 (定着コネクタ / 1)	D	1	
12	A61F137200	Mounting Plate	取付板	D	1	
13	A161N10602	Heater Relay harness /1	ヒーター中継束線 / 1 (ハロゲン)	A,A1,H	1	
13	A61FN10600	Heater Relay harness	ヒーター中継束線	B,G2	1	
13	A61FN11000	Heater Relay harness	ヒーター中継束線	C,D1,D3,E,F2,G1,I,K,J	1	
14	A5C1149400	Fixing Sheet	固定シート	D	1	
15	A2XK143400	Seal	シール	D	1	
16	A02E117300	Seal	シール (オゾンファン)	C	1	
17	A5C1148100	Mounting Plate	取付板 (用紙冷却)	D	1	
18	A5C1148200	Duct /2	ダクト / 2 (用紙冷却)	D	1	
19	A5C1148300	Duct /3	ダクト / 3 (用紙冷却)	D	1	
20	A5C1148400	Seal	シール (用紙冷却ダクト)	C	2	

PAPER EXIT SECTION

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	SEPTEMBER 2015

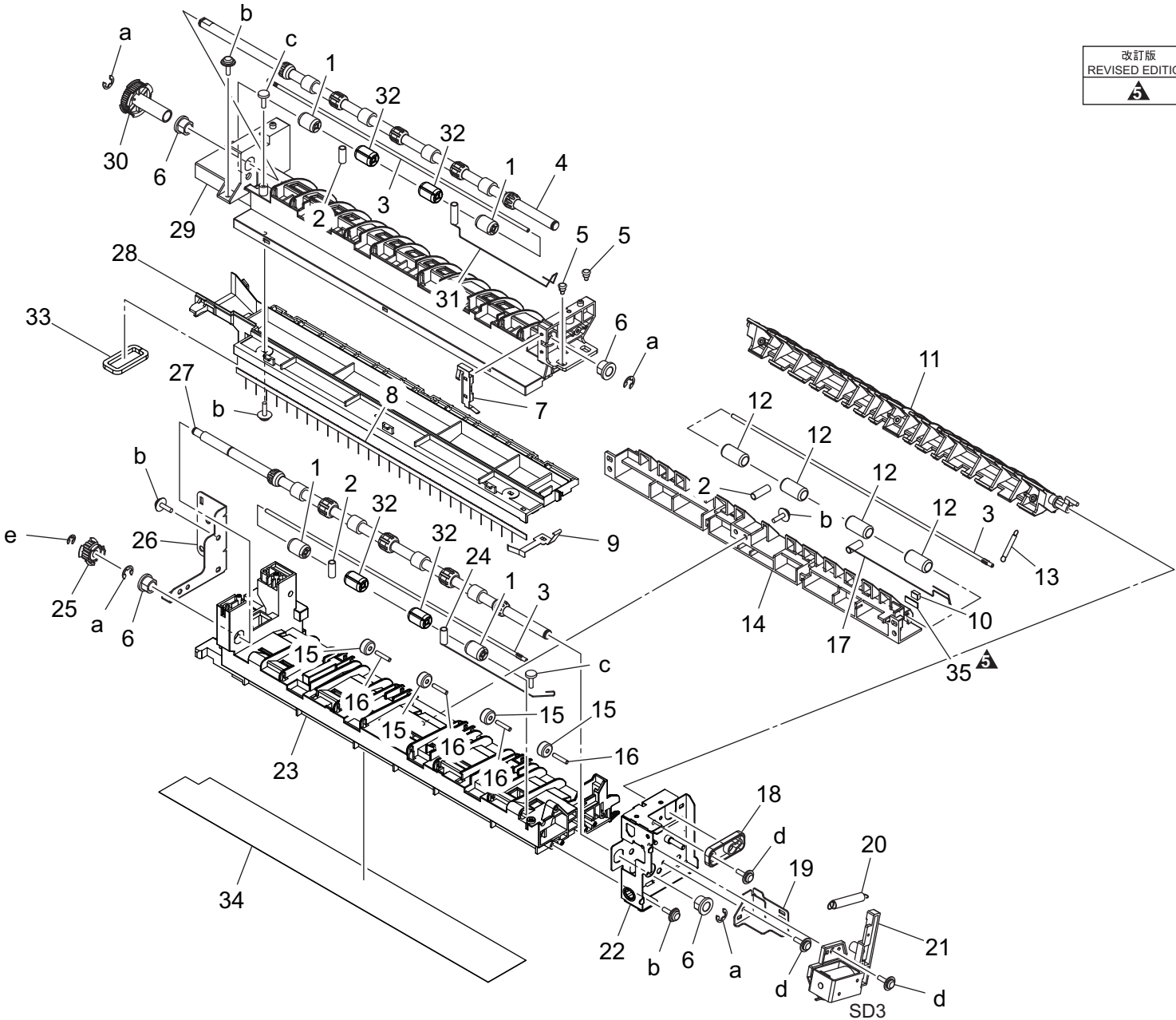


PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EDM10300	Stepping motor		C	1	a-V116030803 b-V153030803
2	A161891401	Timing belt 231L		D	1	
3	4640392001	BELT		C	1	
4	A161895301	Paper exit Cover		D	1	
5	A161162304	Cover		D	1	
6	A161894100	Sheet		D	1	
7	A161894000	Neutralizing Brush		C	1	
8	A0P0742300	Shoulder screw		C	2	
9	A161897200	Guide Part		C	1	
10	A5C0F8950B	Paper Exit Assy		C	1	

PAPER EXIT SECTION

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2017

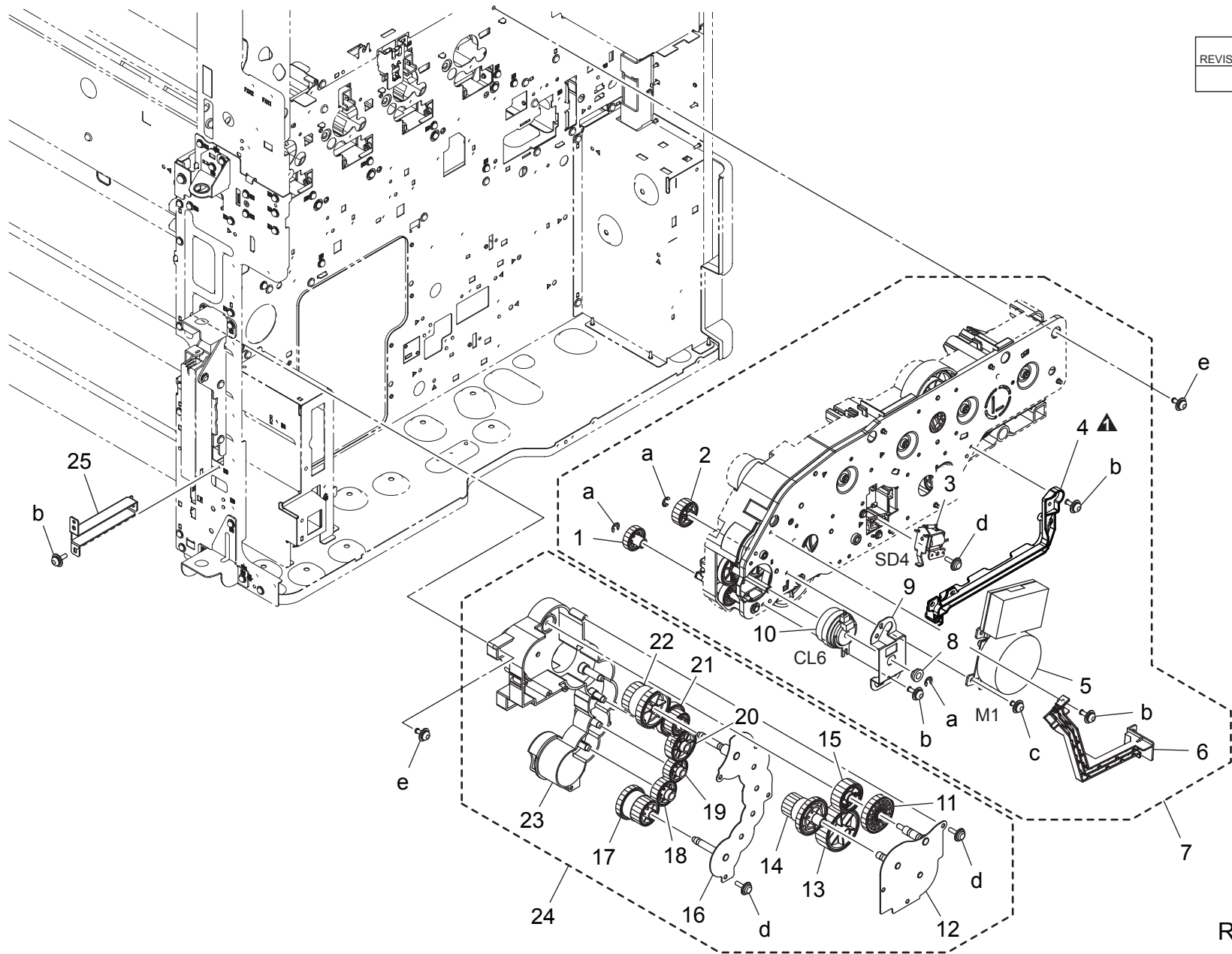


PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4004590301	ROLL	ころ	C	4	a-V217060001 b-V153030803 c-V149030803 d-V137030803 e-V217040001
2	A161892400	Spring	ばね (排紙)	C	3	
3	4025598401	SHAFT	シャフト	D	3	
4	A161895400	Roller	ローラ (反転)	C	1	
5	1164202801	SHOULDER SCREW	段ねじ	D	2	
6	A0ED891100	Bushing	すべり軸受	D	4	
7	A161895502	Ground Contact /Upper	アース接点／上	D	1	
8	A161894000	Neutralizing Brush	除電ブラシ	C	1	
9	A161895600	Ground Contact /Lower	アース接点／下	D	1	
10	A161893601	Cushion	クッション	D	1	
11	A161890401Old	Guide Lever	ガイドレバー	D	1	
11	A5C1890401	Guide Lever	ガイドレバー	D	1	
12	A0P0901100	Roll	ころ	C	4	
13	A161892100	Spring	ばね (ガイドレバー)	C	1	
14	A161890205	Guide Part /Lower	ガイド部材／下	D	1	
15	A0ED897700	Collar	カラー (排紙)	C	4	
16	4036254901	PIN	ピン	D	4	
17	A161900300	Ground Spring	アースばね (排紙前)	C	1	
18	A161891000	Bushing	すべり軸受	D	1	
19	A161892300	Mounting Plate	取付板 (パネル)	D	1	
20	A161892000	Spring	ばね (経路切替 S L)	D	1	
21	A161R72611	Solenoid Assy	ソレノイド A s s y	C	1	
22	A161F89003	Caulking(Mounting Plate)	取付板カシメ	D	1	
23	A161890102Old	Paper exit Main body	排紙本体	D	1	
23	A5C1890100	Paper exit Main body	排紙本体	D	1	
24	A161900100	Ground Spring	アースばね (排紙)	C	1	
25	A161891301	Pulley 18T	プーリー 1 8 T	D	1	
26	A161892902	Fixing Part	固定部材	D	1	
27	A161890300	Roller	ローラ (排紙)	C	1	
28	A161895212Old	Paper exit Guide /Lower	排紙ガイド／下	D	1	
28	A5C1900600	Paper exit Guide /Lower	排紙ガイド／下	D	1	
29	A161895113	Paper exit Guide /Upper	排紙ガイド／上	D	1	
30	A161895800	Pulley 44T	プーリー 4 4 T	D	1	
31	A161900201	Ground Spring	アースばね (反転)	C	1	
32	A5C1891100	Roll	ころ	D	4	
33	A5C1900400	Seal	シール (ダクト)	C	1	
34	A5C1900500	Seal	シール (排紙本体)	C	1	
35	A64J891500	Sheet	シート	D	1	

MAIN DRIVE/ PAPER FEED DRIVE SECTION

改訂版 REVISED EDITION	日付 DATE
▲	JUNE 2014



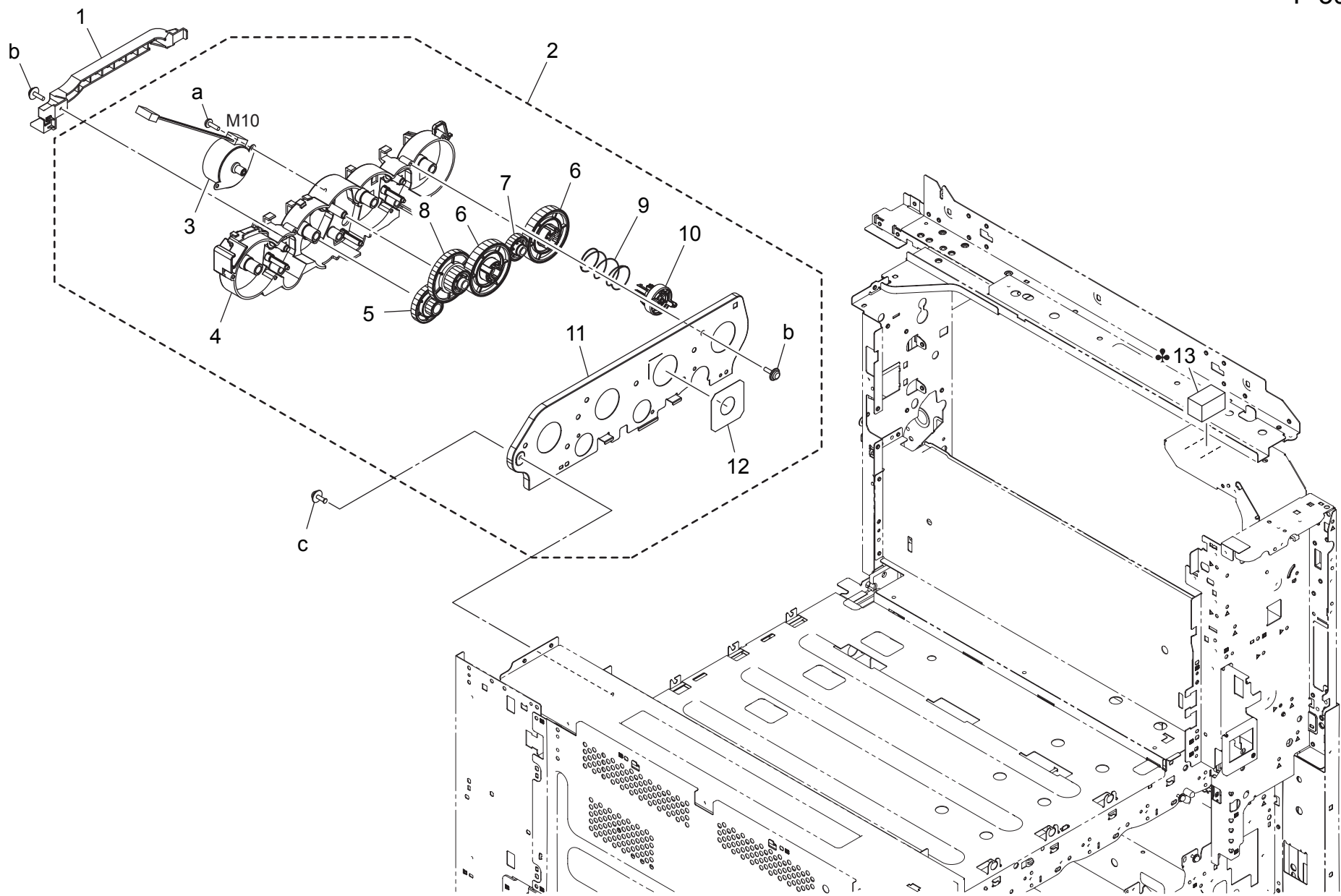
REAR SIDE

MAIN DRIVE/ PAPER FEED DRIVE SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161257800	Gear 20T	ギア 20 T	C	1	a-V217040001 b-V116030803 c-V116030504 d-V153030803 e-V125030818
2	A161254000	Gear 22T	ギア 22 T	C	1	
3	A161M20300	Flapper solenoid	フラッパーソレノイド	C	1	
4	A5C1216100	Guide	ガイド (HV)	D	1	
5	A161M10001	brushless Motor /40	ブラシレスモータ/40	I	1	
6	A161134702	Guide	ガイド (高圧ハーネス)	D	1	
7	A61FR70200	Main Drive Assy	メイン駆動 Assy	C	1	
8	A161210200	Bushing	すべり軸受	D	1	
9	A161253900	Hold Plate	保持板 (DUP クラッチ)	D	1	
10	A161M20201	Clutch	クラッチ (Z=30)	C	1	
11	A161253500	Gear 53T	ギア 53 T	D	1	
12	A161F21100	Caulking(Hold Plate Paper Feed DriveL)	保持板 (給紙駆動 L) カシメ	D	1	
13	A161253100	Gear 38T	ギア 38 T	D	1	
14	A161259800	Gear 19/32T	ギア 19/32 T	D	1	
15	A161253600	Gear 26T	ギア 26 T	D	1	
16	A161F21200	Caulking(Hold Plate Paper Feed Drive2)	保持板 (給紙駆動2) カシメ	D	1	
17	A161220700	Gear 28/28T	ギア 28/28 T	D	1	
18	A161220600	Gear 28T	ギア 28 T	D	1	
19	A161220500	Gear 26T	ギア 26 T	D	1	
20	A161220400	Gear 35T	ギア 35 T	D	1	
21	A161220200	Gear 25/27T	ギア 25/27 T	D	1	
22	A161220100	Gear 26/34T	ギア 24/36 T	D	1	
23	A161221001	Holder	ホルダ (給紙駆動/Lo)	D	1	
24	A161R70511	Paper Feed Drive Assy	給紙駆動 (L) Assy	S	1	
25	A161105500	Reinforce Plate	補強板 (本体取手右後)	D	1	

TONER BOTTLE DRIVE SECTION

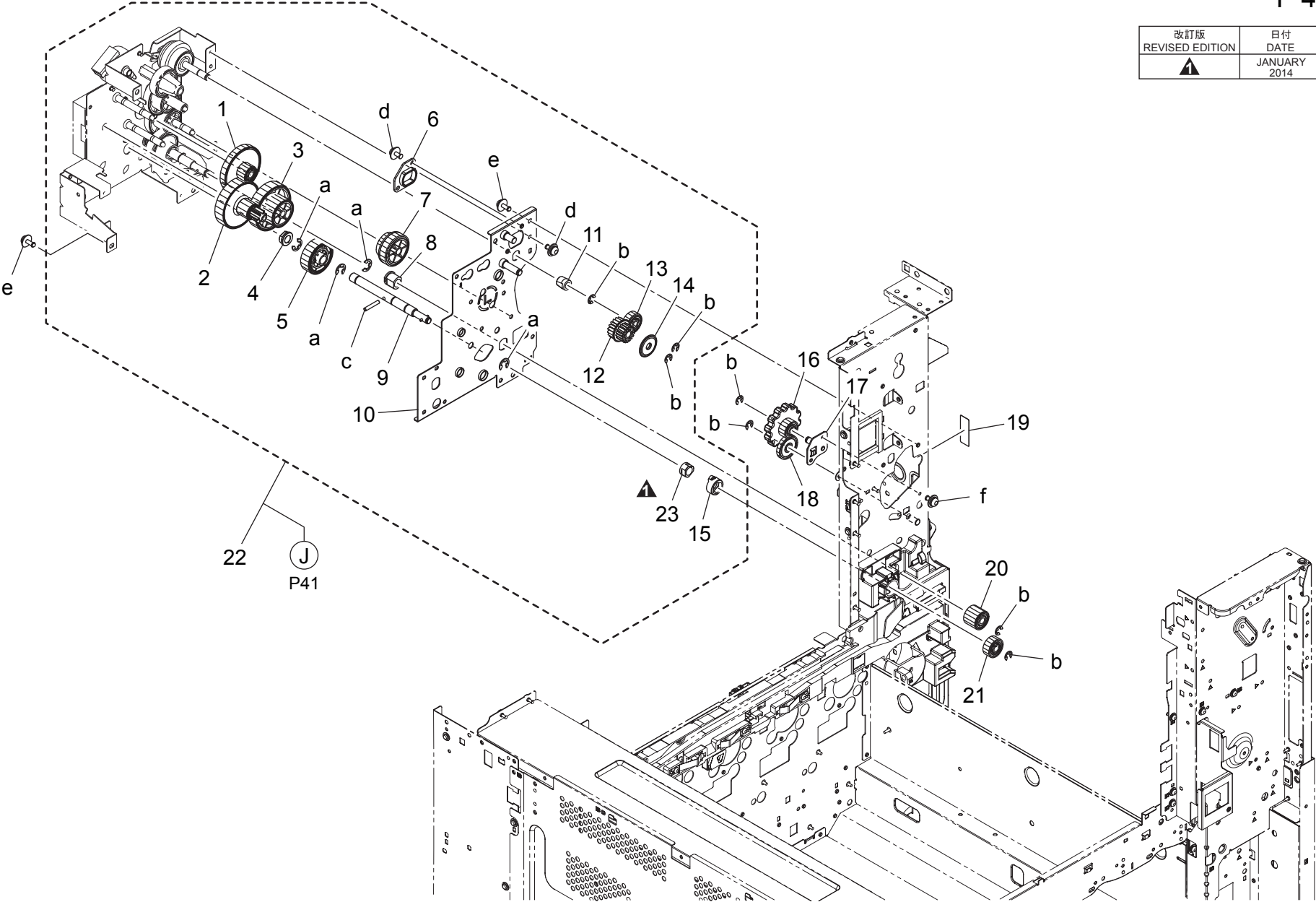


TONER BOTTLE DRIVE SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161241600	Guide	ガイド (T B 駆動)		D	1	a-V145030803 b-V153030803 c-V116030803
2	A61FR71622	Toner Bottle Drive Assy	T B 駆動 A s s y		S	1	
3	A161M10300	Stepping motor	ステッピングモータ (φ 4 2 P M)		C	1	
4	A161240100	Drive Holder	駆動ホルダ		D	1	
5	A161240300	Gear 18/91T	ギア 1 8 / 9 1 T		D	1	
6	A161240600	Gear 65T	ギア 6 5 T		D	2	
7	A161240500	Gear 29T	ギア 2 9 T		D	1	
8	A161240400	Gear 29/62T	ギア 2 9 / 6 2 T		D	1	
9	4038541202	PRESSURE SPRING	圧縮コイルばね		C	1	
10	A161240700	Joint	ジョイント (T B)		C	1	
11	A161241500	Mounting Plate	取付板 (T B 駆動)		D	1	
12	A61F241800	Seal	シール		D	1	
13	A61FM90500	Gasket	ガスケット	C,D1,D3,E,F2,G1,I,K J,H	D	1	

FUSING DRIVE SECTION

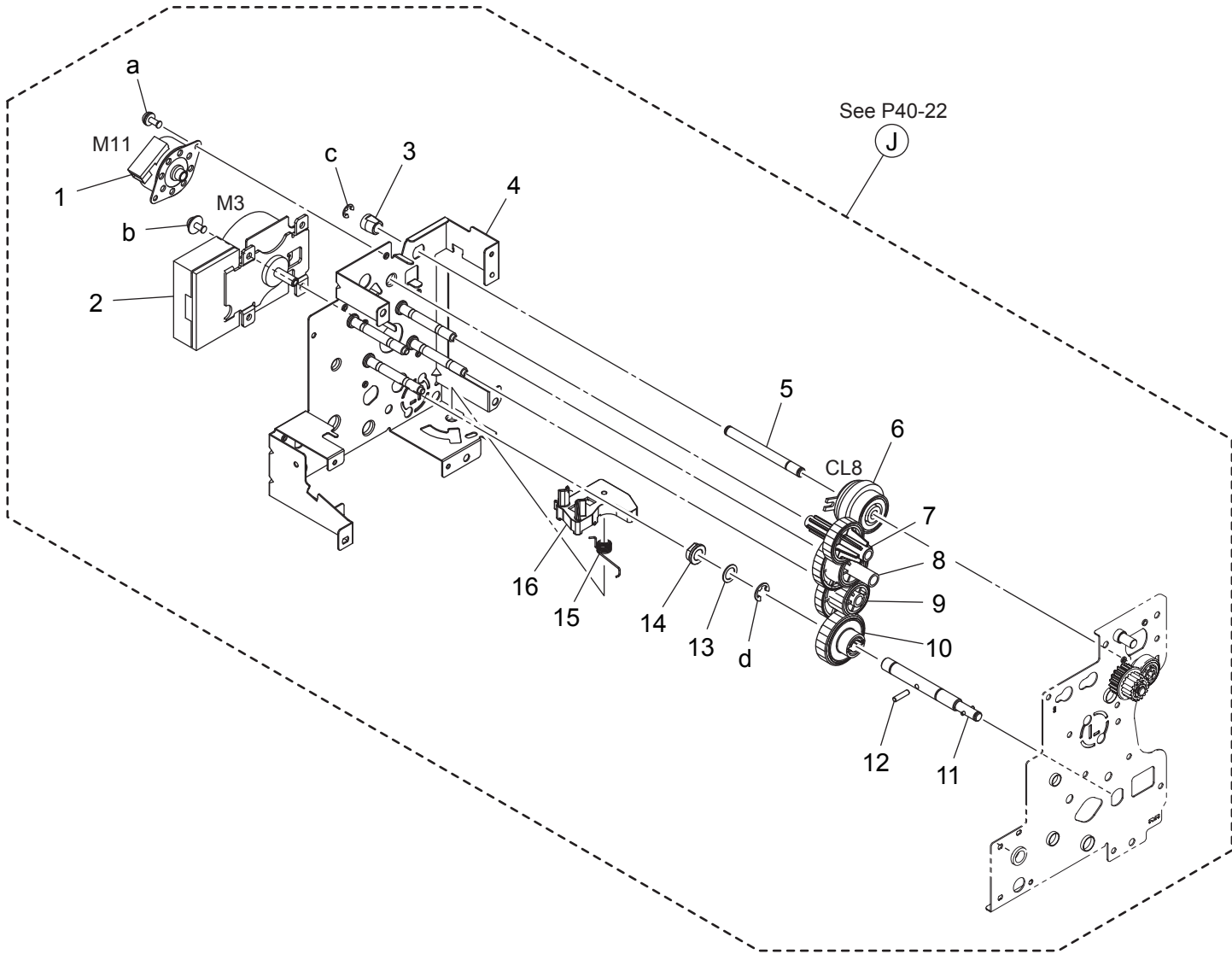
改訂版 REVISED EDITION	日付 DATE
	JANUARY 2014



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161254200	Gear 18/115T		D	1	a-V217060001 b-V217040001 c-V237301850 d-V116030603 e-V125030818 f-V116030803
2	A161254300	Gear 18/57T		D	1	
3	A161254400	Gear 33/55T		D	1	
4	A03U812800	Slide Shaft Holder		B	1	
5	A161254500	Gear 38T		D	1	
6	A161232200	Bushing		D	1	
7	A161228800	Gear 22/23T		D	1	
8	A161702200	Bushing		C	1	
9	A161256300	Shaft		D	1	
10	A161F25102	Caulking(Mounting Plate Fuser Drive 2L)		D	1	
11	A161232300	Bushing		D	1	
12	A5C1231300	Gear 18/18T		C	1	
13	A161230700	Gear 18T		C	1	
14	A2XK224100	Collar		D	1	
15	A161232401	Collar		D	1	
16	A161122002	Gear 12T		D	1	
17	A161F10901	Caulking		D	1	
18	A161121900	Gear 17T		D	1	
19	A161941100	Label M4		D	1	
20	A5C1228700	Gear		C	1	
21	A5C1254600	Gear		C	1	
22	A61FR71500	Fusing Drive Assy		S	1	
23	A161254700	Bushing		D	1	

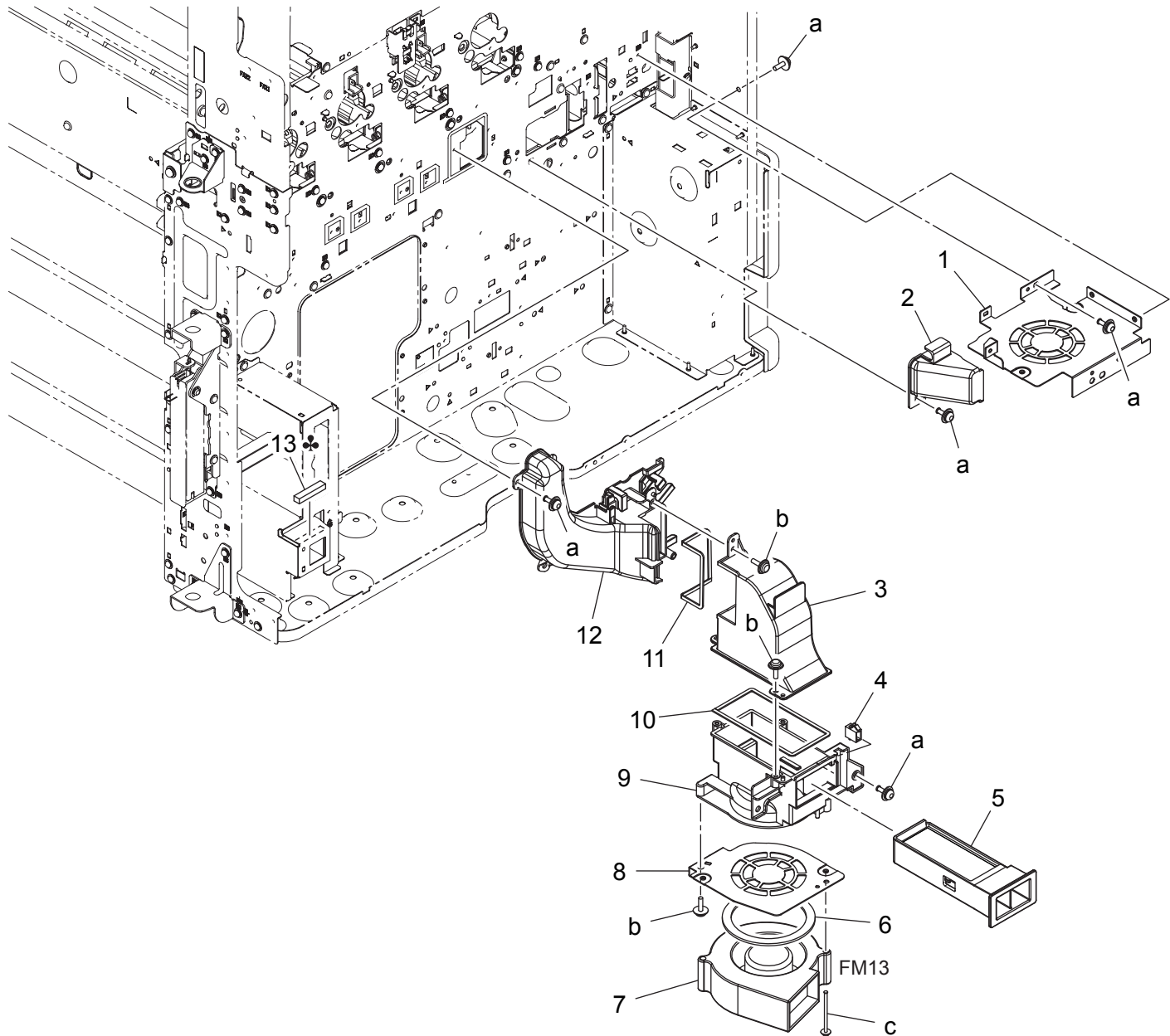
FUSING DRIVE SECTION



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02EM10400	Stepping motor		C	1	a-V115030603 b-V116030603 c-V217040001 d-V217060001
2	A161M10200	brushless Motor /20		I	1	
3	A161232300	Bushing		D	1	
4	A161F25013	Caulking(Mounting Plate Fuser Drive L)		D	1	
5	A161231800	Shaft		D	1	
6	A161M20400	Clutch		C	1	
7	A161230600	Gear 27T		D	1	
8	A161230500	Gear 24/70T		D	1	
9	A161228000	Gear 22/70T		D	1	
10	A161228100	Gear 33T		D	1	
11	A161228312	Shaft		D	1	
12	56AA17471	PIN B 3X12		B	1	
13	A1RF505400	Slide Spacer		D	1	
14	A03U812800	Slide Shaft Holder		B	1	
15	A161258501	Torsion Coil spring		D	1	
16	A161228601	Lever		D	1	

OZONE DUCT SECTION




REAR SIDE

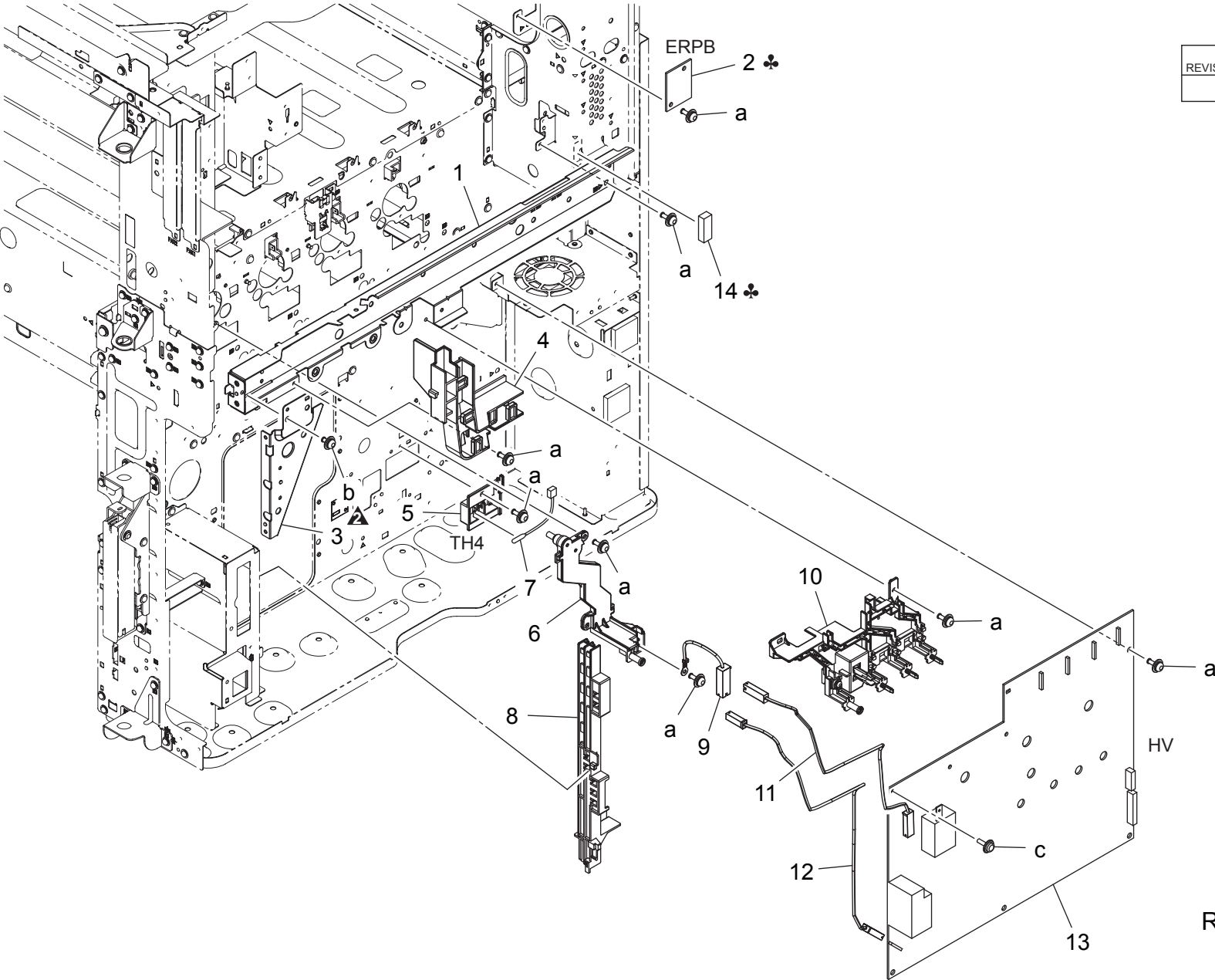
OZONE DUCT SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1142001	Mounting Plate		D	1	a-V116030803 b-V153030803 c-V116034003
2	A161141500	Duct /2		D	1	
3	A161141902	Duct /2		D	1	
4	V651010002	connector		D	1	
5	A161R72711	Ozone Filter Assy		A	1	
6	A02E117300	Seal		C	1	
7	9313100072	FAN MOTOR		C	1	
8	A161142200	Mounting Plate		D	1	
9	A161147001	Duct /3		D	1	
10	A161145300	Seal /2		D	1	
11	A161145201	Seal /1		D	1	
12	A5C1141800	Duct /1		D	1	
13	A61FM90A00	Gasket	C,D1,D3,E,F2,G1,I,K J,H	D	1	

HIGH VOLTAGE SECTION

改訂版 REVISED EDITION	日付 DATE
	MARCH 2016



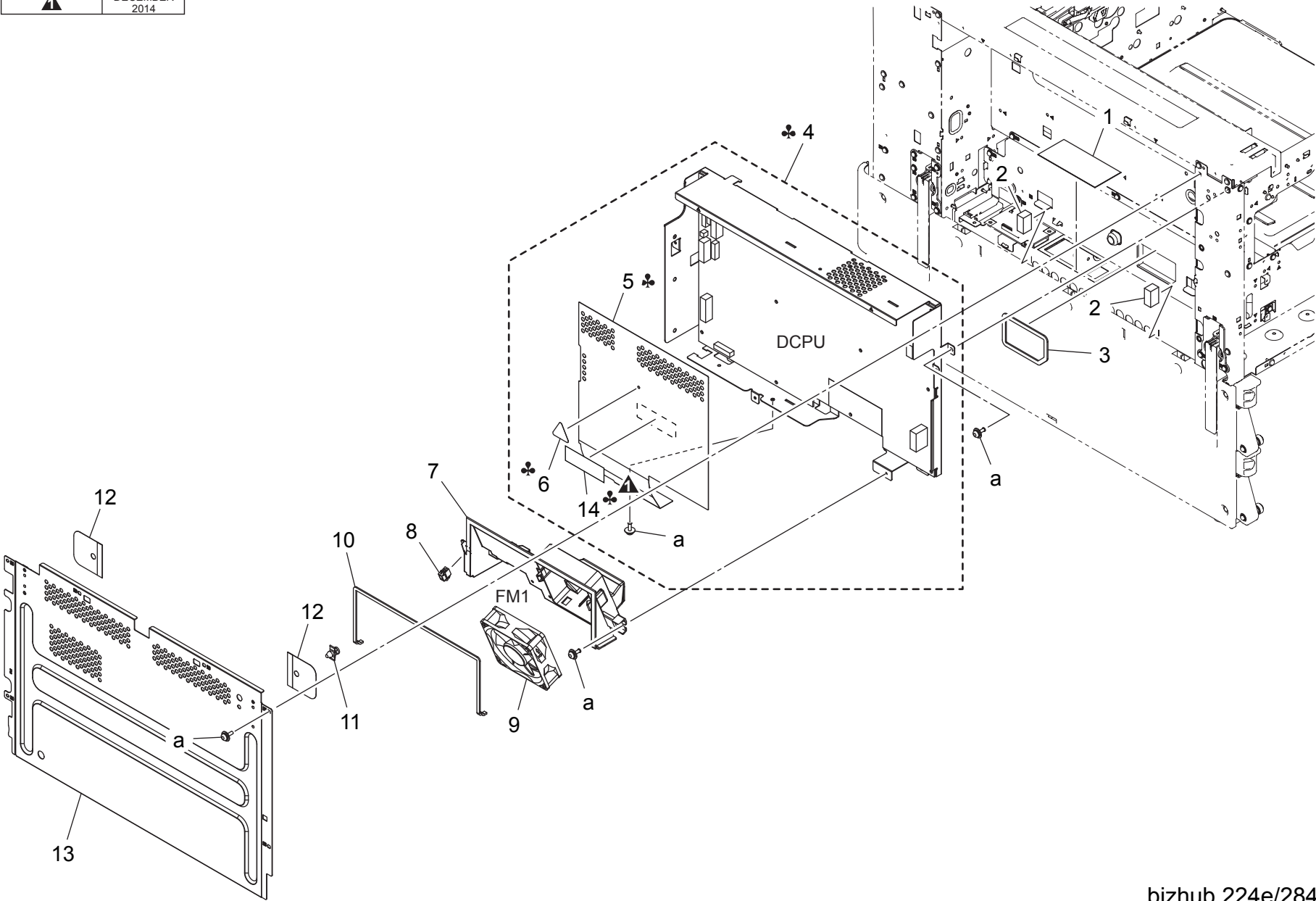

REAR SIDE

HIGH VOLTAGE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161132504	Mounting Plate	A,A1,H	D	1	a-V116030803 b-V116030603 c-V153030804
2	A161H00C02	PWB Assembly(PWB-DC ASSY)		C	1	
3	A161132801	Reinforce Plate		D	1	
4	A161132103	Guide		D	1	
5	A161137701	Holder		D	1	
6	A161R70211	HV Contact Assy		D	1	
7	A0P0M50300	Thermistor		C	1	
8	A5C1134800	Guide		D	1	
9	A161N12P01	Charging Wiring /K		D	1	
10	A61FR71200	DV Contact Assy	C,D1,D3,E,F2,G1,I,K ,J,H	D	1	
11	A161N11300	Transfer Wiring /2		D	1	
12	A161N11K00	Neutralizing Wiring		D	1	
13	A61FM40600	High voltage unit		I	1	
14	A61FM90800	Gasket		D	1	

MAIN POWER SUPPLY SECTION

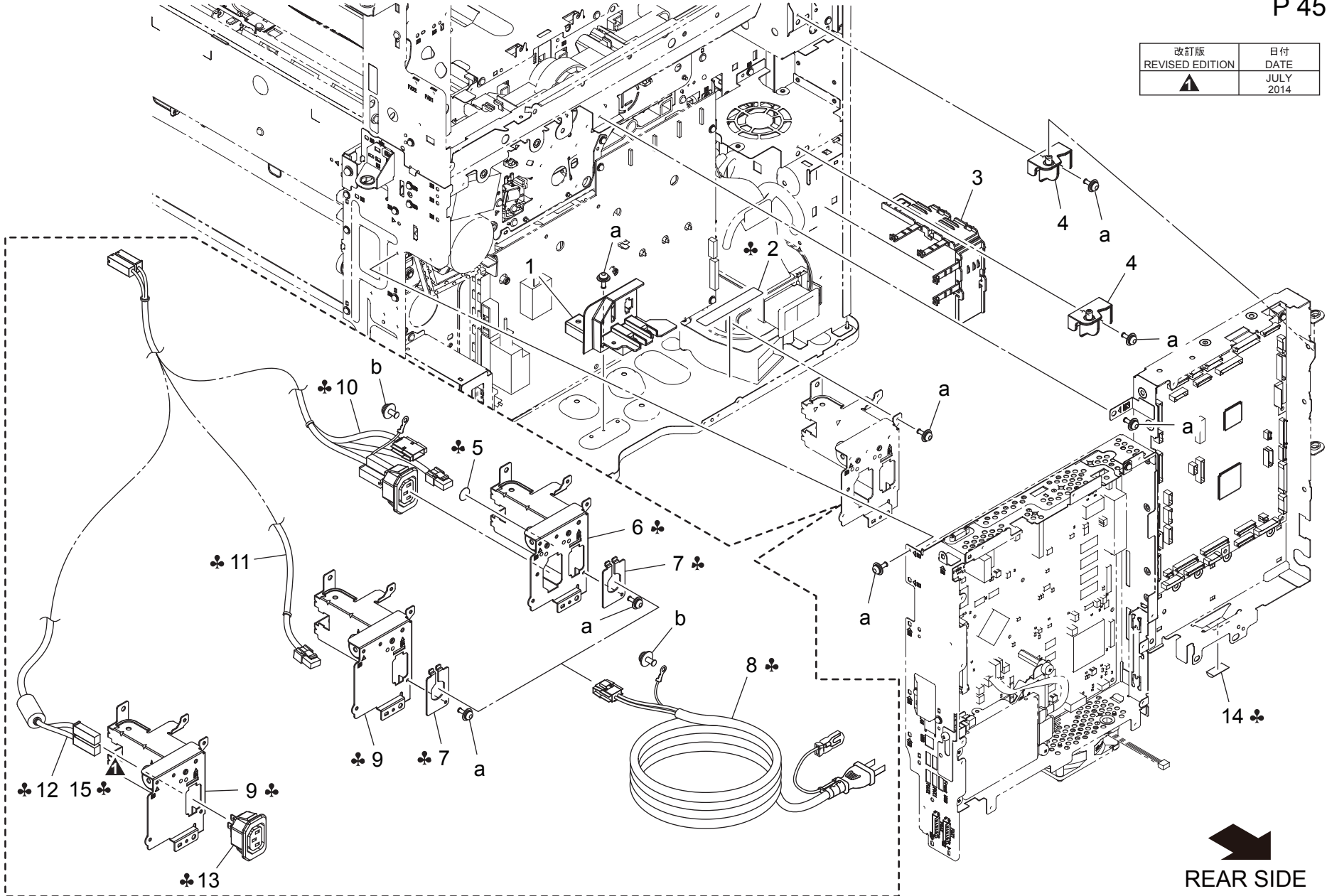
改訂版 REVISED EDITION	日付 DATE
	DECEMBER 2014



MAIN POWER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161145000	Filter	フィルタ (LV・PH)	C	1	a-V116030803
2	A161144500	Seal /3	シール／3 (LV・PH)	C	2	
3	A161143601	Seal /3	シール／3 (LV・PH)	D	1	
4	A5C1R70511	Power supply Assy /100V	低圧電源 Assy /100 V	I	1	
4	A61FR70000	Power supply Assy (100-127V)	低圧電源 Assy (100-127 V)	I	1	
4	A61FR71900	Power supply Assy (220-240V)	低圧電源 Assy (220-240 V)	I	1	
4	A61FR72200	Power Supply Assy (110V)	低圧電源 Assy (110 V)	I	1	
5	A5C1130200	Sheet	シート	D	1	
6	A0CR953400	Label	ラベル (高圧注意)	C	1	
7	A161140800	Cooling Duct	冷却ダクト (LV・PH)	D	1	
8	V651010002	connector	W t o W コネクタ	D	1	
9	4139M10000	Fan motor	ファンモーター	B	1	
10	A161143400	Seal /1	シール／1 (LV・PH)	D	1	
11	V502010026	SUPPORT	P C B サポート	D	1	
12	A61F100600	Sheet	シート	D	2	
13	A161100603	Cover	カバー (電源左)	D	1	a-V116030803
14	A5AY943100	Label	ラベル (ヒューズ交換・感電注意)	C	1	

ELECTRICAL COMPONENTS



改訂版 REVISED EDITION	日付 DATE
▲	JULY 2014

REAR SIDE

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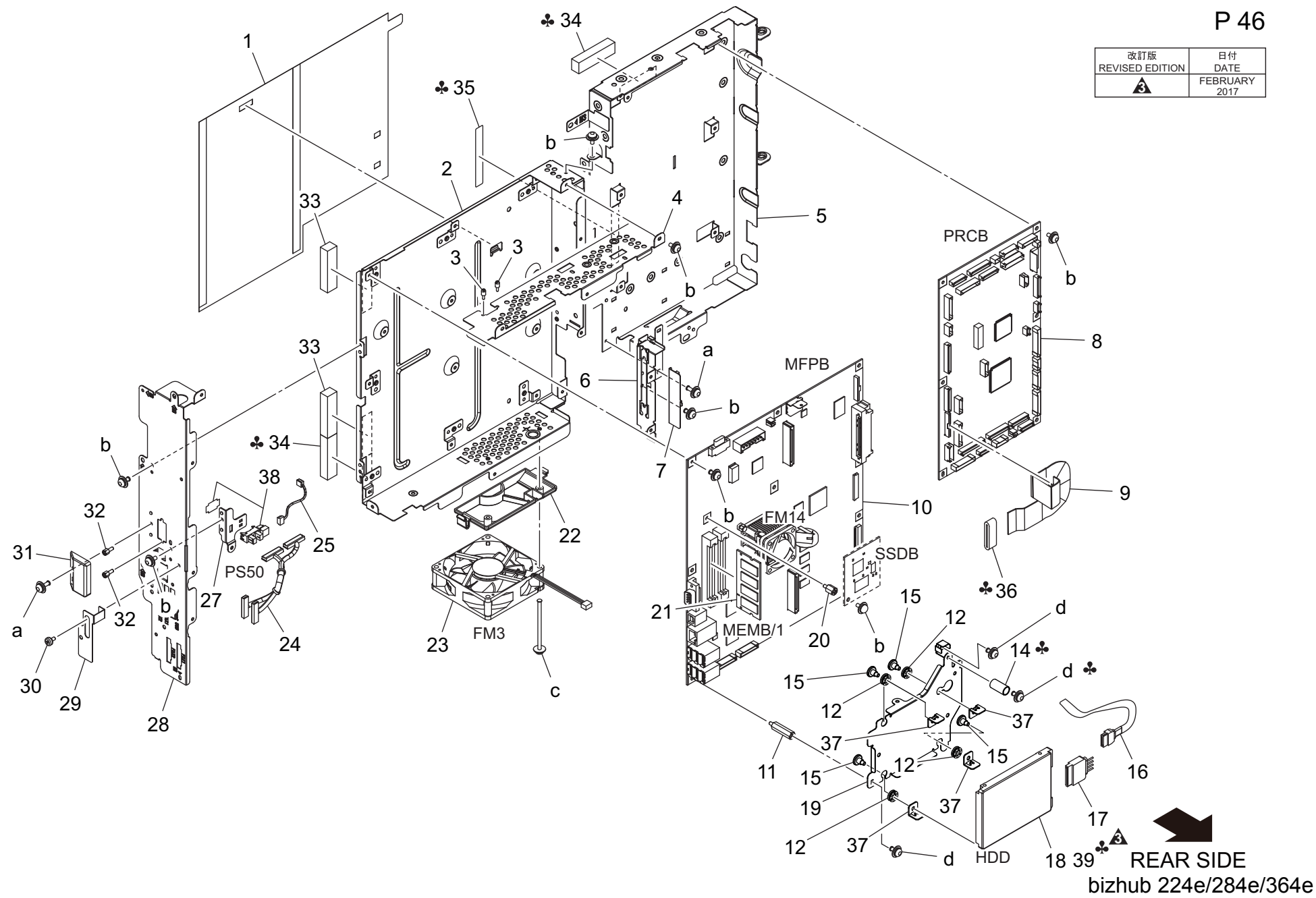
ELECTRICAL COMPONENTS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161131401	Holder	ホルダ (C N)	C,D1,D3,E,F2,G1,I,K J,H	D	1	a-V116030803 b-V116040803
2	A61F130700	Tape	テープ		D	1	
3	A5C1137800	Holder	ホルダ (F F C)	A,A1	D	1	
4	A5C1130800	Support Shaft	支点軸		C	2	
5	9J06730101	LABEL	ラベル		D	1	
6	A161130502	Mounting Plate	取付板 (インレット／国・欧)	A,A1	D	1	
7	A0ED135700	Mounting Plate	取付板 (電源コード)	A,A1,B,G2,H	D	1	
8	A0EDN30002	Power source Cord /100V	電源コード／100V	A,A1	D	1	
8	A5C1N30000	Power code /120V	電源コード／120V (北米／15A)	B,G2(EXCEPT BRASIL)	C	1	
8	A00JN30200	Power code	電源コード (台湾)	H	C	1	
8	A2UPN30601	Power code (220-240V)	電源コード (220-240V)	G2(BRASIL)	D	1	
9	A161130603	Mounting Plate	取付板 (インレット／北米)	B,C,D1,D3,E,F2,G1,G 2,I,K,J,H	D	1	
10	A161N10002	AC Wiring /100V	AC 束線／100V (ハロゲン)	A,A1	D	1	
11	A161N10102	AC Wiring /120V	AC 束線／120V (ハロゲン)	B,G2	D	1	
12	A61FN10200	AC Wiring /230V	AC 束線／230V	C,D1,D3,E,F2,G1,I,K J	D	1	
13	A02EN12513	Power supply Wiring	給電束線	C,D1,D3,E,F2,G1,I,K J	D	1	
14	A61FM90B00	Gasket	ガスケット	C,D1,D3,E,F2,G1,I,K J,H	D	1	
15	A161N10300	AC Wiring /110V	AC 束線／110V (ハロゲン)	H	D	1	

ELECTRICAL COMPONENTS

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2017

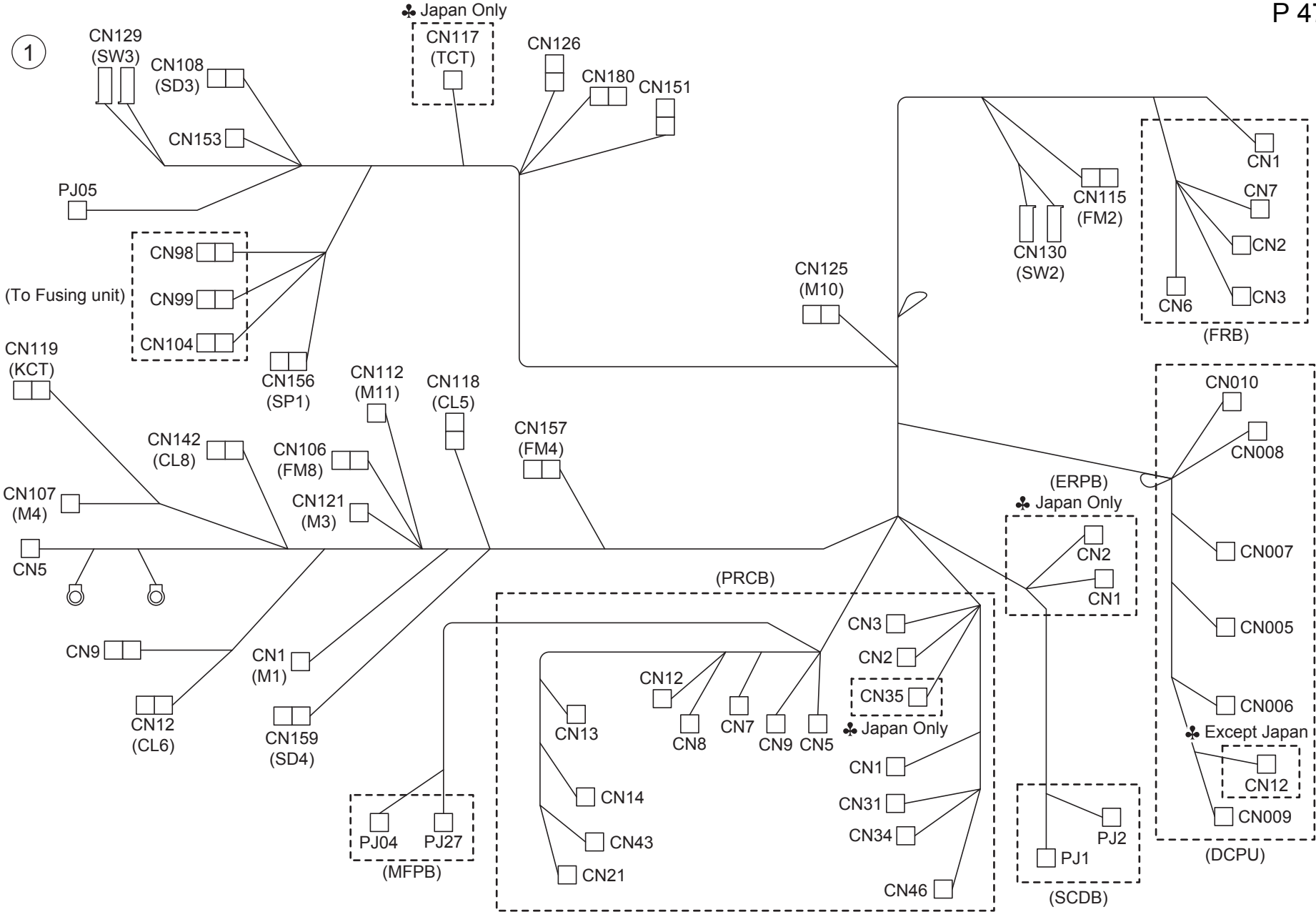


ELECTRICAL COMPONENTS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161134500	Sheet	シート (HV 基板)	D	1	a-V116030803 b-V116030603 c-V116034003 d-V118030603
2	A5C1131900	Shield Case	シールドケース	D	1	
3	A161138601	Shoulder screw	段ねじ	C	2	
4	A5C1137402	Mounting Plate	取付板	D	1	
5	A5C1131801	Shield Case	シールドケース	D	1	
6	A5C1138800	Mounting Plate	取付板	D	1	
7	A161137501	Cover	カバー (I / F 基板)	D	1	
8	A61FH00101	PWM Assembly (PWB-MCL)	基板 ASSY (PWB-MCL)	I	1	
9	A5C1N11800	Flatcable	フラットケーブル	D	1	
10	A61FH02005	PWB assembly (PWB-MFP)	基板 ASSY (PWB-MFP)	I	1	
11	A5C1139900	Shoulder screw	段ねじ (HDD Assy)	D	1	
12	A0P0144400Old	Bushing	ブッシュ (HDD)	D	4	
12	A4EU138000	Support Rubber	支持ゴム	D	4	
14	A5C1133900Old	Compressing Coil spring	圧縮コイルばね	C	1	
14	A5C1134000	Compressing Coil spring	圧縮コイルばね	C	1	
15	A0P0144300Old	Shoulder screw	段ねじ (HDD)	D	3	
15	A5C1134200	Shoulder screw	段ねじ (HDD)	D	4	
16	A0P0N15100	Cable	ケーブル	C	1	
17	A161N15J00	Power source Cable	電源ケーブル (SATA CABLE)	C	1	
18	A2X0M72C00	HDD	HDD	I	1	
19	A161130701Old	Mounting Plate	取付板 (HDD)	D	1	
19	A5C1130900	Mounting Plate	取付板 (HDD)	D	1	
20	A161137600	Shoulder screw	段ねじ (SSD)	D	1	
21	V865300066	MEMORY MODULES	MEMORY MODULES	C	1	
22	A161140102	Duct	ダクト (コント冷却)	D	1	
23	A0EDM10500	Fan motor	ファンモータ	C	1	
24	A161N12602	Control Relay harness	制御中継束線 (FAX 中継)	D	1	
25	A161N11B00	Controller Detection harness	コントローラ検知束線	D	1	
27	A5C1139400Old	Mounting Plate	取付板	D	1	
27	A5C1139601	Mounting Plate	取付板 (USB 蓋センサ)	D	1	
28	A5C1131600	Mounting Plate	取付板	D	1	
29	A161139501	Cover	蓋 (USB)	D	1	
30	A0P0742300	Shoulder screw	段ねじ	C	1	
31	A0ED131900	Cover	カバー (D-sub)	D	1	
32	A161137900	Screw	ねじ (D-SUB)	C	2	
33	A5C1M90000	Gasket	ガスケット	D	2	
34	A5C1M90000	Gasket	ガスケット	D	2	
35	A61F130800	Seal	シール	D	1	
36	A61FM90100	Ferritecore	フェライトコア	D	1	
37	A5C1134111	Spacer	スペーサ (HDD)	D	4	
38	A108R90000	PHOTO INTERRUPTER	フォトインタラプター	I	1	
39	A161PP0100	HDD	HDD	I	1	

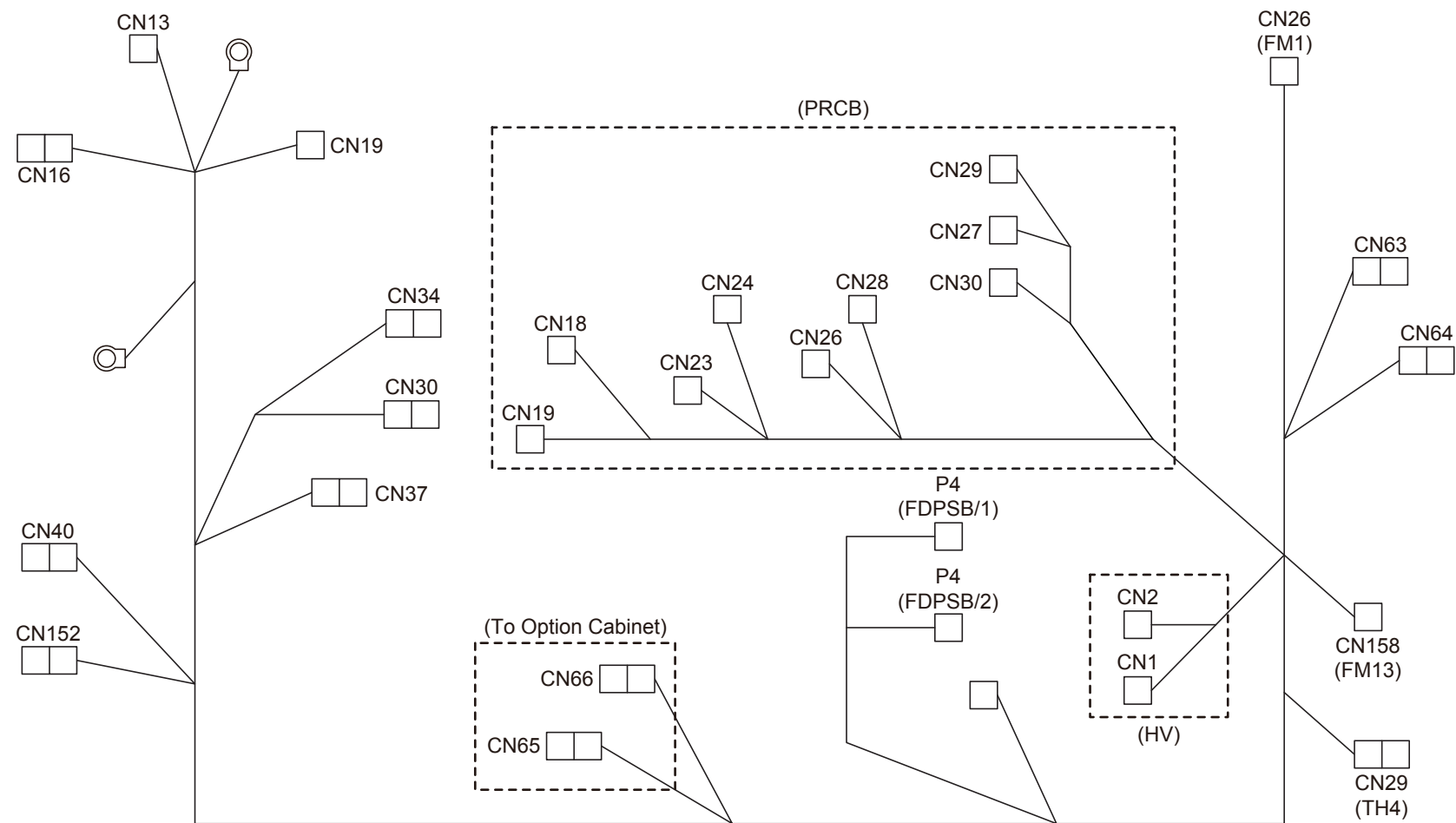
WIRING



WIRING

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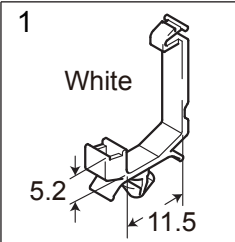
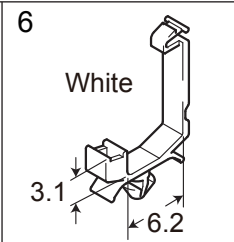
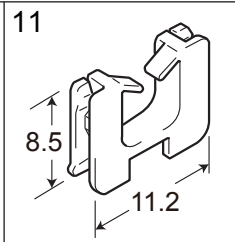
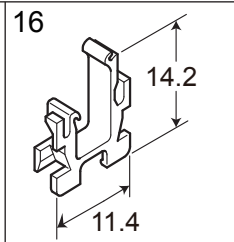
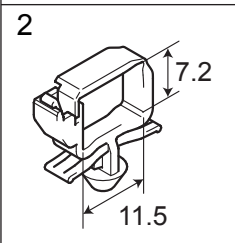
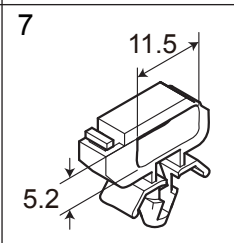
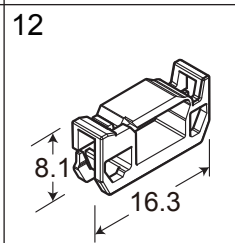
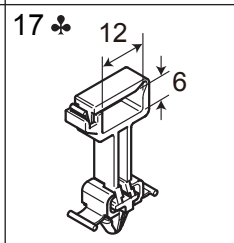
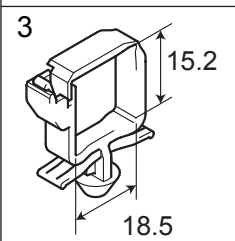
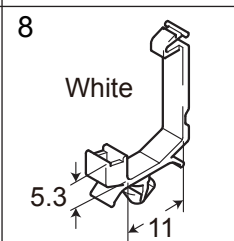
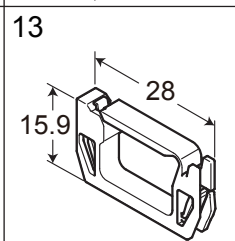
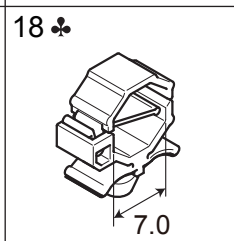
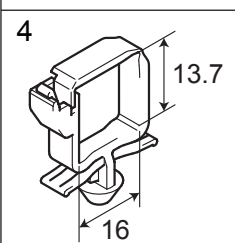
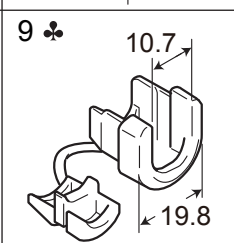
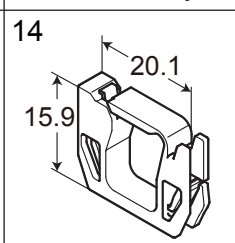
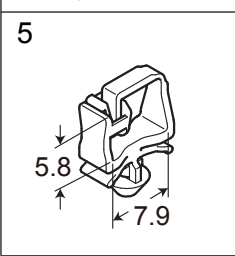
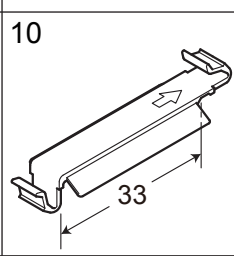
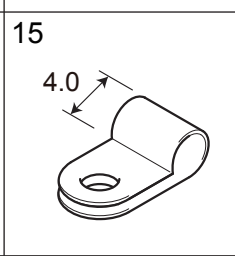
1



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A5C1N10A01	Main body Wiring /Rear	本体束線／奥		D	1	

WIRING ACCESSORIES AND JIGS

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1  White	6  White	11 	16 	21	26	31	36
2 	7 	12 	17 ♣ 	22	27	32	37
3 	8  White	13 	18 ♣ 	23	28	33	38
4 	9 ♣ 	14 	19	24	29	34	39
5 	10 	15 	20	25	30	35	40

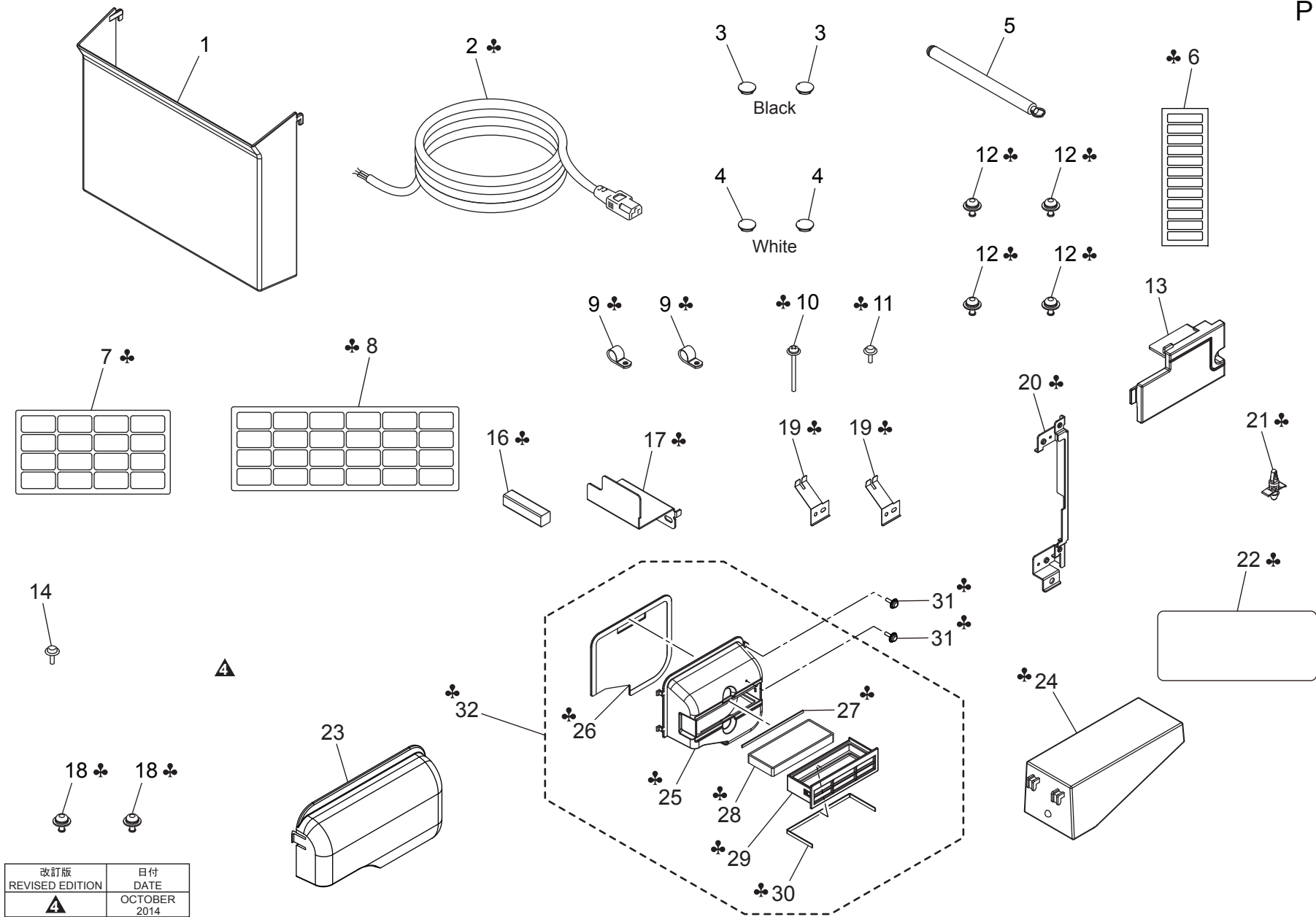
WIRING ACCESSORIES AND JIGS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	V500010081	Locking Wire Saddle	ロッキングワイヤーサドル		D		
2	V500010082	Locking Wire Saddle	ロッキングワイヤーサドル		D		
3	V500010083	Locking Wire Saddle	ロッキングワイヤーサドル		D		
4	V500010084	Locking Wire Saddle	ロッキングワイヤーサドル		D		
5	V500020098	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
6	V500020099	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
7	V500010052	SADDLE	ロッキングワイヤーサドル		D		
8	V500020100	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
9	V500020052	bushing	コードブッシュ	A,A1,B,G2	D		
10	V500020082	Clamping for FFC	F F C 用クランプ		D		
11	V570010021	Saddle	エッジサドル		D		
12	V570010057	Wing Edge Saddle	ウィングエッジサドル		D		
13	V570010059	Wing Edge Saddle	ウィングエッジサドル		D		
14	V570010060	Wing Edge Saddle	ウィングエッジサドル		D		
15	V500020069	Clamp	導電クランプ		D		
16	V570010050	Locking Edge Saddle	ロッキングエッジサドル		D		
17	V500020101	Reuse spacing clamp	リユーススペーシングクランプ	B,C,D1,D3,E,F2,G1,G2,I,K	V		
18	V500020110	FG Clamp	F G クランプ	C,D1,D3,E,F2,G1,I,K,J	D	1	

ACCESSORY PARTS

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改訂版 REVISED EDITION	日付 DATE
⚠	OCTOBER 2014

ACCESSORY PARTS

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0ED166200	Holder	ホルダ (マニュアル)	D1(Except Singapore ,Malaysia,Cambodia) D3,E,F2,G1(Except Argentina),I,K J D1(Singapore,Malaysia,Cambodia) G1(Argentina)	C	1	
2	A0EDN30201	Power source Cord /230V	電源コード / 2 3 0 V		D	1	
2	9381430031	POWER CORD	プラグ付電源コード		D	1	
2	A2UPN30100	Power code (220-240V)	電源コード (2 2 0ー2 4 0 V)		D	1	
2	9381410111	POWER CORD	プラグ付電源コード		D	1	
3	A00J169100	Cover	蓋	A,A1 B,D1,D3,E,F2,G1,G2, I,K	C	2	
4	A02E167700	Cover	蓋		C	2	
5	A5C1192100	Pen	ペン		C	1	
6	A5C1947000	Label	ラベル (パネルシート・日本語)		C	1	
6	A5C1947100	Label	ラベル (パネルシート・英語)		C	1	
6	A5C1947200	Label Panel sheet	ラベル (パネルシート・中国語)	J	C	1	
6	A5C1947301	Label	ラベル (パネルシート・台湾語)	H	C	1	
7	A161943400	Label Paper Size/Inch	ラベル 集合ラベル I	B,G2	C	1	
8	A161943301	Label Paper Size/Metric	ラベル 集合ラベル M	A,A1,C,D1,D3,E,F2,G1,I,K,J,H	C	1	
9	V500020040	clamp	ナイロンクランプ	C,D1,D3,E,F2,G1,I,K J	D	2	
10	V116033003	Screw	なべ小ねじ・セムス 2	C,D1,D3,E,F2,G1,I,K J	V	1	
11	V153030803	Screw	カップ頭タッピンねじ B タイ	C,D1,D3,E,F2,G1,I,K	V	1	
12	V116030603	Screw	なべ小ねじ・セムス 2	C,D1,D3,E,F2,G1,I,K	V	4	
13	A161166101	Cover	カバー (背面・下)		C	1	
14	V116030804	Screw	なべ小ねじ・セムス 2		V	1	
16	A61F130600	Seal	シール	C,D1,D3,E,F2,G1,I,K J,H	C	1	
17	A61F130500	Mounting Plate	取付板	C,D1,D3,E,F2,G1,I,K J,H	C	1	
18	V116040803	Screw	なべ小ねじ・セムス 2	C,D1,D3,E,F2,G1,I,K J	V	2	
19	A61F130200	Ground Plate	アース板	C,D1,D3,E,F2,G1,I,K J,H	C	2	
20	A61F130100	Mounting Plate	取付板	C,D1,D3,E,F2,G1,I,K J,H	C	1	
21	V502010032	Circuit Board Spacer	サーキットボードスペーサー	C,D1,D3,E,F2,G1,I,K J	D	1	
22	A1UD947400	Label	ラベル (国内省エネ)	A,A1	C	1	
23	A5C1149300	Duct	ダクト		D	1	
24	A0ED166100	Installing Spacer	設置スペーサ	C,D1,D3,E,F2,G1,I,K J	D	1	
25	A5C1148500	Duct	ダクト (背面)	J	D	1	
26	A5C1148600	Seal	シール	J	C	1	
27	A5C1148700	Seal	シール	J	C	1	
28	A5C1149000	Filter	フィルタ (臭気)	J	C	1	
29	A5C1149100	Holder	ホルダ (臭気フィルタ)	J	D	1	
30	A5C1149200	Holding Seal	ホルダシール (臭気)	J	C	1	
31	V153030804	screw	カップ頭タッピンねじ B タイ	J	V	2	
32	A5C1R71900	Duct (Smell) Assy	ダクト (臭気) A s s y	J	D	1	

MAINTENANCE LIST

1/2

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed section	Tray 1 pick-up roller	1	300k	A5C1562200		P17-30	*2, *4
2		Tray 1 feed roller	1	300k	A00J563600		P17-14	*2, *4
3		Tray 1 separation roller	1	300k	A00J563600		P18-6	*2, *4
4		Tray 2 pick-up roller	1	300k	A5C1562200		P19-34	*2, *4
5		Tray 2 feed roller	1	300k	A00J563600		P19-18	*2, *4
6		Tray 2 separation roller	1	300k	A00J563600		P20-6	*2, *4
7		Manual bypass tray feed roller	1	200k	A00F623201		P31-10	*2, *4
8		Manual bypass tray separation roller assy	1	200k	4658015106		P32-30	*2, *4
9	Processing section	Toner cartridge *1	1	24k	-	bizhub 364e		
10			1	24k	-	bizhub 284e		
11			1	24k	-	bizhub 224e		
12		Drum unit *1	1	120k	-	bizhub 364e		*3
13			1	120k	-	bizhub 284e		*3
14			1	70k	-	bizhub 224e		*3
15		Developing unit	1	570k	-	bizhub 364e		*3
16			1	545k	-	bizhub 284e		*3
17			1	520k	-	bizhub 224e		*3
18		Ozone filter	1	300k	A161R72711	bizhub 364e	P42-5	*3, *5
19			1	280k	A161R72711	bizhub 284e	P42-5	*3, *5
20			1	225k	A161R72711	bizhub 224e	P42-5	*3, *5
21		Waste toner box *1	1	100k	A4NNWY1	A,A1,D1,D3,E,F2,G1,	P12-9	*6
22			1	100k	A4NNWY3	B,C	P12-9	*6
23	Image transfer section	Transfer belt unit	1	300k	A61DR70022	bizhub 364e	P15-1	*3
24			1	280k	A61DR70022	bizhub 284e	P15-1	*3
25			1	225k	A61DR70022	bizhub 224e	P15-1	*3
26		Transfer roller unit	1	300k	A161R71411	bizhub 364e	P28-23	*3, *5
27			1	280k	A161R71411	bizhub 284e	P28-23	*3, *5
28			1	225k	A161R71411	bizhub 224e	P28-23	*3, *5
29	Fusing section	Fusing unit 100V	1	570k	A161R71777	bizhub 364e	P35-5	*3
30			1	545k	A161R71777	bizhub 284e	P35-5	*3
31			1	520k	A161R71777	bizhub 224e	P35-5	*3
32		Fusing unit 120V	1	590k	A161R71877	bizhub 364e	P35-5	*3
33			1	590k	A161R71877	bizhub 284e	P35-5	*3
34			1	590k	A161R71877	bizhub 224e	P35-5	*3
35		Fusing unit 230V	1	600k	A61FR71033	bizhub 364e	P35-5	*3
36			1	600k	A61FR71033	bizhub 284e	P35-5	*3
37			1	600k	A61FR71033	bizhub 224e	P35-5	*3

*1: The parts can be replaced either by user or service engineer.

*2: Actual durable cycle (life counter value)

*3: Field standard yield

*4: Replace those three parts at the same time.

*5: The ozone filter and the transfer roller unit are furnished with the transfer belt unit so that all of them are replaced at same time.

bizhub 224e/284e/364e

*6: A waste toner full condition is detected with detecting the actual waste toner emissions.

メンテナンスリスト

1/2

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	給紙部	トレイ1ピックアップローラー	1	300k	A5C1562200		P17-30	*2, *4
2		トレイ1給紙ローラー	1	300k	A00J563600		P17-14	*2, *4
3		トレイ1分離ローラー	1	300k	A00J563600		P18-6	*2, *4
4		トレイ2ピックアップローラー	1	300k	A5C1562200		P19-34	*2, *4
5		トレイ2給紙ローラー	1	300k	A00J563600		P19-18	*2, *4
6		トレイ2分離ローラー	1	300k	A00J563600		P20-6	*2, *4
7		手差しトレイ給紙ローラー	1	200k	A00F623201		P31-10	*2, *4
8		手差しトレイ分離ローラー Assy	1	200k	4658015106		P32-30	*2, *4
9	プロセス部	トナーカートリッジ *1	1	24k	-	bizhub 364e		
10			1	24k	-	bizhub 284e		
11			1	24k	-	bizhub 224e		
12		ドラムユニット *1	1	120k	-	bizhub 364e		*3
13			1	115k	-	bizhub 284e		*3
14			1	70k	-	bizhub 224e		*3
15		現像ユニット	1	570k	-	bizhub 364e		*3
16			1	545k	-	bizhub 284e		*3
17			1	520k	-	bizhub 224e		*3
18		オゾンフィルター	1	300k	A161R72711	bizhub 364e	P42-5	*3, *5
19			1	220k	A161R72711	bizhub 284e	P42-5	*3, *5
20			1	215k	A161R72711	bizhub 224e	P42-5	*3, *5
21		廃棄トナーボックス *1	1	100k	A4NNWY1	A,A1,D1,D3,E,F2,G1,G2,	P12-9	*6
22			1	100k	A4NNWY3	B,C	P12-9	*6
23	転写部	転写ベルトユニット	1	300k	A61DR70022	bizhub 364e	P15-1	*3
24			1	220k	A61DR70022	bizhub 284e	P15-1	*3
25			1	215k	A61DR70022	bizhub 224e	P15-1	*3
26		転写ローラーユニット	1	300k	A161R71411	bizhub 364e	P28-23	*3, *5
27			1	220k	A161R71411	bizhub 284e	P28-23	*3, *5
28			1	215k	A161R71411	bizhub 224e	P28-23	*3, *5
29	定着部	定着ユニット 100V	1	570k	A161R71777	bizhub 364e	P35-5	*3
30			1	545k	A161R71777	bizhub 284e	P35-5	*3
31			1	520k	A161R71777	bizhub 224e	P35-5	*3
32		定着ユニット 120V	1	590k	A161R71877	bizhub 364e	P35-5	*3
33			1	590k	A161R71877	bizhub 284e	P35-5	*3
34			1	590k	A161R71877	bizhub 224e	P35-5	*3
35		定着ユニット 230V	1	600k	A61FR71033	bizhub 364e	P35-5	*3
36			1	600k	A61FR71033	bizhub 284e	P35-5	*3
37			1	600k	A61FR71033	bizhub 224e	P35-5	*3

*1: ユーザー / サービス交換の選択が可能。

*2: ライフカウンター値

*3: 市場標準印刷枚数値

*4: 同時交換する。

*5: 転写ベルトユニット (A161R713) に同梱されており、同時交換する。

bizhub 224e/284e/364e

*6: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A61F001/ A61G001/ A61H001
	A2	JAPAN				
B		USA, CANADA		120	60	A61F011/ A61G011/ A61H011/ A61F012/ A61G012
C		EUROPEAN TYPE		220-240	50/60	A61F021/ A61G021/ A61H021
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A61F041/ A61G041/ A61H041
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A61F041/ A61G041/ A61H041
E		PHILIPPINES		220-240	50/60	A61F041/ A61G041/ A61H041
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA		220-240	50/60	A61F041/ A61G041/ A61H041

Destination No.		Destinations	V	Hz	Model No.
G	G1	C.S AMERICA	220-240	50/60	A61F041/ A61G041/ A61H041
	G2	C.S AMERICA	120	60	A61F011/ A61G011/ A61H011
H		TAIWAN	110	60	A61F071/ A61G071
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMER- OON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO	220-240	50/60	A61F041/ A61G041/ A61H041
J		CHINA	220-240	50/60	A61F081/ A61G081/ A61H081
K		KOREA	220-240	50/60	A61F041/ A61G041/ A61H041